



Contents

00 - Technical data	1
1 Identification of gearbox	1
1.1 Location on gearbox	1
1.2 Identification code, assembly allocation, capacities	1
2 Overview - power transmission	6
2.1 Designation:	6
2.2 Ratio	7
3 Calculating overall gear ratio "i"	8
4 General repair instructions	9
4.1 Gearbox	9
4.2 Gaskets and seals	9
4.3 Locking devices	9
4.4 Nuts and bolts	9
4.5 Mountings	10
4.6 Shims	10
4.7 Synchro-rings	10
4.8 Gear wheels	10
4.9 Synchromeshed gears	11
4.10 Clutch	11
30 - Clutch	12
1 Repairing clutch mechanism	12
1.1 Overview	12
1.2 Assembly overview - pedal cluster with clutch pedal switch F36 to 05.03	13
1.3 Removing and installing clutch pedal switch F36	14
1.4 Removing and installing mounting bracket (all Tourans)	15
1.5 Removing and installing master cylinder with mounting bracket removed (to 05.03)	23
1.6 Removing and installing over-centre spring with mounting bracket removed	25
1.7 Assembly overview - pedal cluster with clutch pedal sender G476 from 06.03	26
1.8 Removing and installing over-centre spring with mounting bracket installed	28
1.9 Removing and installing clutch pedal with mounting bracket installed	30
1.10 Removing and installing master cylinder with mounting bracket removed (from 06.03)	34
1.11 Removing and installing clutch position sender G476 (from 06.03)	35
1.12 Assembly overview - hydraulics (LHD)	37
1.13 Assembly overview - hydraulics (RHD)	40
1.14 Removing and installing slave cylinder	41
1.15 Bleeding clutch system	44
2 Repairing clutch release mechanism	46
3 Repairing clutch, in conjunction with dual-mass flywheel	48
3.1 Identifying make of clutch, vehicles with 1.9 l - 66 kW turbo diesel engine and vehicles with 1.9 l - 77 kW turbo diesel engine	48
3.2 Removing and installing Sachs clutch	50
3.3 Repairing Sachs clutch	52
3.4 Removing and installing LuK clutch	53
3.5 Repairing LuK clutch	55
4 Repairing clutch, in conjunction with one-piece flywheel	57
34 - Controls, housing	60
1 Repairing selector mechanism	60
1.1 Installation position of selector mechanism	60
1.2 Removing and installing gear knob and cover	62
1.3 Removing and installing gaiter with gear knob	62



1.4	Repairing gear lever and selector housing (to 10.06)	64
1.5	Repairing gear lever and selector housing (from 11.06)	66
1.6	Assembly overview - removing and installing selector cables	71
1.7	Plastic relay lever	76
1.8	Removing and installing selector mechanism	78
1.9	Adjusting selector mechanism	81
2	Removing and installing gearbox (except vehicles with 1.4 l engine)	85
2.1	Removing gearbox	87
2.2	Install gearbox	96
3	Removing and installing gearbox (vehicles with 1.4 l engine only)	104
3.1	Removing gearbox	106
3.2	Install gearbox	113
4	Transporting gearbox	120
5	Checking and topping up gear oil	121
5.1	Preparing	121
5.2	Drain gear oil	122
5.3	Fill with gear oil	123
6	Dismantling and assembling gearbox	124
6.1	Overview - gearbox	124
6.2	Assembly overview	125
6.3	Removing and installing cover for gearbox housing and 5th and 6th gears	125
6.4	Removing and installing gearbox housing and shift mechanism	128
6.5	Removing and installing input shaft, output shaft, differential and selector forks	130
6.6	Assembly sequence - Removing and installing cover for gearbox housing and 5th and 6th gear	131
6.7	Assembly sequence - Dismantling and assembling gearbox completely	138
7	Repairing gearbox housing and clutch housing	158
8	Repairing gearbox housing cover	165
9	Repairing selector unit	169
10	Dismantling and assembling selector forks	172
10.1	Dismantling and assembling selector forks in conjunction with synchromeshed gear for reverse gear arrow	172
10.2	Dismantling and assembling selector forks in conjunction with reverse gear locking collar arrow	176
35 - Gears, shafts		178
1	Input shaft	178
1.1	Dismantling and assembling input shaft	178
1.2	Adjusting input shaft	186
2	Output shaft	191
2.1	Dismantling and assembling output shaft	191
2.2	Adjusting output shaft	203
3	Dismantling and assembling reverse shaft	208
3.1	Dismantling and assembling reverse shaft with synchromeshed gear for reverse gear arrow	208
3.2	Dismantling and assembling reverse shaft with reverse gear locking collar arrow	211
39 - Final drive - differential		212
1	Renewing flange shaft oil seals with gearbox installed	212
1.1	Renewing oil seal for left flange shaft	212
1.2	Distinguishing seals for right flange shaft	214
1.3	Renewing seal (two-part seal and sleeve for right flange shaft)	214
1.4	Renewing seal and sleeve together (one-piece seal and sleeve for right flange shaft)	217
2	Adjustment overview	221



3	Differential	222
3.1	Dismantling and assembling differential	222
3.2	Adjusting differential	229