



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Safety information</b>	<b>1</b>
1.1 Safety measures when working on vehicles with a start/stop system	1
<b>2 Identification</b>	<b>2</b>
2.1 Gearbox identification	2
<b>3 Technical data</b>	<b>3</b>
3.1 Allocation gearbox - engine	3
3.2 Capacities	3
<b>4 Overview - power transmission</b>	<b>4</b>
<b>5 Electrical components</b>	<b>6</b>
5.1 Overview of fitting locations - electrical components	6
<b>6 Repair notes</b>	<b>8</b>
6.1 General repair instructions	8
<b>30 - Clutch</b>	<b>11</b>
<b>1 Clutch mechanism</b>	<b>11</b>
1.1 Overview of fitting locations – clutch mechanism	11
1.2 Assembly overview - pedal cluster	12
1.3 Assembly overview - clutch hydraulics	14
1.4 Removing and installing bearing bush	16
1.5 Checking clutch master cylinder and clutch slave cylinder	17
1.6 Removing and installing clutch position sender G476	18
1.7 Removing and installing over-centre spring	20
1.8 Removing and installing clutch pedal	22
1.9 Removing and installing mounting bracket	25
1.10 Removing and installing master cylinder	28
1.11 Removing and installing clutch slave cylinder	29
1.12 Removing and installing lines for clutch mechanism	32
1.13 Bleeding clutch mechanism	35
<b>2 Clutch</b>	<b>37</b>
<b>34 - Controls, housing</b>	<b>38</b>
<b>1 Selector mechanism</b>	<b>38</b>
1.1 Installation position - selector mechanism	38
1.2 Assembly overview – gear knob and cover	39
1.3 Assembly overview - selector mechanism	39
1.4 Removing and installing gear knob	41
1.5 Removing and installing selector mechanism	43
1.6 Repairing selector mechanism	46
1.7 Adjusting selector mechanism	50
1.8 Checking selector mechanism	53
<b>2 Removing and installing gearbox</b>	<b>55</b>
2.1 Specified torques for gearbox	55
2.2 Removing gearbox	55
2.3 Installing gearbox	64
<b>3 Transporting gearbox</b>	<b>68</b>
<b>4 Assembly mountings</b>	<b>69</b>
4.1 Assembly overview - assembly mountings	69
<b>5 Gear oil</b>	<b>72</b>
5.1 Checking gear oil level	72
5.2 Draining and filling gear oil	73



<b>6</b>	<b>Dismantling and assembling gearbox</b> .....	<b>75</b>
6.1	Assembly overview - selector unit .....	75
6.2	Removing and installing selector unit with gearbox installed .....	76
6.3	Repairing selector unit .....	79
6.4	Renewing selector shaft seal .....	80
<b>7</b>	<b>Gearbox housing, clutch housing</b> .....	<b>81</b>
<b>35 -</b>	<b>Gears, shafts</b> .....	<b>82</b>
1	Input shaft .....	82
2	Output shaft .....	83
<b>39 -</b>	<b>Final drive - differential</b> .....	<b>84</b>
<b>1</b>	<b>Oil seals</b> .....	<b>84</b>
1.1	Overview of fitting locations - oil seals .....	84
1.2	Renewing left seal .....	84
1.3	Renewing right seal .....	87
<b>2</b>	<b>Differential</b> .....	<b>90</b>