



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Safety information</b> .....	<b>1</b>
1.1 Safety precautions for working on vehicles with auxiliary/supplementary heater .....	1
1.2 Safety measures when working on vehicles with a start/stop system .....	2
1.3 Safety precautions during work on fuel system .....	2
1.4 Safety precautions when working on the cooling system .....	3
1.5 Safety precautions when using testers and measuring instruments during a road test .....	3
<b>2 General information</b> .....	<b>4</b>
2.1 Starting conditions for auxiliary/supplementary heater .....	4
2.2 Notes for vehicles with a start/stop system .....	5
2.3 Rules for cleanliness when working on auxiliary heater and fuel system .....	5
2.4 Type plates .....	5
<b>3 Repair notes</b> .....	<b>7</b>
3.1 General repair instructions .....	7
<b>82 - Supplementary heating</b> .....	<b>8</b>
<b>1 Overview of fitting locations - auxiliary/supplementary heater</b> .....	<b>8</b>
1.1 Overview of fitting locations - auxiliary/supplementary heater components .....	8
<b>2 Auxiliary/supplementary heater</b> .....	<b>10</b>
2.1 Overview of fitting locations - auxiliary/supplementary heater .....	10
2.2 Assembly overview - auxiliary/supplementary heater attachments .....	11
2.3 Assembly overview - auxiliary/supplementary heater, internal .....	12
2.4 Removing and installing auxiliary/supplementary heater .....	14
2.5 Dismantling and assembling auxiliary/supplementary heater .....	18
2.6 Removing and installing air intake silencer .....	20
2.7 Removing and installing circulation pump V55 .....	21
2.8 Removing and installing exhaust system .....	23
2.9 Removing and installing auxiliary/supplementary heater bracket .....	24
2.10 Removing and installing covers for auxiliary heater control unit J364 .....	24
2.11 Removing and installing glow plug with flame monitor Q8 .....	26
2.12 Removing and installing temperature sensor G18 and overheating sensor G189 .....	26
2.13 Connector pin assignment for auxiliary heater .....	28
2.14 Dismantling and assembling burner unit .....	28
2.15 Removing and installing auxiliary heater control unit J364 with combustion air blower V6 ..	29
<b>3 Coolant circuit with auxiliary/supplementary heater</b> .....	<b>31</b>
3.1 Coolant hose schematic diagram .....	31
3.2 Bleeding coolant circuit of auxiliary/supplementary heater .....	33
3.3 Removing and installing coolant pipes for auxiliary heater .....	34
<b>4 Fuel supply system</b> .....	<b>39</b>
4.1 Overview of fitting locations - fuel supply system .....	39
4.2 Checking fuel delivery rate .....	40
4.3 Removing and installing metering pump V54 .....	41
4.4 Checking metering pump V54 with end sealing valve .....	43
4.5 Bleeding fuel line to metering pump V54 (filling with fuel) .....	43
<b>5 Regulation of auxiliary/supplementary heater</b> .....	<b>45</b>
<b>6 Other controlling and regulating components</b> .....	<b>46</b>
6.1 Removing and installing ambient temperature sensor G17 .....	46
6.2 Removing and installing remote control receiver for auxiliary coolant heater R64 .....	46