



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	2
1 Removing and installing engine	2
1.1 Removing engine	2
1.2 Installing engine	7
13 - Crankshaft group	11
1 Dismantling and assembling engine	11
1.1 Assembly overview	11
1.2 Removing and installing poly V-belt	16
2 Sealing flange and flywheel or drive plate	19
2.1 Assembly overview - sealing flanges	19
2.2 Renewing crankshaft oil seal on pulley end	20
2.3 Removing and installing sealing flange - pulley end	22
2.4 Removing and installing crankshaft sealing flange - flywheel end	25
2.5 Removing and installing drive plate	29
3 Crankshaft	31
3.1 Assembly overview - crankshaft	31
3.2 Crankshaft dimensions	33
4 Pistons and conrods	34
4.1 Assembly overview - pistons and conrods	34
4.2 Checking pistons, piston rings and cylinder bores	36
4.3 Piston and cylinder dimensions	38
15 - Cylinder head, valve gear	39
1 Cylinder head	39
1.1 Assembly overview - cylinder head	39
1.2 Removing and installing cylinder head	42
1.3 Removing, installing and tensioning toothed belts	46
1.4 Checking semi-automatic toothed belt tensioning roller	53
1.5 Checking compression	53
2 Valve gear	56
2.1 Assembly overview - valve gear	56
2.2 Valve dimensions	58
2.3 Reworking valve seats	58
2.4 Checking valve guides	59
2.5 Renewing camshaft oil seal	60
2.6 Removing and installing camshaft	63
2.7 Renewing valve stem seals	67
17 - Lubrication	70
1 Parts of lubrication system	70
1.1 Engine oil	70
1.2 Assembly overview - parts of lubrication system	71
1.3 Removing and installing sump	75
1.4 Removing and installing oil pump	76
1.5 Checking oil pressure and oil pressure switch	77
19 - Cooling	79



1	Parts of cooling system	79
1.1	Assembly overview - parts of cooling system, engine side	79
1.2	Assembly overview - parts of cooling system, body side (radiator with two radiator fans)	81
1.3	Assembly overview - parts of cooling system, body side (radiator with one radiator fan)	82
1.4	Coolant hose schematic diagram	83
1.5	Draining and filling coolant	84
1.6	Removing and installing coolant pump	87
1.7	Removing and installing thermostat	90
1.8	Removing and installing radiator fan V7 and radiator fan 2 V177	92
1.9	Removing and installing radiator	93
1.10	Checking cooling system for leaks	95
20	Fuel supply system	98
1	Fuel tank	98
1.1	Safety precautions when working on fuel supply system	98
1.2	Rules for cleanliness	99
1.3	Assembly overview - fuel tank	99
1.4	Emptying fuel tank	101
1.5	Removing and installing fuel tank	107
2	Repairing fuel supply	110
2.1	Safety precautions when working on fuel supply system	110
2.2	Rules for cleanliness	111
2.3	Removing and installing fuel delivery unit	111
2.4	Removing and installing fuel gauge sender G (up to November 2006)	114
2.5	Removing and installing fuel gauge sender G from November 2006	114
2.6	Assembly overview - fuel filter with attachments	115
2.7	Removing and installing fuel filter	116
2.8	Checking fuel pump	117
2.9	Bleeding fuel system	130
3	Electronic power control (EPC)	133
3.1	Function of EPC system	133
3.2	Assembly overview - accelerator pedal module	133
3.3	Removing and installing accelerator pedal module	134
4	Activated charcoal filter system	137
4.1	Function	137
4.2	Checking fuel tank breather	137
24	Mixture preparation - injection	139
1	Injection system	139
1.1	General notes on injection	139
1.2	Safety precautions	140
1.3	Rules for cleanliness	140
1.4	Technical data	141
1.5	Assembly overview - intake manifold with attachments, engine code BGU	141
1.6	Assembly overview - intake manifold with attachments, engine codes BSE, BSF	143
1.7	Assembly overview - fuel rail with injectors	144
1.8	Assembly overview - air filter with attachments	145
1.9	Removing and installing lower part of intake manifold, engine code BGU	145
1.10	Removing and installing lower part of intake manifold, engine codes BSE, BSF	148
1.11	Removing and installing complete intake manifold, engine code BGU	149
1.12	Removing and installing complete intake manifold, engine codes BSE, BSF	154
1.13	Removing and installing injectors	157
2	Checking components	159
2.1	Checking injectors for leaks and quantity injected	159



2.2	Checking fuel pressure regulator and holding pressure	165
2.3	Checking intake manifold change-over	168
3	Engine control unit	171
3.1	Removing and installing engine control unit	171
3.2	Removing and installing anti-theft engine control unit	172
26	- Exhaust system	174
1	Parts of the exhaust system	174
1.1	Assembly overview - exhaust system	174
1.2	Separating centre and rear silencers	177
1.3	Removing and installing front exhaust pipe with catalytic converter	178
1.4	Removing and installing exhaust manifold	179
1.5	Aligning exhaust system free of stress	181
1.6	Removing and installing Lambda probe G39	181
1.7	Removing and installing Lambda probe after catalytic converter G130	183
2	Exhaust gas recirculation system, engine code BGU	185
2.1	Assembly overview - exhaust gas recirculation system	185
3	Secondary air system, engine codes BGU, BSE	187
3.1	Function	187
3.2	Assembly overview - secondary air system, engine code BGU	187
3.3	Assembly overview - secondary air system, engine code BSE	189
3.4	Checking combination valve	189
28	- Ignition system	191
1	Repairing ignition system	191
1.1	General notes on ignition system	191
1.2	Safety precautions	191
1.3	Assembly overview - ignition system	191
1.4	Test data, spark plugs	192