



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Safety information</b>	<b>1</b>
1.1 Safety information	1
<b>2 Repair instructions</b>	<b>2</b>
2.1 Repair instructions	2
2.2 Refrigerant and refrigerant oil	2
<b>3 Identification</b>	<b>4</b>
3.1 Label for refrigerant circuit	4
<b>4 Technical data</b>	<b>5</b>
4.1 Refrigerant capacities	5
4.2 Refrigerant oil capacities	5
<b>5 Basic technical and physical principles</b>	<b>6</b>
5.1 Physical properties	6
<b>87 - Air conditioning system</b>	<b>8</b>
<b>1 Safety and repair instructions</b>	<b>8</b>
1.1 Safety information	8
1.2 Repair instructions	8
<b>2 Refrigerant circuit</b>	<b>9</b>
2.1 System overview - refrigerant circuit	9
2.2 Cleaning refrigerant circuit	9
2.3 Principle circuit diagram for cleaning refrigerant circuit	10
2.4 Block diagram for cleaning electrically driven air conditioner compressor	13
<b>3 Renewing components</b>	<b>15</b>
3.1 Renewing components	15
3.2 Renewing air conditioner compressor	18
3.3 Renewing receiver	22
<b>4 Locating leaks</b>	<b>24</b>
4.1 General notes on locating leaks in refrigerant circuit	24
4.2 Locating leaks using vacuum test	24
4.3 Locating leaks with pressure test using nitrogen	24
4.4 Locating leaks using forming gas	26
4.5 Locating leaks using electronic leak detector	27
4.6 Locating leaks using UV leak detection system	28
<b>5 Working with air conditioner service station</b>	<b>31</b>
5.1 Connecting air conditioner service station to refrigerant circuit	31
5.2 Performing gas analysis on refrigerant - R1234yf	31
5.3 Discharging refrigerant circuit	33
5.4 Evacuating refrigerant circuit	35
5.5 Charging refrigerant circuit	37
5.6 Starting up air conditioner after charging	39
5.7 Disconnecting air conditioner service station from refrigerant circuit	40
5.8 Filling reservoir with refrigerant	40
5.9 Discharging air conditioner service station	40
5.10 Cleaning electrically driven air conditioner compressor	41
5.11 Cleaning refrigerant circuit	42
5.12 Decanting contaminated refrigerant into recycling cylinder for analysis, treatment or disposal - R1234yf	44