



Contents

00 - Technical data	1
1 — Change history —	1
2 Identification	2
2.1 Engine number/engine characteristics	2
3 Safety instructions	4
3.1 Safety measures regarding work on the fuel supply	4
3.2 Safety measures in test drives using testing and measurement devices	5
3.3 Safety measures when working on the ignition system	6
3.4 Safety measures when working on the exhaust system	6
3.5 Safety measures when working on the cooling system	6
4 Repair instructions	8
4.1 Cleaning rules	8
4.2 General Notes	8
4.3 General repair instructions	8
4.4 Foreign bodies on the engine	9
4.5 Contact corrosion	9
4.6 Connection installation and fastening	9
4.7 Radiator and capacitor installation	9
10 - Removing and installing engine	10
1 Engine - remove and install	10
1.1 Engine - removal	10
1.2 Engine - separate gearbox	21
1.3 Engine - secure to engine and gearbox support	26
1.4 Engine - installation	28
1.5 Engine - remove and install, summarized instructions	31
2 Power-drive unit supports	35
2.1 Power unit brackets - assembly overview	35
2.2 Power unit bracket (engine side) - remove and install	38
2.3 Drive-train mounting (gearbox side) - remove and install	39
2.4 Pendulum support (torque limiter) - remove and install	42
2.5 Support the engine in assembly position	43
2.6 Drive train mountings - adjust	47
2.7 Drive train mounting adjustment - check	48
13 - Crankshaft group	50
1 Cylinder block (pulley side)	50
1.1 Poly-V belt - assembly overview	50
1.2 Poly-V belt - remove and install	52
1.3 Poly-V belt tensioner - remove and install	54
1.4 Crankshaft pulley (vibration damper) - remove and install	55
1.5 Engine console - remove and install	56
1.6 Crankshaft seal (pulley side) - replace	60
2 Cylinder block (gearbox side)	64
2.1 Cylinder block (gearbox side) - assembly overview	64
2.2 Flywheel - remove and install	68
2.3 Clutch Disk - removal and installation	69
2.4 Crankshaft flange (flywheel side) - replace	72
3 Crankshaft	86
3.1 Crankshaft - dimensions	86
3.2 Crankshaft - check axial clearance	86
4 Pistons and conrods - remove and install	88



4.1	Pistons and conrods - assembly overview	88
4.2	Pistons - remove and install	92
4.3	Pistons, rings, and cylinders - check	93
4.4	Pistons, rings, and cylinders - check	96
4.5	Connecting rod (radial clearance) - check	98
4.6	New conrod - separate	98
4.7	Oil injectors - remove and install	99
15	Cylinder head, valve gear	101
1	Engine cylinder head	101
1.1	Engine cylinder head - assembly overview	101
1.2	Cylinder head cover - assembly overview	103
1.3	Engine cylinder head - remove and install	106
1.4	Cylinder head - remove and install, summarized instructions	113
1.5	Cylinder head cover with exhaust and inlet camshafts - remove and install	115
1.6	Compression - check	118
2	Toothed belt drive	123
2.1	Upper and lower cover of the mechanical distributor and console - assembly overview	123
2.2	Toothed belt - assembly overview	123
2.3	Valve timing - check	125
2.4	Remove the toothed belt from the camshafts	130
2.5	Toothed belt - remove and install	139
3	Camshaft mechanism - repair	148
3.1	Camshaft mechanism - assembly overview	148
3.2	Inlet camshaft regulator - remove and install	150
3.3	Exhaust camshaft sprocket - remove and install	156
3.4	Crankshaft - check axial clearance	160
3.5	Crankshaft seal - replace	161
3.6	Camshaft adjustment valve 1 N205 - remove and install	168
3.7	Valve stem sealant - replace	169
4	Inlet and exhaust valves	180
4.1	Valve guides - check	180
4.2	Valves - check	181
4.3	Valves - dimensions	181
17	Lubrication	182
1	Crankcase/oil pump	182
1.1	Crankcase/oil pump - assembly overview	182
1.2	Lower sump - remove and install	186
1.3	Upper crankcase - remove and install	191
1.4	Oil pump - remove and install	195
1.5	Engine oil	198
2	Engine oil cooler	199
2.1	Engine oil cooler - assembly overview	199
2.2	Engine oil cooler - remove and install	199
3	Engine crankcase ventilation	201
3.1	Engine crankcase ventilation - assembly overview	201
3.2	Crankcase ventilation device - remove and install	202
4	Oil filter/Oil pressure switch F1	205
4.1	Oil filter/Oil pressure switch F1 - assembly overview	205
4.2	Oil pressure switch 0.3...0.6 bar F1 - remove and install	205
4.3	Oil pressure and Oil pressure switch F1 - check	207
4.4	Oil filter - remove and install	209
19	Cooling	211



1	Cooling system/coolant	211
1.1	Hose connection diagram for cooling system	211
1.2	Cooling system - check air-tightness	212
1.3	Coolant tank flap - check safety valve	215
1.4	Cooling system - drainage and replenishment	217
2	Coolant/cooling system water pump	225
2.1	Water pump - assembly overview	225
2.2	Coolant temperature sensor - assembly overview	228
2.3	Water pump - remove and install	229
2.4	Water pump sprocket - remove and install	235
2.5	Thermostat valve - remove and install	236
2.6	Water pump toothed belt - remove and install	244
2.7	Coolant temperature sensor G62 - remove and install	247
3	Cooling system piping	251
3.1	Coolant system piping - Assembly overview	251
3.2	Cooling system piping - remove and install	251
4	Radiator	254
4.1	Radiator - assembly overview	254
4.2	Cowling with Radiator fan V7 - assembly overview	255
4.3	Radiator - remove and install	256
4.4	Cowling with Radiator fan V7 - remove and install	260
4.5	Radiator fan V7 - remove and install	261
20	Fuel supply system	263
1	Fuel tank	263
1.1	Fuel tank - assembly overview	263
1.2	Fuel tank - remove and install	265
1.3	Fuel tank - drain	272
2	Fuel supply unit/Fuel level sensor	283
2.1	Fuel pump (pre-supply pump) G6/Fuel gauge sensor G - assembly overview	283
2.2	Fuel pump (pre-supply pump) G6/Fuel gauge sensor G - remove and install	285
2.3	Fuel gauge sensor G - remove and install	290
2.4	Installation opening cover - remove and install	291
3	Plug-in connectors	293
3.1	Plug-in connectors - disconnect	293
4	Fuel filter	299
4.1	Fuel filter - remove and install	299
5	Activated charcoal system	301
5.1	Activated charcoal filter system - assembly overview	301
5.2	Activated charcoal filter - remove and install	303
5.3	Fuel tank ventilation - check	304
6	Accelerator activation	311
6.1	Accelerator pedal module - assembly overview	311
6.2	Accelerator pedal module GX2 - remove and install	311
7	Fuel system pressurisation pump G6	313
7.1	Fuel system pressurisation pump G6 - check	313
8	Fuel lines	347
8.1	Fuel lines - remove and install	347
24	Mixture preparation - injection	352
1	Injection system	352
1.1	Injection system - assembly overview	352
1.2	Combustion system - assembly overview	356
2	Injection valves	359



2.1	Fuel rail with injection valves - assembly overview	359
2.2	Fuel rail with injection valves - assembly overview	361
2.3	Fuel distributor - removal and installation	362
2.4	Injection valves - remove and install	365
2.5	Injection valves - check	366
2.6	Injection valves - clean	370
3	Air cleaner	372
3.1	Air filter - assembly overview	372
3.2	Air filter - remove and install	373
4	Intake manifold	375
4.1	Intake manifold - assembly overview	375
4.2	Intake manifold - remove and install	377
4.3	Throttle butterfly valve control unit J338 - remove and install	380
4.4	Throttle valve control unit J338 - clean	381
5	Transmitters and sensors	383
5.1	Intake manifold pressure sensor G71 with Air intake temperature sensor G42 - remove and install	383
6	Engine control unit J623	385
6.1	Engine control unit J623 - remove and install	385
7	Lambda probe	387
7.1	Lambda probe - assembly overview	387
7.2	Lambda probe - remove and install	388
26	- Exhaust system	392
1	Silencer/exhaust pipes	392
1.1	Silencer - assembly overview	392
1.2	Silencer/exhaust pipes - detach	393
1.3	Centre silencer with rear silencer - remove and install	395
1.4	Centre silencer - remove and install	399
1.5	Rear silencer - remove and install	401
1.6	Exhaust system - tension free alignment	402
1.7	Exhaust system - check tightness	403
1.8	Pipe clamp installation position	403
2	Front exhaust pipe with catalytic converters	405
2.1	Front exhaust pipe with catalytic converters - assembly overview	405
2.2	Catalysts - remove and install	408
28	- Ignition system	411
1	Ignition system	411
1.1	Ignition system - assembly overview	411
1.2	Ignition coils with final power stage - assembly overview	413
1.3	Test data, spark plugs	414
1.4	Ignition coil with final power stage - remove and install	414
1.5	Knock sensor 1 G61 - remove and install	417
1.6	Hall Sensor G40 - remove and install	418
1.7	Engine speed sensor G28 - remove and install	419
1.8	Heater control unit J65 - remove and install	421