



## Contents

<b>00 - Technical data</b>	<b>1</b>
1 Checklist for evaluating running gear of accident vehicles	1
2 General information	3
<b>40 - Front suspension</b>	<b>4</b>
1 Appraisal of accident vehicles	4
2 Raising wheel suspension to unladen position	5
3 Overview - front axle	7
4 <b>Assembly overview: subframe, anti-roll bar, suspension links</b>	<b>8</b>
4.1 Assembly overview: front left vehicle level sender G78	12
4.2 Removing and installing front left vehicle level sender G78	12
4.3 Repairing thread in longitudinal member	13
4.4 Fixing position of subframe and brackets	14
4.5 Lowering subframe	15
4.6 Removing and installing subframe without steering rack	19
4.7 Removing and installing subframe with steering rack	23
4.8 Repairing subframe	28
4.9 Checking swivel joint	40
4.10 Removing and installing swivel joint	40
4.11 Removing and installing suspension link with mounting bracket	44
4.12 Removing and installing suspension link with mounting bracket (left side for vehicles with DSG or automatic gearboxes)	47
4.13 Renewing bonded rubber bush for suspension link	53
4.14 Renewing mounting bracket with suspension link bush	56
4.15 Removing and installing anti-roll bar	57
5 <b>Assembly overview: wheel bearing</b>	<b>64</b>
5.1 Removing and installing wheel bearing unit	65
5.2 Removing and installing wheel bearing housing	68
6 <b>Assembly overview: suspension strut</b>	<b>74</b>
6.1 Removing and installing suspension strut	75
6.2 Repairing suspension strut	82
7 <b>Removing and installing drive shafts</b>	<b>85</b>
7.1 Loosening and tightening drive shaft hexagon bolt	85
7.2 Loosening and tightening twelve-point head bolt, with ribbing, securing drive shaft	86
7.3 Loosening and tightening twelve-point head bolt, without ribbing, securing drive shaft	87
7.4 Removing and installing drive shaft with constant velocity joint	89
7.5 Removing and installing left drive shaft with (push-on) constant velocity slip joint	92
7.6 Removing and installing right drive shaft with (push-on) constant velocity slip joint	97
7.7 Removing and installing drive shafts with triple roller joint AAR2600i	103
7.8 Removing and installing drive shafts with triple roller joint AAR3300i	107
7.9 Removing and installing intermediate shaft	111
8 <b>Repairing drive shaft - overview of drive shafts</b>	<b>113</b>
8.1 Heat shields for drive shafts	115
9 <b>Assembly overview: drive shaft with VL90 or VL100 constant velocity joint</b>	<b>116</b>
9.1 Dismantling and assembling drive shaft with VL90 or VL100 constant velocity joint	118
9.2 Checking outer constant velocity joint	122
9.3 Checking inner constant velocity joint	123
10 <b>Assembly overview: drive shaft with VL107 constant velocity joint (bolt-on)</b>	<b>126</b>
10.1 Dismantling and assembling drive shaft with VL107 constant velocity joint	129
10.2 Repairing intermediate shaft	133
11 <b>Assembly overview: drive shaft with VL107 constant velocity slip joint (push-on)</b>	<b>136</b>



11.1	Dismantling and assembling drive shaft with VL107 (push-on) constant velocity slip joint	137
11.2	Checking outer constant velocity joint	140
<b>12</b>	<b>Assembly overview: drive shaft with triple roller joint AAR2600i</b>	<b>142</b>
12.1	Dismantling and assembling drive shaft with triple roller joint AAR2600i	144
<b>13</b>	<b>Assembly overview: drive shaft with triple roller joint AAR3300i</b>	<b>149</b>
13.1	Dismantling and assembling drive shaft with triple roller joint AAR3300i	151
<b>42</b>	<b>Rear suspension</b>	<b>156</b>
<b>1</b>	<b>Appraisal of accident vehicles</b>	<b>156</b>
<b>2</b>	<b>Rear axle in unladen position</b>	<b>157</b>
<b>3</b>	<b>Overview - rear axle</b>	<b>160</b>
<b>4</b>	<b>Assembly overview: subframe, transverse links track rod</b>	<b>161</b>
4.1	Fixing position of subframe	163
4.2	Lowering rear axle	164
4.3	Rear left vehicle level sender G76 for vehicles with automatic headlight range control	167
4.4	Removing and installing rear axle	169
4.5	Removing and installing upper transverse link	174
4.6	Removing and installing lower transverse link	175
4.7	Removing and installing track rod	177
<b>5</b>	<b>Assembly overview: wheel bearing housing, trailing arm</b>	<b>180</b>
5.1	Removing and installing wheel bearing housing	181
5.2	Renewing bonded rubber bush for wheel bearing housing	184
5.3	Removing and installing wheel bearing/wheel hub unit	187
5.4	Removing and installing wheel bearing pre-seal	190
5.5	Removing and installing trailing arm with mounting bracket	192
5.6	Repairing trailing arm	196
<b>6</b>	<b>Assembly overview: shock absorber, coil spring</b>	<b>200</b>
6.1	Removing and installing coil spring	200
6.2	Removing and installing shock absorbers	202
6.3	Repairing shock absorber	204
<b>7</b>	<b>Assembly overview: anti-roll bar</b>	<b>206</b>
7.1	Removing and installing anti-roll bar	206
<b>8</b>	<b>Assembly overview: subframe attachments, Touran BlueMotion</b>	<b>209</b>
<b>43</b>	<b>Self-levelling suspension</b>	<b>210</b>
<b>1</b>	<b>Evaluating accident vehicles</b>	<b>210</b>
<b>2</b>	<b>Components of adaptive chassis control DCC and fitting locations</b>	<b>211</b>
2.1	Shock absorber damping adjustment button E387	212
2.2	Removing and installing front left and right body acceleration senders G341/G342	212
2.3	Renewing bracket for front left/right body acceleration sender G341/G342	213
2.4	Assembly overview: front left/right vehicle level sender G78/G289 for adaptive chassis control DCC	215
2.5	Removing and installing front left/right vehicle level sender G78/G289	216
2.6	Assembly overview: rear left vehicle level sender G76 for adaptive chassis control DCC	217
2.7	Removing and installing rear left vehicle level sender G76 for adaptive chassis control DCC	218
2.8	Removing and installing electronically controlled damping control unit J250	219
2.9	Removing and installing retainer for electronically controlled damping control unit J250	220
2.10	Basic setting of adaptive chassis control DCC	220
2.11	Cable routing left front axle	220
2.12	Cable routing right front axle	222
2.13	Cable routing rear axle	223
<b>3</b>	<b>Assembly overview: suspension strut for adaptive chassis control DCC</b>	<b>224</b>



3.1	Removing and installing suspension strut for adaptive chassis control DCC	226
<b>4</b>	<b>Assembly overview: shock absorber for adaptive chassis control DCC</b>	<b>235</b>
4.1	Removing and installing rear body acceleration sender G343	236
4.2	Removing and installing shock absorber for adaptive chassis control DCC	237
4.3	Repairing shock absorber for adaptive chassis control DCC	239
<b>44</b>	<b>Wheels, tyres, vehicle geometry</b>	<b>242</b>
<b>1</b>	<b>Appraisal of accident vehicles</b>	<b>242</b>
<b>2</b>	<b>Specified torques for wheel bolts</b>	<b>243</b>
<b>3</b>	<b>Fitting wheel and tyre</b>	<b>244</b>
3.1	General information	244
3.2	Fittings instructions	244
<b>4</b>	<b>Removing and fitting tyres (wheels with tyre pressure monitoring)</b>	<b>246</b>
4.1	Notes on safety and conditions for removing and fitting tyres (wheels with tyre pressure monitoring system)	246
4.2	Wheel change	246
4.3	Pressing tyre off wheel rim	247
4.4	Removing tyre from wheel	248
4.5	Fitting tyre to wheel rim	248
<b>5</b>	<b>Removing and fitting tyres with run-flat properties to wheel rims</b>	<b>250</b>
5.1	Safety information	250
5.2	Fittings instructions	250
5.3	Pressing tyre off wheel rim	251
5.4	Removing tyre from wheel	252
5.5	Fitting tyre to wheel rim	253
<b>6</b>	<b>Tyre pressure monitor display</b>	<b>256</b>
6.1	System fault in the ABS system	256
6.2	Perform basic settings	257
<b>7</b>	<b>Tyre pressure monitor</b>	<b>258</b>
7.1	Button behaviour	258
7.2	Assembly overview: tyre pressure sensor	259
7.3	Removing and installing tyre pressure sensor	260
<b>8</b>	<b>Vehicle alignment check</b>	<b>262</b>
8.1	General information	262
8.2	Test requirements	264
8.3	Test preparations	264
8.4	Wheel alignment specifications	265
8.5	Overview - wheel alignment procedure	267
8.6	Correcting front axle camber	268
8.7	Adjusting camber on rear axle	269
8.8	Adjusting toe at rear axle	271
8.9	Adjusting front axle toe	272
8.10	Basic setting of steering angle sensor G85	273
8.11	Vehicle data sticker	273
<b>9</b>	<b>Wheels, tyres</b>	<b>274</b>
9.1	Models with breakdown set	274
9.2	Tyre sealant	274
9.3	Removing a tyre	274
9.4	Fitting a new tyre	275
9.5	Tyre sealant disposal	275
<b>10</b>	<b>Instructions for changing or fitting wheels</b>	<b>276</b>
10.1	Fitting wheels	277
<b>11</b>	<b>Protecting wheel centring seat against corrosion</b>	<b>278</b>
<b>12</b>	<b>Vibration due to wheels/tyres - causes and rectification</b>	<b>279</b>



12.1	Causes of rough running	279
12.2	Balancing wheels	279
12.3	Conducting a road test before balancing wheels	279
12.4	Balancing wheels on stationary wheel balancing machine	280
12.5	Vibration control system VAS 6230 A	283
12.6	Finish balancer	283
12.7	Radial and lateral runout of wheels and tyres	284
12.8	Checking radial and lateral runout on wheels and tyres with tyre gauge V.A.G 1435	284
12.9	Checking radial and lateral run-out on wheel rim	285
12.10	Matching	286
12.11	Flat spots caused by storage or handling	287
<b>13</b>	<b>Front camera for driver assist systems R242</b>	<b>289</b>
13.1	Adjusting front camera for driver assistance system R242	289
<b>48 - Steering</b>		<b>297</b>
<b>1</b>	<b>Appraisal of accident vehicles</b>	<b>297</b>
<b>2</b>	<b>General repair instructions</b>	<b>298</b>
2.1	Steering rack	298
2.2	Gaskets and seals	298
2.3	Nuts and bolts	298
2.4	Electrical components	299
2.5	Guided fault-finding, vehicle self-diagnosis and test instruments	299
<b>3</b>	<b>Assembly overview - steering columns up to model year 2010</b>	<b>300</b>
3.1	Removing and installing steering rack to model year 2010	300
3.2	Removing and installing steering column to model year 2010	303
3.3	After the following work, basic settings for steering angle sender G85 must be checked:	308
3.4	Handling and transporting steering column, to model year 2010	309
3.5	Checking steering column for damage	310
3.6	Removing and installing mounting bracket with strut, to model year 2010	310
<b>4</b>	<b>Steering wheel, steering column, from model year 2011</b>	<b>313</b>
4.1	Assembly overview - airbag steering wheel, from model year 2011	313
4.2	Removing and installing airbag and steering wheel	313
4.3	Assembly overview - steering column, left-hand drive, from model year 2011	315
4.4	Removing and installing steering column, left-hand drive, from model year 2011	316
4.5	Assembly overview - steering column, right-hand drive, from model year 2011	321
4.6	Removing and installing steering column, right-hand drive from model year 2011	322
4.7	Handling and transporting steering column, from model year 2011	328
4.8	Checking steering column for damage	329
<b>5</b>	<b>Electromechanical steering rack, left-hand drive up to model year 2008</b>	<b>330</b>
5.1	Assembly overview - electromechanical steering rack, left-hand drive (1st and 2nd generations) up to model year 2008	330
5.2	Removing and installing steering rack, left-hand drive vehicle (1st and 2nd generations) up to model year 2008	332
<b>6</b>	<b>Electromechanical steering rack, left-hand drive, model year 2009 to model year 2010</b>	<b>340</b>
6.1	Assembly overview - electromechanical steering rack, left-hand drive (3rd generation), model year 2009 to model year 2010	340
6.2	Removing and installing steering rack, left-hand drive (3rd generation), model year 2009 to model year 2010	341
<b>7</b>	<b>Electromechanical steering rack, left-hand drive from model year 2011</b>	<b>348</b>
7.1	Assembly overview - electromechanical steering rack, left-hand drive (APA) from model year 2011	348
7.2	Removing and installing steering rack, left-hand drive vehicle (APA) from model year 2011	349
<b>8</b>	<b>Electromechanical steering rack, right-hand drive up to model year 2008</b>	<b>357</b>



8.1	Assembly overview - electromechanical steering rack, right-hand drive vehicle (2nd generation) up to model year 2008	357
8.2	Removing and installing steering rack, right-hand drive vehicle (2nd generation) up to model year 2008	359
<b>9</b>	<b>Electromechanical steering rack, left-hand drive from model year 2009</b>	<b>368</b>
9.1	Assembly overview - electromechanical steering rack, right-hand drive (3rd generation) from model year 2009	368
9.2	Removing and installing steering rack, 3rd generation, RHD vehicles, as of model year 2009	369
<b>10</b>	<b>Differentiating between 1st and 2nd generation steering racks</b>	<b>376</b>
<b>11</b>	<b>Differentiating between 2nd and 3rd generation steering racks</b>	<b>377</b>
<b>12</b>	<b>Exchanging 1st generation steering rack for 2nd generation steering rack</b>	<b>378</b>
<b>13</b>	<b>Repairing electromechanical 1st generation steering rack</b>	<b>379</b>
13.1	Removing and installing boot	379
13.2	Removing and installing track rod	381
<b>14</b>	<b>Repairing electromechanical 2nd and 3rd generation steering racks</b>	<b>385</b>
14.1	Assembly overview: electromechanical steering rack	385
14.2	Removing and installing boot	386
14.3	Checking play, security and boots of track rod ends	388
14.4	Removing and installing track rod	388
<b>15</b>	<b>Repairing electromechanical steering rack, left-hand drive (APA)</b>	<b>392</b>
15.1	Assembly overview: electromechanical steering rack, LHD vehicle	392
15.2	Renewing bonded rubber bushes for power-assisted steering rack	393
15.3	Removing and installing track rod	395
15.4	Removing and installing track rod ball joint	399
15.5	Removing and installing boot	400
15.6	Checking play, security and boots of track rod ends	403
15.7	Allocation of track rod ball joints	403