



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Safety information</b> .....	<b>1</b>
1.1 Safety precautions when working on vehicles with high-voltage system .....	1
1.2 Safety precautions when using testing and measuring instruments during a road test .....	2
<b>2 Repair instructions</b> .....	<b>3</b>
2.1 Raising vehicle .....	3
2.2 Contact corrosion .....	3
2.3 Routing and attachment of lines .....	3
<b>3 Battery</b> .....	<b>4</b>
3.1 Battery - general notes .....	4
<b>27 - Starter, current supply, CCS</b> .....	<b>6</b>
<b>1 Battery</b> .....	<b>6</b>
1.1 Assembly overview - battery .....	6
1.2 Removing and installing battery .....	7
1.3 Removing and installing earth wire with battery monitor control unit J367 .....	9
1.4 Disconnecting and connecting battery .....	10
<b>90 - Gauges, instruments</b> .....	<b>12</b>
<b>1 Dash panel insert</b> .....	<b>12</b>
1.1 Assembly overview - dash panel insert .....	12
1.2 Removing and installing dash panel insert KX2 .....	13
<b>2 Horn</b> .....	<b>14</b>
2.1 Assembly overview - horn .....	14
2.2 Removing and installing treble horn H2 / bass horn H7 .....	14
<b>92 - Windscreen wash/wipe system</b> .....	<b>16</b>
<b>1 windscreen wiper system.</b> .....	<b>16</b>
1.1 Assembly overview - windscreen wiper system .....	16
1.2 Moving wipers to service position .....	18
1.3 Removing and installing wiper blade .....	18
1.4 Removing and installing wiper arms .....	19
1.5 Adjusting wiper arms .....	20
1.6 Removing and installing wiper motor V .....	20
<b>2 Windscreen washer system</b> .....	<b>21</b>
2.1 Assembly overview - windscreen washer system .....	21
2.2 Removing and installing washer fluid reservoir .....	22
2.3 Removing and installing washer pump V5 .....	22
2.4 Removing and installing washer fluid warning contact F77 .....	23
2.5 Removing and installing washer jets .....	23
2.6 Adjusting spray jets .....	24
<b>93 - Electric drive systems</b> .....	<b>25</b>
<b>1 General warnings for working on high-voltage system</b> .....	<b>25</b>
1.1 General warnings for working on high-voltage system .....	25
1.2 Rules for cleanliness when working on the high-voltage system .....	26
1.3 Warning stickers .....	27
1.4 Hazard classification for the high-voltage system .....	30
1.5 De-energising high-voltage system .....	38
1.6 Re-energising high-voltage system .....	39
<b>2 High-voltage components</b> .....	<b>44</b>
2.1 Overview of fitting locations - high-voltage components .....	44



<b>3</b>	<b>High-voltage battery unit</b>	<b>45</b>
3.1	Assembly overview - hybrid battery unit AX1	45
3.2	Visual inspection of hybrid battery unit AX1	46
3.3	Removing and installing hybrid battery unit AX1	46
3.4	Raising hybrid battery unit AX1	49
<b>4</b>	<b>Power and control electronics for electric drive</b>	<b>51</b>
4.1	Assembly overview - power and control electronics for electric drive JX1	51
4.2	Visual inspection of power and control electronics for electric drive JX1	52
4.3	Removing and installing power and control electronics for electric drive JX1	52
<b>5</b>	<b>Electric drive motor</b>	<b>57</b>
5.1	Assembly overview - electric drive motor V141	57
5.2	Removing and installing electric drive motor V141	58
5.3	Removing and installing drive motor rotor position sender 1 G713	68
<b>6</b>	<b>High-voltage cables</b>	<b>70</b>
6.1	Overview of fitting locations - high-voltage cables	70
6.2	Specified torques for high-voltage cables	71
6.3	Removing and installing high-voltage cable for electrical air conditioner compressor P3	72
6.4	Removing and installing high-voltage wiring harness for hybrid battery PX1	73
6.5	Removing and installing high-voltage wiring harness for drive motor PX2	74
6.6	Removing and installing high-voltage cable for high-voltage charge current distributor SX4	75
6.7	Removing and installing high-voltage cable for high-voltage heater (PTC) P11	76
<b>7</b>	<b>Charging connection</b>	<b>78</b>
7.1	Assembly overview - high-voltage battery charging connection 1 U34	78
7.2	Removing and installing connection 1 for charging high-voltage battery U34	79
7.3	Actuator for locking element of high-voltage charging connection	80
<b>8</b>	<b>High-voltage charge current distributor</b>	<b>81</b>
8.1	Assembly overview - high-voltage charge current distributor SX4	81
8.2	Removing and installing high-voltage charge current distributor SX4	82
<b>94</b>	<b>Lights, bulbs, switches - exterior</b>	<b>84</b>
<b>1</b>	<b>Headlights</b>	<b>84</b>
1.1	Assembly overview - headlight	84
1.2	Removing and installing headlight MX1 / MX2	85
1.3	Adjusting headlights	85
<b>2</b>	<b>Lights in exterior mirror</b>	<b>87</b>
2.1	Assembly overview - lights in exterior mirror	87
2.2	Removing and installing turn signal	87
<b>3</b>	<b>Tail lights</b>	<b>89</b>
3.1	Assembly overview - tail lights in body	89
3.2	Assembly overview - tail lights in rear lid	90
3.3	Removing and installing tail light MX3 / MX4	90
3.4	Removing and installing rear LED module L259	91
3.5	Removing and installing centre tail light cluster MX13	92
<b>4</b>	<b>High-level brake light</b>	<b>93</b>
4.1	Assembly overview - high-level brake light	93
4.2	Removing and installing high-level brake light	93
<b>5</b>	<b>Number plate light</b>	<b>95</b>
5.1	Assembly overview - number plate light	95
5.2	Removing and installing number plate light X4 / X5	96
<b>6</b>	<b>Entry and start authorisation system</b>	<b>97</b>
6.1	Overview of fitting locations - entry and start authorisation system	97
6.2	Removing and installing entry and start authorisation control unit J518	98



6.3	Removing and installing interior aerial 1 for entry and start authorisation R138	98
<b>7</b>	<b>Steering column switch module</b>	<b>100</b>
7.1	Assembly overview - steering column switch module	100
7.2	Removing and installing steering column electronics control unit J527	101
7.3	Removing and installing steering column combination switch E595	102
<b>8</b>	<b>Parking aid</b>	<b>103</b>
8.1	Assembly overview – parking aid	103
8.2	Removing and installing parking aid control unit J446	104
8.3	Removing and installing parking aid loudspeaker R169	104
8.4	Removing and installing rear parking aid senders G203 / G204 / G205 / G206	105
<b>96</b>	<b>Lights, bulbs, switches - interior</b>	<b>106</b>
<b>1</b>	<b>Lights</b>	<b>106</b>
1.1	Overview of fitting locations - interior lights	106
1.2	Overview of fitting locations - lights in front doors	107
1.3	Overview of fitting locations - lights in roof trim	108
1.4	Removing and installing emergency exit and door jettison warning lamp K180 / K296	109
1.5	Removing and installing Central locking SAFELOCK function warning lamp K133	110
1.6	Removing and installing bulb for front interior light W1	111
<b>2</b>	<b>Controls</b>	<b>113</b>
2.1	Overview of fitting locations - controls in dash panel	113
2.2	Overview of fitting locations - controls in centre console	114
2.3	Overview of fitting locations - controls in roof trim	115
2.4	Removing and installing rotary light switch EX1	117
2.5	Removing and installing controls for centre of dash panel J819	117
2.6	Removing and installing Tyre Pressure Monitoring System button E226	119
2.7	Removing and installing hazard warning light switch EX3	119
2.8	Removing and installing electromechanical parking brake button E538	120
2.9	Removing and installing the starter button E378	120
2.10	Removing and installing front left/right door opener release switch E763 / E764	121
2.11	Removing and installing front interior light WX1	122
<b>3</b>	<b>Immobiliser</b>	<b>124</b>
3.1	Removing and installing immobiliser reader coil D2	124
<b>97</b>	<b>Wiring</b>	<b>125</b>
<b>1</b>	<b>Relay carriers, fuse holders, electronics boxes</b>	<b>125</b>
1.1	Overview of fitting locations - relay carriers, fuse holders, E-boxes	125
1.2	Removing and installing relay carrier, fuse holder C SC in vehicle front end	130
1.3	Removing and installing fuse holder D SD under dash panel	132
1.4	Removing and installing relay carrier under dash panel	132
1.5	Removing and installing relay carrier, fuse holder F SF in luggage compartment	133
1.6	Removing and installing fuse holder B SB on battery	133
<b>2</b>	<b>Select Control units</b>	<b>135</b>
2.1	Overview of fitting locations - control units	135
2.2	Removing and installing onboard supply control unit J519	138
2.3	Removing and installing data bus diagnostic interface J533	139
2.4	Removing and installing telematics control unit J499	140
2.5	Removing and installing charge voltage control unit for high-voltage battery J966	141
2.6	Removing and installing operating range display control unit J1033	144
2.7	Removing and installing data recorder J1063	144
2.8	Removing and installing communication unit	146