



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety precautions when working on air conditioning systems	1
1.2 Safety measures when working on vehicles with a start/stop system	1
1.3 Safety precautions when working on the cooling system	1
2 General information	3
2.1 Notes concerning odours in air conditioned vehicles	3
2.2 Notes for vehicles with start-stop system	3
3 Repair notes	4
3.1 Working on refrigerant circuit	4
3.2 Refrigerant circuit seals	4
3.3 Notes on control motors	5
4 Technical data	11
4.1 Capacities for refrigerant R134a	11
4.2 Refrigerant oil	11
4.3 Oil distribution	11
80 - Heating	12
1 Overview of fitting locations - heating	12
1.1 Overview of fitting locations - components located in front section of passenger compartment	12
2 Heater	14
2.1 Assembly overview – heater unit	14
2.2 Removing and installing heater unit	15
2.3 Dismantling and assembling heater unit	19
3 Control motors	20
3.1 Removing and installing air distribution flap actuator	20
3.2 Removing and installing temperature flap actuator	21
3.3 Removing and installing flexible shaft for air distribution	21
3.4 Removing and installing Bowden cable for temperature flap	22
4 Air duct	24
5 Operating and display unit	25
5.1 Removing and installing operating and display unit	25
5.2 Pin assignment for multi-pin connectors on back of controls for heated and fresh air	25
87 - Air conditioning system	27
1 Overview of fitting locations - air conditioning system	27
1.1 Overview of fitting locations - components located in front section of passenger compartment	27
2 Refrigerant circuit	33
2.1 System overview - refrigerant circuit	33
2.2 Assembly overview - condenser	34
2.3 Removing and installing high-pressure sender G65	34
2.4 Removing and installing expansion valve	35
2.5 Removing and installing condenser	38
2.6 Removing and installing receiver	40
2.7 Removing and installing desiccant bag or cartridge	42
2.8 Removing and installing evacuating and charging valves on low and high-pressure side	43
2.9 Commissioning of air conditioning system after filling refrigerant circuit	45
3 Air conditioner compressor	46
3.1 Assembly overview - drive unit of air conditioner compressor	46