



Contents

00 - Technical data	1
1 Safety information and repair notes	1
1.1 Safety information	1
1.2 Repair instructions	1
2 Identification	2
2.1 Engine identification	2
2.2 Engine data	2
3 Technical data	11
3.1 Test and adjustment values	11
4 Electrical components	15
4.1 Access to diagnoses	15
10 - Removing and installing engine	17
1 Safety information and repair notes	17
1.1 Safety information	17
1.2 Repair instructions	17
2 Removing and installing engine	18
2.1 Removing motor	18
2.2 Separating engine and gearbox	27
2.3 Securing engine on engine and gearbox support	31
2.4 Installing motor	34
3 Assembly mountings	39
3.1 Assembly overview – assembly mountings	39
3.2 Removing and installing engine mounting	41
3.3 Removing and installing gearbox mounting	43
3.4 Removing and installing pendulum support	44
3.5 Supporting engine in installation position, Tiguan	45
3.6 Supporting engine in installation position, Touran	48
3.7 Supporting engine in installation position, T-Roc	53
3.8 Supporting engine in installation position, Golf, Golf Estate, Arteon, Arteon Shooting Brake, Passat, Passat Estate	55
3.9 Checking and adjusting assembly mountings	57
4 Engine cover panel	61
4.1 Removing and installing engine cover	61
13 - Crankshaft group	62
1 Safety information and repair notes	62
1.1 Safety information	62
1.2 Repair instructions	62
2 Cylinder block, pulley end	63
2.1 Assembly overview – cylinder block, pulley end	63
2.2 Assembly overview – sealing flange, pulley end	65
2.3 Removing and installing poly-V belt	66
2.4 Removing and installing poly V-belt tensioner	68
2.5 Removing and installing vibration damper	68
2.6 Removing and installing bracket for ancillaries	70
2.7 Removing and installing engine support	71
2.8 Removing and installing sealing flange, pulley end	72
2.9 Renewing caps in cylinder block, pulley end	74
3 Cylinder block, gearbox end	76
3.1 Assembly overview – cylinder block, gearbox end	76
3.2 Removing and installing flywheel	78



3.3	Removing and installing sealing flange on gearbox side	81
3.4	Renewing caps in cylinder block (gearbox end)	90
3.5	Removing and installing intermediate plate	91
3.6	Removing and installing intermediate plate	91
4	Crankshaft	93
4.1	Assembly overview - crankshaft	93
4.2	Renewing needle bearing in crankshaft	95
4.3	Measuring axial clearance of crankshaft	96
4.4	Measuring radial clearance of crankshaft	97
4.5	Removing and installing crankshaft	98
5	Pistons and conrods	100
5.1	Assembly overview – pistons and conrods	100
5.2	Removing and installing pistons	102
5.3	Measuring piston projection at TDC	106
5.4	Checking pistons and cylinder bores	107
5.5	Separating new conrod	108
5.6	Checking radial clearance of conrods	109
15 - Cylinder head, valve gear	111
1	Safety information and repair notes	111
1.1	Safety information	111
1.2	Repair instructions	111
2	Cylinder head	112
2.1	Assembly overview – cylinder head	112
2.2	Assembly overview - cylinder head cover	113
2.3	Removing and installing cylinder head	115
2.4	Removing and installing cylinder head cover	123
2.5	Removing and installing injector seals	125
2.6	Removing and installing camshaft housing	126
2.7	Checking compression	132
2.8	Checking cylinder head for distortion	133
3	Toothed belt drive	135
3.1	Assembly overview – toothed belt cover	135
3.2	Assembly overview – toothed belt	135
3.3	Removing and installing toothed belt guard	137
3.4	Removing and installing toothed belt	141
3.5	Checking valve timing	147
3.6	Adjusting valve timing	151
3.7	Removing toothed belt from camshaft	153
4	Valve gear	160
4.1	Assembly overview – valve gear	160
4.2	Measuring axial play of camshaft	162
4.3	Removing and installing camshaft oil seal	162
4.4	Checking hydraulic compensation elements	164
4.5	Removing and installing valve stem oil seals	165
5	Inlet and exhaust valves	176
5.1	Checking valve guides	176
5.2	Checking valves	176
17 - Lubrication	178
1	Safety information and repair notes	178
1.1	Safety information	178
1.2	Repair instructions	178
2	Sump, oil pump	179
2.1	Assembly overview – sump/oil pump	179



2.2	Engine oil:	181
2.3	Removing and installing upper part of sump	182
2.4	Removing and installing lower part of sump	187
2.5	Removing and installing oil pump	192
2.6	Removing and installing oil level and oil temperature sender [G266]	192
3	Engine oil cooler	194
3.1	Removing and installing engine oil cooler	194
4	Oil filter, oil pressure switch	195
4.1	Assembly overview - oil filter housing, oil pressure switch	195
4.2	Assembly overview - oil pressure switches/oil pressure control	197
4.3	Removing and installing oil pressure sender [G10]	198
4.4	Checking oil pressure	199
4.5	Checking oil pressure sender [G10]	200
4.6	Removing and installing oil filter housing	200
4.7	Removing and installing oil pressure regulating valve [N428]	202
4.8	Removing and installing piston cooling jet control valve [N522]	203
5	Oil circuit	204
5.1	Removing and installing oil supply line	204
5.2	Removing and installing oil return line for turbocharger	207
19 - Cooling	210	
1	Safety information and repair notes	210
1.1	Safety information	210
1.2	Repair instructions	210
2	Cooling system/coolant	211
2.1	Connection diagram - coolant hoses	211
2.2	Checking cooling system for leaks	216
2.3	Checking filling quality of cooling system	218
2.4	Removing and installing coolant expansion tank	221
2.5	Draining coolant	223
2.6	Filling cooling system	225
2.7	Flushing cooling system	234
2.8	Checking coolant level and topping up	247
2.9	Removing and installing cap for cooling system in cylinder block	248
3	Coolant pump, regulation of cooling system	250
3.1	Assembly overview – coolant pump/thermostat, DSUD, DSRA, DSRB, DTRB, DTRE, DTRD, DTSA, DTSB, DTTA, DTTC, DXPA, DXPB	250
3.2	Assembly overview – coolant pump, thermostat, DTUA, DXNB	251
3.3	Assembly overview – electric coolant pump	253
3.4	Assembly overview – coolant temperature sender	256
3.5	Removing and installing electric coolant pump	257
3.6	Removing and installing coolant pump	265
3.7	Removing and installing coolant distributor	266
3.8	Removing and installing coolant regulating valve [N515]	268
3.9	Removing and installing coolant temperature sender [G62]	269
3.10	Removing and installing engine outlet coolant temperature sender [G82]	271
3.11	Removing and installing coolant temperature sender for charge air cooler [G1130]	273
4	Coolant pipes	275
4.1	Assembly overview – coolant pipes	275
4.2	Removing and installing coolant pipes	275
5	Radiator, radiator fan	282
5.1	Assembly overview – radiator	282
5.2	Assembly overview - radiator cowl and radiator fan	286
5.3	Removing and installing radiator	286
5.4	Removing and installing cooler for charge air cooling circuit	291



5.5	Removing and installing radiator cowl	295
5.6	Removing and installing radiator fan VX57	297
21	- Turbocharging/supercharging	298
1	Safety information and repair notes	298
1.1	Safety information	298
1.2	Repair instructions	298
2	Turbocharger	299
2.1	Assembly overview – turbocharger	299
2.2	Removing and installing turbocharger	305
2.3	Removing and installing charge pressure positioner [V465], DSUD, DTRA, DTRB, DTRC, DTRD, DXPB	309
2.4	Removing and installing charge pressure positioner [V465], DTUA, DXNB	313
2.5	Removing and installing charge pressure positioner [V465], DSRA, DSRB, DTSA, DTSB, DTTA, DTTC, DXPA	317
2.6	Removing and installing connection for turbocharger	320
3	Charge air system	322
3.1	Assembly overview – charge air system	322
3.2	Removing and installing charge pressure sender [GX26]	322
3.3	Checking charge air system for leaks	322
3.4	Checking charge air cooler for leaks	325
3.5	Removing and installing air intake pipe	328
3.6	Charge air hose connections	330
23	- Mixture preparation - injection	331
1	Safety information and repair notes	331
1.1	Safety information	331
1.2	Repair instructions	331
2	Injection system	332
2.1	Schematic overview - fuel system	332
2.2	Overview of fitting locations - injection system	333
2.3	Filling/bleeding fuel system	343
2.4	Checking fuel system for leaks	344
3	Injectors/high-pressure reservoir (rail)	345
3.1	Assembly overview – injectors	345
3.2	Assembly overview - fuel rail	345
3.3	Adapting correction values for injectors	347
3.4	Testing injectors	348
3.5	Checking return flow rate of injectors with engine running	348
3.6	Checking return flow rate of injectors at starter speed	350
3.7	Checking open injectors	352
3.8	Removing and installing injectors	354
3.9	Removing and installing high-pressure lines	357
3.10	Removing and installing fuel rail	363
4	Air filter	366
4.1	Assembly overview – air filter housing	366
4.2	Removing and installing air filter housing	368
4.3	Removing and installing air duct on lock carrier, Golf, Tiguan, Arteon, Passat	370
4.4	Removing and installing air duct on lock carrier, T-Roc	371
5	Intake manifold	374
5.1	Assembly overview – intake manifold	374
5.2	Removing and installing intake manifold	378
5.3	Removing and installing throttle valve module [GX3]	382
6	Senders and sensors	385
6.1	Removing and installing fuel pressure regulating valve [N276]	385



6.2	Checking fuel pressure regulating valve N276	387
6.3	Removing and installing fuel pressure sender [G247]	387
6.4	Removing and installing air mass measurement module [GX35]	389
6.5	Removing and installing pressure differential sender [G505]	390
6.6	Removing and installing NOx sender 2 [G687]	392
6.7	Removing and installing NOx sender 3 G932	394
6.8	Removing and installing NOx sender [G295]	395
6.9	Removing and installing charge air temperature sender before charge air cooler [G810] ..	397
6.10	Removing and installing charge air temperature sender after charge air cooler [G811] ..	397
6.11	Removing and installing particulate sensor G784	398
6.12	Removing and installing temperature and pressure sender for low-pressure fuel system [GX20]	399
7	Engine/motor control unit	401
7.1	Assembly overview – motor control unit	401
7.2	Removing and installing motor control unit [J623]	401
8	High-pressure pump	406
8.1	Assembly overview – high-pressure pump	406
8.2	Removing and installing high-pressure pump	406
9	Lambda probe	410
9.1	Assembly overview – lambda probe	410
9.2	Removing and installing lambda probe	411
26 - Exhaust system	413	
1	Safety information and repair notes	413
1.1	Safety information	413
1.2	Repair instructions	413
2	Exhaust pipes and silencers	414
2.1	Assembly overview - silencer, Tiguan 2021	414
2.2	Assembly overview - silencer, Tiguan 2024	414
2.3	Assembly overview - silencers, T-Roc with multi-link suspension	415
2.4	Assembly overview - silencers, T-Roc with torsion beam axle	417
2.5	Assembly overview – silencer, Passat, Passat Estate, Arteon, Arteon Shooting Brake ..	419
2.6	Assembly overview - silencer, Passat 2024	419
2.7	Assembly overview – silencers, Touran	420
2.8	Assembly overview – silencers, Golf, Golf Estate	421
2.9	Assembly overview - front exhaust pipe, all-wheel drive vehicles	422
2.10	Assembly overview - front exhaust pipe, front-wheel drive vehicles	424
2.11	Separating exhaust pipes from silencers	426
2.12	Removing and installing silencer, Golf, Golf Estate	427
2.13	Removing and installing silencer, Passat, Passat Estate, Arteon, Arteon Shooting Brake ..	429
2.14	Removing and installing silencer, Tiguan	430
2.15	Removing and installing silencer, Touran	432
2.16	Removing and installing silencers, T-Roc with multi-link suspension	434
2.17	Removing and installing silencers, T-Roc with torsion beam axle	435
2.18	Aligning exhaust system free of stress	437
2.19	Checking exhaust system for leaks	437
2.20	Removing and installing ammonia traps	438
2.21	Installation position of clamp	441
3	Emission control	443
3.1	Assembly overview – emission control	443
3.2	Assembly overview – exhaust flap control unit	446
3.3	Removing and installing emission control module	447
3.4	Removing and installing exhaust flap control unit [J883]	454
4	SCR system (selective catalytic reduction), Golf, T-Roc, front-wheel drive	456



4.1	Overview of fitting locations - SCR system (selective catalytic reduction), multi-link rear suspension	456
4.2	Overview of fitting locations - SCR system (selective catalytic reduction), torsion beam rear suspension	457
4.3	Assembly overview - reducing agent tank, Golf, multi-link rear suspension	457
4.4	Assembly overview - reducing agent tank, T-Roc, multi-link rear suspension	459
4.5	Assembly overview - reducing agent tank, torsion beam rear suspension	461
4.6	Assembly overview - filler pipe for reducing agent tank, Golf, multi-link rear suspension ..	463
4.7	Assembly overview - filler pipe for reducing agent tank, T-Roc, multi-link rear suspension ..	465
4.8	Assembly overview - filler tube for reducing agent tank, torsion beam axle	467
4.9	Assembly overview - reducing agent supply line	468
4.10	Assembly overview - delivery module for reducing agent	471
4.11	Assembly overview – injector for reducing agent [N474]	473
4.12	Assembly overview – injector 2 for reducing agent [N758]	474
4.13	Removing and installing reducing agent tank, Golf, multi-link rear suspension	475
4.14	Removing and installing reducing agent tank, T-Roc, multi-link rear suspension	479
4.15	Removing and installing reducing agent tank, torsion beam rear suspension	481
4.16	Removing and installing delivery module for reducing agent	484
4.17	Removing and installing injector for reduction agent [N474]	486
4.18	Removing and installing injector 2 for reducing agent [N758]	488
4.19	Removing and installing control unit for reducing agent heater [J891], Golf, multi-link rear suspension	489
4.20	Removing and installing control unit for reducing agent heater [J891], T-Roc, multi-link rear suspension	490
4.21	Removing and installing control unit for reducing agent heater [J891], torsion beam rear suspension	491
4.22	Draining reducing agent tank	492
4.23	Removing and installing front section of reducing agent supply line	494
4.24	Removing and installing middle section of reducing agent supply line	499
4.25	Removing and installing rear section of reducing agent supply line, Golf, multi-link rear suspension	501
4.26	Removing and installing rear section of reducing agent supply line, T-Roc, multi-link rear suspension	503
4.27	Removing and installing rear section of reducing agent supply line, torsion beam rear suspension	506
4.28	Removing and installing filler pipe for reducing agent tank, Golf, multi-link rear suspension ..	508
4.29	Removing and installing filler tube for reducing agent tank, T-Roc with multi-link rear suspension	512
4.30	Removing and installing filler pipe for reducing agent tank, torsion beam rear suspension ..	514
4.31	Disconnecting reducing agent supply line	518
5	SCR system (selective catalytic reduction), Golf, T-Roc, all-wheel drive	523
5.1	Overview of fitting locations – SCR system (selective catalytic reduction)	523
5.2	Assembly overview – reducing agent tank	523
5.3	Assembly overview – filler tube for reducing agent tank	524
5.4	Assembly overview - reducing agent supply line	525
5.5	Assembly overview - delivery module for reducing agent	526
5.6	Assembly overview – injector for reducing agent [N474]	528
5.7	Assembly overview – injector 2 for reducing agent [N758]	529
5.8	Removing and installing reducing agent tank	530
5.9	Removing and installing delivery module for reducing agent	533
5.10	Removing and installing injector for reduction agent [N474]	535
5.11	Removing and installing injector 2 for reducing agent [N758]	537
5.12	Removing and installing control unit for reducing-agent heater [J891]	538
5.13	Draining reducing agent tank	538
5.14	Removing and installing front section of reducing agent supply line	541
5.15	Removing and installing middle section of reducing agent supply line	546
5.16	Removing and installing rear section of reducing agent supply line	548
5.17	Removing and installing filler pipe for reducing agent tank	550



5.18	Disconnecting reducing agent supply line	553
6	SCR system (selective catalytic reduction), Passat, Arteon	558
6.1	Assembly overview – reducing agent tank	558
6.2	Assembly overview - reducing agent supply line	560
6.3	Assembly overview - delivery module for reducing agent	562
6.4	Assembly overview – injector for reducing agent [N474]	564
6.5	Assembly overview – injector 2 for reducing agent [N758]	565
6.6	Removing and installing reducing agent tank	566
6.7	Removing and installing delivery module for reducing agent	568
6.8	Removing and installing injector for reduction agent [N474]	570
6.9	Removing and installing injector 2 for reducing agent [N758]	572
6.10	Removing and installing control unit for reducing-agent heater [J891], Passat	573
6.11	Removing and installing control unit for reducing agent heater [J891], Arteon	574
6.12	Removing and installing control unit for reducing agent heater [J891], Passat Estate	575
6.13	Draining reducing agent tank	576
6.14	Removing and installing front section of reducing agent supply line	578
6.15	Removing and installing middle section of reducing agent supply line	583
6.16	Removing and installing rear section of reducing agent supply line	585
6.17	Removing and installing filler pipe for reducing agent tank	586
6.18	Disconnecting reducing agent supply line	589
6.19	Removing and installing filler pipe for reducing agent tank	593
7	SCR system (selective catalytic reduction), Touran, Tiguan	596
7.1	Overview of fitting locations – SCR system (selective catalytic reduction)	596
7.2	Assembly overview - reducing agent tank	596
7.3	Assembly overview - reducing agent supply line	598
7.4	Assembly overview - delivery module for reducing agent	599
7.5	Assembly overview – injector for reducing agent [N474]	601
7.6	Assembly overview – injector 2 for reducing agent [N758]	602
7.7	Removing and installing tank for reducing agent, Tiguan	603
7.8	Removing and installing tank for reducing agent, Touran	606
7.9	Removing and installing delivery module for reducing agent	608
7.10	Removing and installing injector for reduction agent [N474]	610
7.11	Removing and installing injector 2 for reducing agent [N758]	612
7.12	Removing and installing control unit for reducing agent heater [J891], Tiguan 2021	613
7.13	Removing and installing control unit for reducing agent heater [J891], Tiguan 2024	614
7.14	Removing and installing control unit for reducing-agent heater [J891], Touran	614
7.15	Draining reducing agent tank	615
7.16	Removing and installing front section of reducing agent supply line	618
7.17	Removing and installing middle section of reducing agent supply line	622
7.18	Removing and installing rear section of reducing agent supply line	624
7.19	Removing and installing filler tube for reducing agent tank, Tiguan	626
7.20	Removing and installing filler tube for reducing agent tank, Touran	628
7.21	Disconnecting reducing agent supply line	631
8	Exhaust gas temperature regulation	636
8.1	Specified torque actual dimension	636
8.2	Assembly overview – exhaust gas temperature regulation	636
8.3	Removing and installing exhaust gas temperature sender 1 [G235]	637
8.4	Removing and installing exhaust gas temperature sender 2 [G448]	639
8.5	Removing and installing exhaust gas temperature sender 3 [G495]	640
8.6	Removing and installing exhaust gas temperature sender 4 [G648]	642
9	Exhaust gas recirculation	645
9.1	Assembly overview – exhaust gas recirculation	645
9.2	Removing and installing exhaust gas recirculation cooler	647
9.3	Removing and installing exhaust gas recirculation valve 1 [GX5]	649
9.4	Removing and installing exhaust gas recirculation valve 2 [GX6]	649



9.5	Removing and installing exhaust gas recirculation temperature sensor [G98]/[G690]	651
9.6	Checking exhaust gas recirculation cooler for leaks	653
28 - Ignition system	658
1	Safety information and repair notes	658
1.1	Safety information	658
1.2	Repair instructions	658
2	Glow plug system	659
2.1	Assembly overview – glow plug system	659
2.2	Removing and installing glow plug	660
2.3	Removing and installing automatic glow period control unit [J179]	663
2.4	Removing and installing Hall sender [G40]	664
2.5	Removing and installing engine speed sender [G28]	664