



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety precautions when working on vehicles with a start/stop system	1
1.2 Safety precautions when using testing and measuring instruments during a road test	1
1.3 Application notes and safety information for LED headlights	1
2 Repair instructions	2
2.1 Rules for cleanliness	2
2.2 General information	2
2.3 Contact corrosion	2
2.4 ESD workplace	2
2.5 Routing and attachment of lines	3
3 Battery	4
3.1 Battery - general notes	4
3.2 Types of battery	4
27 - Starter, current supply, CCS	5
1 Battery	5
1.1 Assembly overview – battery	5
1.2 Disconnecting and connecting battery	7
1.3 Removing and installing battery	9
1.4 Renew battery	13
1.5 Checking battery	13
1.6 Charging battery	13
1.7 Removing and installing earth wire with battery monitor control unit J367	14
1.8 Removing and installing battery isolator	15
1.9 Adapting battery monitor control unit J367	15
2 Voltage converter	16
2.1 Assembly overview - voltage converter (48 V/12 V) A7	16
2.2 Removing and installing voltage converter (48 V/12 V) A7	16
3 Storage capacitor	20
3.1 Assembly overview - storage capacitor for 48 V electrical system C31	20
3.2 De-energising 48 V system	21
3.3 Re-energising 48 V system	21
3.4 Removing and installing storage capacitor for 48 V electrical system C31	21
3.5 Removing and installing carrier for storage capacitor	24
4 Jump-start connection point	26
4.1 Assembly overview – jump-start connection point	26
5 Alternator	27
5.1 Assembly overview – alternator	27
5.2 Removing and installing alternator	28
5.3 Checking alternator	35
5.4 Removing and installing poly V-belt pulley	36
5.5 Removing and installing voltage regulator	42
6 Starter	46
6.1 Assembly overview – starter	46
6.2 Removing and installing starter	47
6.3 Checking starter	54
7 Adaptive cruise control	55
90 - Gauges, instruments	56
1 Dash panel insert	56
1.1 Assembly overview – dash panel insert	56



1.2	Assembly overview – head-up display	58
1.3	Removing and installing dash panel insert KX2	60
1.4	Removing and installing control unit for head-up display	63
2	Horn	66
2.1	Assembly overview – horn	66
2.2	Removing and installing treble horn H2 and bass horn H7	66
2.3	Removing and installing bracket for horns	67
92	- Windscreen wash/wipe system	69
1	Windscreen wiper system	69
1.1	Assembly overview – windscreen wiper system	69
1.2	Moving wipers to service position	72
1.3	Removing and installing wiper blade	72
1.4	Removing and installing wiper arms	73
1.5	Adjusting wiper arms	74
1.6	Removing and installing wiper frame	76
1.7	Deactivating APP function of wiper motor	77
1.8	Removing and installing rain and light sensor	78
2	Windscreen washer system	83
2.1	Assembly overview – windscreen washer system	83
2.2	Removing and installing filler neck for washer fluid reservoir	85
2.3	Removing and installing washer fluid reservoir	86
2.4	Removing and installing windscreen washer fluid level sender	88
2.5	Removing and installing windscreen washer pump	88
2.6	Removing and installing spray jets	90
2.7	Adjusting spray jets	91
3	Rear window wiper system	92
3.1	Assembly overview – rear window wiper system	92
3.2	Removing and installing wiper blade	93
3.3	Removing and installing wiper arm	93
3.4	Adjusting wiper arm	95
3.5	Removing and installing rear window wiper motor V12	96
4	Rear window washer system	98
4.1	Assembly overview – rear window washer system	98
4.2	Removing and installing washer fluid reservoir	99
4.3	Removing and installing rear window washer pump	100
4.4	Removing and installing spray jet	100
4.5	Removing and installing spray jet for reversing camera R189/rear overhead view camera R246	101
4.6	Adjusting spray jet	101
5	Headlight washer system	102
5.1	Assembly overview - headlight washer system	102
5.2	Removing and installing washer fluid reservoir	104
5.3	Removing and installing headlight washer system pump V11	104
5.4	Removing and installing spray jets for camera for night vision system R212	105
5.5	Removing and installing pop-up cylinder	105
6	Washer fluid lines	108
6.1	Repairing washer fluid lines	108
94	- Lights, bulbs, switches - exterior	109
1	Headlights	109
1.1	Assembly overview – headlight	109
1.2	Removing and installing headlight	115
1.3	Removing and installing headlight mounting	116
1.4	Adjusting headlights	117



1.5	Adjusting headlight installation position	118
1.6	Removing and installing carrier	119
1.7	Installing repair kit for headlight housing	119
1.8	Removing and installing headlight range control motor V48/V49	121
1.9	Removing and installing headlight dipped beam bulb	124
1.10	Removing and installing headlight main beam bulb M30/M32	124
1.11	Removing and installing LED modules for daytime running light and side light L176/L177	124
1.12	Removing and installing bulbs for cornering light L148/L149	128
1.13	Removing and installing output module 1 for LED headlights A27/A31	130
1.14	Removing and installing light control unit J1018/J1023	131
1.15	Removing and installing headlight fan	132
2	Lights in exterior mirror	138
2.1	Assembly overview - lights in exterior mirror	138
2.2	Removing and installing turn signal	138
2.3	Removing and installing entry light in exterior mirror	140
3	Lights in sill panel moulding	141
3.1	Assembly overview - entry light	141
4	Tail light cluster	142
4.1	Assembly overview – tail light cluster in body	142
4.2	Assembly overview – tail light clusters in rear lid	142
4.3	Removing and installing tail light in rear lid	143
4.4	Removing and installing tail light cluster	145
4.5	Adjusting installation position of tail light	146
5	High-level brake light	148
5.1	Assembly overview – high-level brake light	148
5.2	Removing and installing high-level brake light	148
6	Number plate light	150
6.1	Removing and installing number plate light X4/X5	150
6.2	Removing and installing bulb for number plate light X4/X5	151
7	Entry and start authorisation system	152
7.1	Overview of fitting locations – entry and start authorisation system	152
7.2	Overview of fitting locations – keyless entry system	153
7.3	Removing and installing front exterior door handle EX6/EX7	155
7.4	Removing and installing rear exterior door handle EX8/EX9	155
7.5	Removing and installing interior aerial 1 for entry and start system R138	155
7.6	Removing and installing luggage compartment aerial for entry and start system R137	156
7.7	Removing and installing rear entry and start authorisation aerial R165/R166	156
7.8	Removing and installing front entry and start authorisation aerial R376	157
7.9	Removing and installing rear lid power opening control unit J938	157
7.10	Removing and installing rear lid power opening sender G750/G760	158
8	Steering column switch module	160
8.1	Assembly overview – steering column switch module	160
8.2	Removing and installing steering column switch module	160
9	Parking aid	162
10	Park assist steering	163
11	Automatic headlight range control	164
11.1	Assembly overview - automatic headlight range control	164
96	Lights, bulbs, switches - interior	165
1	Lights	166
1.1	Overview of fitting locations – lights in dash panel	167
1.2	Overview of fitting locations – lights in front doors	169
1.3	Overview of fitting locations – lights in rear doors	170
1.4	Overview of fitting locations - lights in centre console	171



1.5	Overview of fitting locations - lights in seats and B-pillars	172
1.6	Overview of fitting locations – lights in luggage compartment	173
1.7	Overview of fitting locations – lights in roof trim	174
1.8	Removing and installing glove compartment light W6	176
1.9	Removing and installing front footwell light K268/K269	177
1.10	Removing and installing Central locking SAFELOCK function warning lamp K133	177
1.11	Removing and installing light for front interior door handle illumination L219/L220	178
1.12	Removing and installing light 1 for front door background lighting L199/L200	179
1.13	Removing and installing bulb for background lighting in front door L158/L179	180
1.14	Removing and installing interior door handle illumination bulb L146/L147	181
1.15	Removing and installing door storage compartment illumination bulb L160/L161	182
1.16	Removing and installing exit warning lamp W111/W112	183
1.17	Removing and installing rear interior door handle illumination bulb L133/L134	184
1.18	Removing and installing light 1 for rear door background lighting L201/L202	185
1.19	Removing and installing bulb for background lighting in rear door L166/L167	186
1.20	Removing and installing lights for dashboard background lighting L229/L230/L231	187
1.21	Removing and installing light for rear interior door handle illumination L221/L222	187
1.22	Removing and installing rear exit warning lamp W37/W38	188
1.23	Removing and installing storage compartment illumination bulb L120	189
1.24	Removing and installing centre console rear storage compartment illumination bulb L159	190
1.25	Removing and installing light for cup holder background lighting L232	191
1.26	Removing and installing selector lever position display Y26	192
1.27	Removing and installing rear footwell light W45/W46	192
1.28	Removing and installing left luggage compartment light W18	192
1.29	Removing and installing right luggage compartment light W35	193
1.30	Removing and installing rear lid light W51	194
1.31	Removing and installing illuminated vanity mirror W20/W14	195
2	Controls	197
2.1	Overview of fitting locations – controls in dash panel	198
2.2	Overview of fitting locations – controls in front doors	200
2.3	Overview of fitting locations – controls in rear doors	201
2.4	Overview of fitting locations - controls in centre console	202
2.5	Overview of fitting locations – controls in luggage compartment	203
2.6	Overview of fitting locations – controls in roof trim	204
2.7	Removing and installing light switch E1	206
2.8	Removing and installing steering column adjustment switch E167	207
2.9	Removing and installing park assist steering button E581	208
2.10	Removing and installing switch module EX23/EX30	208
2.11	Removing and installing hazard warning light switch EX3	209
2.12	Removing and installing glove compartment light switch E26	210
2.13	Removing and installing exterior mirror adjuster EX11	210
2.14	Removing and installing operating unit for window regulator in driver door E512	211
2.15	Removing and installing window regulator switch in front passenger door E107	212
2.16	Removing and installing interior locking button E308/E309	212
2.17	Removing and installing operating unit for seat with seat memory E97/E277	214
2.18	Removing and installing rear lid release switch E165	215
2.19	Removing and installing rear window regulator switch in door E52/E54	216
2.20	Removing and installing electromechanical parking brake button E538/auto-hold button E540	216
2.21	Removing and installing the starter button E378	217
2.22	Removing and installing operating unit E881/E281	217
2.23	Removing and installing buttons for seat heating E653/E654	218
2.24	Removing and installing operating unit for lowering load sill and for towing bracket EX52	219
2.25	Removing and installing rear lid closure button E574	219
2.26	Removing and installing rear lid warning buzzer H32	221
2.27	Removing and installing rear lid contact switch	221



2.28	Removing and installing vanity mirror contact switch F147/F148	221
2.29	Removing and installing sunroof button E325	221
2.30	Removing and installing button 1 for roof roller blind E584	222
2.31	Removing and installing front interior light/reading light	223
2.32	Removing and installing rear interior light/reading light	225
2.33	Removing and installing garage door operating unit E284	226
3	Anti-theft alarm	228
3.1	Assembly overview – interior monitor	228
3.2	Removing and installing alarm horn H12	228
3.3	Removing and installing anti-theft alarm sensor G578	230
4	Lane change assist	231
5	Front camera for driver assist systems	232
6	Towing bracket	233
6.1	Assembly overview - socket, trailer detector control unit	233
6.2	Trailer socket	233
6.3	Removing and installing trailer detector control unit J345	234
7	Cigarette lighter, socket	236
7.1	Overview of fitting locations - DC/AC converter with socket, 12 V-230 V U13	236
7.2	Removing and installing cigarette lighter	236
7.3	Removing and installing bulb for illuminating cigarette lighter	237
7.4	Removing and installing 12 V socket	237
7.5	Removing and installing socket illumination bulb	237
7.6	Removing and installing DC/AC converter with socket, 12 V-230 V U13	237
97 - Wiring		239
1	Relay carriers, fuse holders, electronics boxes	239
1.1	Overview of fitting locations - relay carriers, fuse holders, electronics boxes	239
1.2	Removing and installing front left relay and fuse carrier	245
1.3	Removing and installing suppression filter C24	253
1.4	Removing and installing wiring junction	253
1.5	Removing and installing dash panel fuse holder	259
1.6	Removing and installing relay carrier and fuse holder on left in luggage compartment	261
1.7	Removing and installing main fuse holder on battery	264
2	Control units	266
2.1	Overview of fitting locations - control units	266
2.2	Assembly overview - data bus diagnostic interface	266
2.3	Removing and installing onboard supply control unit J519	267
2.4	Removing and installing bracket for onboard supply control unit J519	269
2.5	Removing and installing convenience system central control unit J393	269
2.6	Removing and installing rear lid control unit J605	270
2.7	Removing and installing garage door operation control unit	271
2.8	Removing and installing data bus diagnostic interface J533	271
3	Connectors	274
3.1	Repairing electrical wiring harnesses and plug-in connections	274
4	Releasing and dismantling connector housings	275
5	Repairing aerial wires	276
6	Fibre optic cables	277
7	Vehicle diagnosis, testing and information systems	278