



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Technical data</b> .....	<b>1</b>
1.1 Engine number .....	1
1.2 Engine data .....	1
<b>10 - Removing and installing engine</b> .....	<b>3</b>
<b>1 Removing and installing engine (Golf, Golf Plus, Eos, Scirocco)</b> .....	<b>3</b>
1.1 Removing engine .....	3
1.2 Securing engine to assembly stand .....	11
1.3 Installing engine .....	11
1.4 Torque settings .....	14
1.5 Assembly mountings .....	14
1.6 Additional information and assembly work for vehicles with air conditioner .....	15
<b>2 Removing and installing engine (Tiguan)</b> .....	<b>16</b>
2.1 Removing engine .....	16
2.2 Securing engine to assembly stand .....	25
2.3 Installing engine .....	25
2.4 Torque settings .....	27
2.5 Assembly mountings .....	28
2.6 Additional information and assembly work for vehicles with air conditioner .....	29
<b>3 Removing and installing engine (Passat)</b> .....	<b>30</b>
3.1 Removing engine .....	30
3.2 Securing engine to assembly stand .....	41
3.3 Installing engine .....	41
3.4 Torque settings .....	44
3.5 Assembly mountings .....	44
3.6 Additional information and assembly work for vehicles with air conditioner .....	45
<b>13 - Crankshaft group</b> .....	<b>46</b>
<b>1 Dismantling and assembling engine</b> .....	<b>46</b>
1.1 Assembly overview - parts I and II .....	46
1.2 Assembly overview - part I, belt drive .....	48
1.3 Assembly overview - part II, cylinder block .....	49
1.4 Removing and installing poly-V belt .....	51
1.5 Removing and installing valve timing housing (Golf, Golf Plus, Eos, Scirocco) .....	52
1.6 Removing and installing valve timing housing (Tiguan) .....	57
1.7 Removing and installing valve timing housing (Passat) .....	61
1.8 Removing and installing bracket for ancillaries .....	66
<b>2 Removing and installing sealing flanges and flywheel or drive plate</b> .....	<b>68</b>
2.1 Assembly overview .....	68
2.2 Removing and installing engine speed sender G28 .....	69
2.3 Renewing crankshaft oil seal - belt pulley end .....	70
2.4 Removing and installing crankshaft pulley .....	72
2.5 Renewing crankshaft sealing flange - flywheel end .....	75
<b>3 Crankshaft</b> .....	<b>84</b>
3.1 Assembly overview .....	84
3.2 Pulling needle bearing out of and driving into crankshaft .....	85
3.3 Crankshaft dimensions .....	87
<b>4 Dismantling and assembling pistons and conrods</b> .....	<b>88</b>
4.1 Assembly overview .....	88
4.2 Checking piston .....	90
4.3 Separating new conrod .....	91



4.4	Piston and cylinder dimensions	91
4.5	Removing and installing pistons	92
4.6	Removing and installing oil spray jets	93
<b>15</b>	<b>Cylinder head, valve gear</b>	<b>94</b>
<b>1</b>	<b>Cylinder head</b>	<b>94</b>
1.1	Assembly overview	94
1.2	Checking valve timing	97
1.3	Adjusting valve timing	99
1.4	Checking timing chain	108
1.5	Removing and installing timing chain and chain drive for oil pump	114
1.6	Removing and installing camshaft housing	122
1.7	Removing and installing cylinder head	128
1.8	Checking compression	131
<b>2</b>	<b>Repairing valve gear</b>	<b>134</b>
2.1	Assembly overview	134
2.2	Checking camshaft axial clearance	136
2.3	Removing and installing camshaft	136
2.4	Reworking valve seats	137
2.5	Checking valve guides	138
2.6	Renewing valve stem seals	139
<b>17</b>	<b>Lubrication</b>	<b>141</b>
<b>1</b>	<b>Removing and installing parts of lubrication system</b>	<b>141</b>
1.1	Engine oil, oil capacities, engine oil specification	141
1.2	Assembly overview (▶ model year 2008)	141
1.3	Assembly overview (model year 2009 ▶)	144
1.4	Removing and installing oil sump	146
1.5	Removing and installing oil pump	149
1.6	Checking oil pressure and oil pressure switch	151
<b>19</b>	<b>Cooling</b>	<b>154</b>
<b>1</b>	<b>Removing and installing parts of cooling system</b>	<b>154</b>
1.1	Assembly overview - parts of cooling system, body side	155
1.2	Assembly overview - parts of cooling system, engine side	157
1.3	Coolant hose connection diagram	158
1.4	Draining and adding coolant	159
1.5	Removing and installing radiator fan V7 and radiator fan 2 V177 (Golf, Golf Plus, Eos, Scirocco)	162
1.6	Removing and installing radiator fan V7 and radiator fan 2 V177 (Tiguan, Passat)	163
1.7	Checking cooling system for leaks	164
1.8	Removing and installing radiator (Golf, Golf Plus, Scirocco, Eos)	165
1.9	Removing and installing radiator (Tiguan, Passat)	167
1.10	Removing and installing auxiliary radiator for charge air system (Tiguan, Passat)	169
1.11	Removing and installing coolant pump	173
1.12	Removing and installing coolant circulation pump V50	175
<b>20</b>	<b>Fuel supply system</b>	<b>178</b>
<b>1</b>	<b>Safety precautions</b>	<b>178</b>
1.1	Safety regulations for working on fuel supply	178
1.2	Releasing pressure in high-pressure area	179
<b>2</b>	<b>Separating plug-in connectors</b>	<b>180</b>
<b>3</b>	<b>Fuel tank (Golf, Golf Plus, Scirocco)</b>	<b>183</b>
3.1	Assembly overview - fuel tank	183
3.2	Emptying fuel tank	184
3.3	Removing and installing fuel tank	187



<b>4</b>	<b>Fuel tank (Passat)</b> .....	<b>189</b>
4.1	Assembly overview - fuel tank .....	189
4.2	Emptying fuel tank .....	190
4.3	Removing and installing fuel tank .....	193
<b>5</b>	<b>Fuel tank (Eos)</b> .....	<b>197</b>
5.1	Assembly overview - fuel tank .....	197
5.2	Emptying fuel tank .....	199
5.3	Removing and installing fuel tank .....	201
<b>6</b>	<b>Fuel tank (Tiguan)</b> .....	<b>204</b>
6.1	Assembly overview - fuel tank (Tiguan) .....	204
6.2	Draining fuel tank (Tiguan) .....	206
6.3	Removing and installing fuel tank (Tiguan) .....	208
<b>7</b>	<b>Repairing fuel supply system (Golf, Golf Plus, Scirocco, Eos)</b> .....	<b>213</b>
7.1	Rules for cleanliness .....	213
7.2	Crash fuel shut-off .....	213
7.3	Removing and installing fuel delivery unit (Golf Plus, Golf, Scirocco, Eos) .....	214
7.4	Removing and installing fuel gauge sender G .....	216
7.5	Checking fuel pump .....	217
<b>8</b>	<b>Repairing fuel supply (Passat)</b> .....	<b>229</b>
8.1	Rules for cleanliness .....	229
8.2	Crash fuel shut-off .....	229
8.3	Removing and installing fuel delivery unit .....	230
8.4	Removing and installing fuel gauge sender G .....	233
8.5	Checking fuel pump .....	235
<b>9</b>	<b>Repairing fuel supply (Tiguan)</b> .....	<b>244</b>
9.1	Rules for cleanliness .....	244
9.2	Crash fuel shut-off .....	244
9.3	Removing and installing fuel delivery unit (Tiguan) .....	245
9.4	Removing and installing fuel gauge sender G (Tiguan) .....	247
9.5	Removing and installing suction-jet pump (Tiguan) .....	248
9.6	Removing and installing fuel gauge sender 2 G169 (Tiguan) .....	251
9.7	Removing and installing fuel pump control unit J538 (Tiguan) .....	251
9.8	Checking fuel pump (Tiguan) .....	253
<b>10</b>	<b>Repairing electronic power control (EPC)</b> .....	<b>262</b>
10.1	Assembly overview .....	262
10.2	Removing and installing accelerator pedal module .....	262
<b>11</b>	<b>Activated charcoal filter system (Golf, Golf Plus, Eos, Scirocco)</b> .....	<b>264</b>
11.1	Assembly overview (Golf, Golf Plus, Eos, Scirocco) .....	264
11.2	Checking fuel tank breather (Golf, Golf Plus, Eos, Scirocco) .....	265
11.3	Rules for cleanliness .....	265
<b>12</b>	<b>Activated charcoal filter system (Passat)</b> .....	<b>267</b>
12.1	Assembly overview .....	267
12.2	Checking fuel tank breather .....	268
12.3	Rules for cleanliness .....	269
<b>13</b>	<b>Activated charcoal filter system (Tiguan)</b> .....	<b>270</b>
13.1	Assembly overview (Tiguan) .....	270
13.2	Checking fuel tank breather (Tiguan) .....	271
13.3	Rules for cleanliness .....	272
<b>21</b>	<b>Turbocharging/supercharging</b> .....	<b>273</b>
<b>1</b>	<b>Exhaust turbocharger</b> .....	<b>273</b>
1.1	Assembly overview - turbocharger .....	273
1.2	Part I .....	275
1.3	Part II .....	276



1.4	Removing and installing turbocharger	277
1.5	Removing and installing compressor housing and turbine housing	282
1.6	Checking vacuum unit for turbocharger	286
1.7	Removing and installing vacuum unit for turbocharger	288
1.8	Adjusting vacuum unit for turbocharger	290
<b>2</b>	<b>Charge air system</b>	<b>297</b>
2.1	Assembly overview - charge air system	297
2.2	Removing and installing intake manifold charge air cooler	298
<b>24</b>	<b>Mixture preparation - injection</b>	<b>300</b>
<b>1</b>	<b>Injection system</b>	<b>300</b>
1.1	Assembly overview - parts I and II, intake manifold	300
1.2	Assembly overview - part I, intake manifold	302
1.3	Assembly overview - part II, intake manifold	303
1.4	Assembly overview - fuel rail with injectors	304
1.5	Assembly overview - air filter	304
1.6	Removing and installing air filter	305
1.7	Removing and installing throttle valve module J338	306
1.8	Cleaning throttle valve module J338	309
1.9	Removing and installing intake manifold	310
1.10	Assembly overview - high-pressure pump	311
1.11	Checking fuel pressure sender G247	312
1.12	Removing and installing high-pressure pump	315
1.13	Removing and installing injectors	319
1.14	Renewing Teflon seal and support washer on injector	322
1.15	Safety precautions	325
1.16	Rules for cleanliness	327
1.17	Technical data	327
<b>2</b>	<b>Engine control unit J623</b>	<b>328</b>
2.1	Removing and installing engine control unit J623 (Golf ▶ 2008, Eos)	328
2.2	Removing and installing anti-theft engine control unit J623 (Golf ▶ 2008, Eos ▶ 10.2008)	329
2.3	Removing and installing engine control unit J623 (Golf 2009 ▶)	331
2.4	Removing and installing anti-theft engine control unit J623 (Golf 2009 ▶, Eos 11.2008 ▶, Scirocco 10.2008▶, Passat 2011▶)	333
2.5	Removing and installing engine control unit J623 (Golf Plus)	335
2.6	Removing and installing anti-theft engine control unit J623 (Golf Plus)	336
2.7	Removing and installing engine control unit J623 (Passat 2006 ▶)	339
2.8	Removing and installing anti-theft engine control unit J623 (Passat 2006 ▶)	340
2.9	Removing and installing engine control unit J623 (Scirocco)	341
2.10	Removing and installing anti-theft engine control unit J623 (Scirocco ▶ 09.2008)	342
2.11	Removing and installing engine control unit J623 (Tiguan)	344
2.12	Removing and installing anti-theft engine control unit J623 (Tiguan)	345
<b>26</b>	<b>Exhaust system</b>	<b>348</b>
<b>1</b>	<b>Removing and installing parts of exhaust system</b>	<b>348</b>
1.1	Assembly overview - catalytic converter and attachments	348
1.2	Assembly overview - silencer with mountings (Golf, Golf Plus, Scirocco)	351
1.3	Assembly overview - silencer with mountings (Passat 2006 ▶)	352
1.4	Assembly overview - silencer with mountings (Passat 2011 ▶)	353
1.5	Assembly overview - silencer with mountings (Eos)	354
1.6	Assembly overview - silencer with mountings (Tiguan)	355
1.7	Removing and installing centre and rear silencers (Golf, Golf Plus, Scirocco, Eos)	355
1.8	Detaching centre and rear silencers (Passat)	357
1.9	Detaching centre and rear silencers (Tiguan)	359
1.10	Installation position and specified torque of clamp	360



<b>28 - Ignition system</b> .....	<b>362</b>
<b>1 Repairing ignition system</b> .....	<b>362</b>
1.1 Assembly overview - ignition system .....	362
1.2 Removing and installing ignition coils with output stage .....	363
1.3 Safety precautions .....	364
1.4 Test data, spark plugs .....	365