



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety regulations for working on fuel supply	1
1.2 Safety measures when working on vehicles with start/stop system	1
1.3 Safety precautions when using testers and measuring instruments during a road test	2
1.4 Safety precautions when working on ignition system	2
1.5 Safety precautions when working on the cooling system	2
1.6 Safety precautions when working on exhaust system	3
2 Identification	4
2.1 Engine number/engine data	4
3 Repair instructions	6
3.1 Rules for cleanliness	6
3.2 Initial diagnoses	6
3.3 Foreign objects in engine	7
3.4 Contact corrosion	7
3.5 Routing and attachment of lines	7
3.6 Fitting radiator and condensers	7
3.7 Checking vacuum system	7
10 - Removing and installing engine	9
1 Removing and installing engine	9
1.1 Removing engine	9
1.2 Separating engine and gearbox	29
1.3 Securing engine on engine and gearbox support	34
1.4 Installing engine	36
2 Assembly mountings	40
2.1 Assembly overview - assembly mountings	40
2.2 Removing and installing engine mounting	43
2.3 Removing and installing gearbox mounting	44
2.4 Removing and installing pendulum support	46
2.5 Supporting engine in installation position	46
2.6 Checking adjustment of assembly mountings	73
2.7 Adjusting assembly mountings	73
3 Engine cover panel	76
3.1 Removing and installing engine cover	76
13 - Crankshaft group	77
1 Cylinder block (pulley end)	77
1.1 Assembly overview - cylinder block (pulley end)	77
1.2 Removing and installing poly-V belt	80
1.3 Removing and installing tensioner for poly V-belt	81
1.4 Removing and installing vibration damper	81
1.5 Removing and installing bracket for ancillaries	89
1.6 Removing and installing engine support	92
2 Cylinder block, gearbox end	95
2.1 Assembly overview - cylinder block, gearbox end	95
2.2 Removing and installing flywheel	97
2.3 Removing and installing sealing flange on gearbox side	99
3 Crankshaft	104
3.1 Assembly overview - crankshaft	104
3.2 Crankshaft dimensions	107
3.3 Allocation of main bearing shells	107



3.4	Renewing needle bearing in crankshaft	109
3.5	Measuring axial clearance of crankshaft	112
3.6	Measuring radial clearance of crankshaft	113
3.7	Removing and installing crankshaft	114
3.8	Removing and installing sender wheel	116
4	Balancer shaft	117
4.1	Assembly overview - balance shaft	117
4.2	Removing and installing balance shaft	119
5	Pistons and conrods	126
5.1	Assembly overview - pistons and conrods	126
5.2	Removing and installing pistons	131
5.3	Removing and installing oil spray jets	134
5.4	Checking pistons and cylinder bores	136
5.5	Separating new conrod	138
5.6	Checking radial clearance of conrods	138
15	Cylinder head, valve gear	140
1	Cylinder head	140
1.1	Assembly overview - cylinder head	140
1.2	Removing and installing cylinder head	144
1.3	Removing and installing vacuum pump	153
1.4	Checking compression	154
2	Cover for timing chain	157
2.1	Assembly overview - cover for timing chain	157
2.2	Removing and installing timing chain cover	160
2.3	Renewing seal for vibration damper	165
3	Chain drive	168
3.1	Assembly overview - camshaft timing chains	168
3.2	Assembly overview - drive chain for balance shaft	170
3.3	Removing and installing camshaft timing chain	173
3.4	Removing and installing bearing saddle	196
3.5	Checking timing chain	201
3.6	Removing and installing drive chain for balance shaft	202
4	Valve gear	207
4.1	Assembly overview - valve gear	207
4.2	Removing and installing camshaft	215
4.3	Removing and installing actuators for camshaft adjustment	233
4.4	Removing and installing camshaft control valves N205/N318	234
4.5	Removing and installing valve stem seals	235
5	Inlet and exhaust valves	247
5.1	Checking valve guides	247
5.2	Checking valves	248
5.3	Valve dimensions	248
17	Lubrication	249
1	Sump, oil pump	249
1.1	Assembly overview - sump/oil pump	249
1.2	Engine oil:	252
1.3	Removing and installing lower part of sump	252
1.4	Removing and installing oil pump	253
1.5	Removing and installing upper part of sump	254
1.6	Removing and installing oil level and oil temperature sender G266	259
2	Engine oil cooler	261
2.1	Assembly overview - engine oil cooler	261
2.2	Removing and installing engine oil cooler	261



3	Crankcase ventilation	263
3.1	Assembly overview - crankcase breather system	263
3.2	Removing and installing oil separator	264
3.3	Removing and installing crankcase pressure sensor G1068	265
4	Oil filter, oil pressure switch	267
4.1	Assembly overview - oil filter	267
4.2	Assembly overview - oil pressure switches/oil pressure control	267
4.3	Removing and installing oil pressure switch	269
4.4	Removing and installing oil pressure regulating valve N428	271
4.5	Removing and installing piston cooling jet control valve N522	272
4.6	Checking oil pressure	272
19	- Cooling	276
1	Cooling system/coolant	276
1.1	Connection diagram - coolant hoses	276
1.2	Checking cooling system for leaks	277
1.3	Draining and adding coolant	281
2	Coolant pump, regulation of cooling system	290
2.1	Assembly overview - coolant pump, thermostat	290
2.2	Assembly overview - electric coolant pump	292
2.3	Assembly overview – coolant valves	293
2.4	Assembly overview - coolant temperature sender	294
2.5	Removing and installing electric coolant pump	295
2.6	Removing and installing coolant pump	298
2.7	Removing and installing toothed belt for coolant pump	299
2.8	Removing and installing actuator for engine temperature regulation N493	301
2.9	Removing and installing coolant temperature sender G62	304
2.10	Removing and installing radiator outlet coolant temperature sender G83	305
2.11	Removing and installing coolant valves	305
3	Coolant pipes	308
3.1	Assembly overview - coolant pipes	308
3.2	Removing and installing coolant pipes	309
4	Radiator, radiator fan	316
4.1	Assembly overview - radiator/radiator fan	316
4.2	Assembly overview – radiator cowl and radiator fan	319
4.3	Assembly overview - auxiliary radiator	321
4.4	Removing and installing radiator	322
4.5	Removing and installing radiator cowl	328
4.6	Removing and installing radiator fan	333
4.7	Removing and installing auxiliary radiator	334
21	- Turbocharging/supercharging	337
1	Turbocharger	337
1.1	Assembly overview – turbocharger	337
1.2	Removing and installing turbocharger	347
1.3	Removing and installing charge pressure control module GX34	353
1.4	Removing and installing sender 1 for turbocharger speed G688, DNFC, DNFE, DNFG, DSFB, DSFE, DSFF	355
2	Charge air system	357
2.1	Assembly overview – charge air system	357
2.2	Assembly overview - charge-air hose connections	362
2.3	Removing and installing charge air cooler	363
2.4	Removing and installing charge pressure sender G31	367
2.5	Removing and installing turbocharger air recirculation valve N249, DNFC, DNFE, DNFG, DSFB, DSFE, DSFF	368



2.6	Removing and installing air intake pipe	368
2.7	Checking charge air system for leaks	373
24	Mixture preparation - injection	376
1	Injection system	376
1.1	Overview of fitting locations - injection system	376
2	Vacuum system	385
2.1	Connection diagram – vacuum system	385
2.2	Checking vacuum system	385
3	Injectors	387
3.1	Assembly overview - fuel rail with injectors	387
3.2	Removing and installing fuel rail	388
3.3	Removing and installing injectors	390
3.4	Cleaning injectors	395
4	Air filter	397
4.1	Assembly overview – air filter housing	397
4.2	Removing and installing air filter housing	399
4.3	Removing and installing air guide on lock carrier	401
5	Intake manifold	404
5.1	Assembly overview – intake manifold	404
5.2	Removing and installing intake manifold	406
5.3	Removing and installing throttle valve module GX3	410
5.4	Cleaning throttle valve module GX3	411
5.5	Removing and installing intake manifold flap valve N316	412
5.6	Checking intake manifold change-over	412
6	Senders and sensors	415
6.1	Assembly overview - actuator for structure-borne sound and control unit for structure-borne sound	415
6.2	Control unit for structure-borne sound J869 and actuator for structure-borne sound R214	418
6.3	Removing and installing intake manifold sender GX9	419
6.4	Removing and installing fuel pressure sender G247	419
6.5	Checking fuel pressure sender G247	420
6.6	Removing and installing pressure differential sender for particulate filter G1037	423
7	Engine control unit	425
7.1	Removing and installing engine control unit J623	425
8	High-pressure pump	427
8.1	Assembly overview - high-pressure pump	427
8.2	Removing and installing high-pressure pump	430
8.3	Removing and installing high-pressure pipe	432
9	Lambda probe	433
9.1	Assembly overview - Lambda probe	433
9.2	Removing and installing Lambda probe	435
26	Exhaust system	437
1	Exhaust pipes and silencers	437
1.1	Assembly overview – silencers	437
1.2	Removing and installing silencer	447
1.3	Separating exhaust pipes from silencers	457
1.4	Aligning exhaust system free of stress	464
1.5	Checking exhaust system for leaks	464
1.6	Removing and installing bracket for catalytic converter, Tiguan	464
2	Emission control	468
2.1	Assembly overview – emission control	468
2.2	Assembly overview - bracket and pipes for pressure differential sender for particulate filter G1037	473



2.3	Removing and installing catalytic converter	475
2.4	Removing and installing holder of pressure differential sender for particulate filter G1037	484
2.5	Removing and installing exhaust flap control unit	485
3	Exhaust gas temperature regulation	486
3.1	Assembly overview – exhaust gas temperature regulation	486
3.2	Removing and installing parts of exhaust gas temperature regulation	487
28	Ignition system	492
1	Ignition system	492
1.1	Assembly overview - ignition system	492
1.2	Removing and installing ignition coils	494
1.3	Removing and installing knock sensor 1 G61	496
1.4	Removing and installing Hall sender	497
1.5	Removing and installing engine speed sender G28	499