



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety measures when working on vehicles with a start/stop system	1
2 Identification	2
2.1 Gearbox identification	2
3 Technical data	3
3.1 Allocation gearbox - engine	3
3.2 Capacities	6
3.3 Calculation of gear ratios	6
4 Overview - power transmission	7
5 Electrical components	9
5.1 Overview of fitting locations - electrical components	9
6 Repair instructions	11
6.1 General repair instructions	11
30 - Clutch	14
1 Clutch mechanism	14
1.1 Overview of fitting locations – clutch mechanism	14
1.2 Assembly overview - pedal cluster	16
1.3 Assembly overview - clutch hydraulics	20
1.4 Assembly overview - clutch release mechanism	25
1.5 Removing and installing bearing bush	26
1.6 Checking clutch master cylinder and clutch slave cylinder	26
1.7 Removing and installing clutch position sender G476	27
1.8 Removing and installing return spring	30
1.9 Removing and installing over-centre spring	32
1.10 Removing and installing clutch pedal	36
1.11 Removing and installing mounting bracket	40
1.12 Removing and installing clutch master cylinder	48
1.13 Removing and installing clutch slave cylinder	50
1.14 Removing and installing lines for clutch mechanism	53
1.15 Bleeding clutch mechanism	55
1.16 Repairing clutch release mechanism	56
2 Clutch	58
2.1 Assembly overview - clutch	58
2.2 Removing and installing clutch	59
34 - Controls, housing	63
1 Selector mechanism	63
1.1 Installation position - selector mechanism	63
1.2 Assembly overview - gear knob and cover	65
1.3 Assembly overview - selector mechanism	67
1.4 Removing and installing gear knob	69
1.5 Removing and installing selector mechanism	73
1.6 Repairing selector mechanism	76
1.7 Adjusting selector mechanism	79
1.8 Checking selector mechanism	82
2 Removing and installing gearbox	83
2.1 Distinguishing between different types of engines, Scirocco	83
2.2 Removing gearbox	84
2.3 Installing gearbox	128
2.4 Specified torques for gearbox	146



3	Assembly mountings	149
3.1	Assembly overview - assembly mountings	149
4	Transporting gearbox	151
5	Gear oil	152
5.1	Checking gear oil level	152
6	Securing to engine and gearbox support	154
7	Dismantling and assembling gearbox	156
7.1	Schematic overview - gearbox	156
7.2	Assembly overview - cover for gearbox housing and 5th/6th gear	158
7.3	Assembly overview - clutch housing	160
7.4	Assembly overview - shafts, differential, selector mechanism	161
7.5	Assembly overview - selector unit	162
7.6	Assembly overview - selector forks	164
7.7	Repairing selector forks	165
7.8	Repairing selector unit	168
7.9	Renewing selector shaft seal	171
7.10	Dismantling and assembling gearbox	171
8	Gearbox housing, clutch housing	189
8.1	Assembly overview - gearbox housing and clutch housing	189
8.2	Assembly overview - gearbox housing cover	191
8.3	Repairing gearbox housing cover	192
35 - Gears, shafts		194
1	Input shaft	194
1.1	Assembly overview - input shaft	194
1.2	Dismantling and assembling input shaft	197
1.3	Renewing input shaft seal	205
2	Output shaft	207
2.1	Assembly overview - output shaft	207
2.2	Dismantling and assembling output shaft	210
39 - Final drive - differential		216
1	Oil seals	216
1.1	Overview of fitting locations - seals	216
1.2	Renewing left seal	217
1.3	Renewing right oil seal	219
2	Differential	223
2.1	Assembly overview - differential	223
2.2	Dismantling and assembling differential	224
2.3	Adjusting differential	229