



Contents

00 - Technical data	1
1 — Change history —	1
2 Guidelines to automatic transmissions	2
2.1 Diagnostic start suggestions	2
3 General repair instructions	3
3.1 General instructions	3
3.2 Safety measures	3
3.3 Safety measures when working on vehicles with Start-Stop system	4
3.4 Safety measures while towing the vehicle	4
3.5 Cleaning rules	4
3.6 Gearbox	4
3.7 Torque converter	5
3.8 ATF	5
3.9 Guided Fault Finding, vehicle self-diagnosis and measuring techniques	6
3.10 Safety measures for test drives with testing and measuring devices	6
3.11 Automatic gearbox control unit J217	6
3.12 Vehicle control units	7
3.13 Electric components	7
3.14 Sealing rings, gaskets and retainer seals	7
3.15 Nuts and bolts	8
4 Identification	9
4.1 Gearbox identification	9
4.2 Torque converter identification	9
5 Technical Data	11
5.1 Assignment gearbox - engine	11
5.2 Filling volumes	11
6 Electric components	12
6.1 Electric components - fitting locations overview	12
32 - Torque converter	18
1 Torque converter	18
1.1 Torque converter - assembly overview	18
1.2 Torque converter - remove and install	19
1.3 Torque converter - empty	20
1.4 Torque converter - check	21
1.5 Torque converter retainer - replace	21
37 - Controls, housing	23
1 ATF circuit	23
1.1 ATF circuit - installation overview -	23
1.2 ATF radiator - remove and install	23
2 ATF	26
2.1 ATF - level check	26
2.2 ATF - drain and level check	31
3 Gearbox - remove and install	35
3.1 Gearbox - remove, Polo and Virtus	35
3.2 Gearbox - remove, T-Cross and Nivus	51
3.3 Gearbox - installation	65
3.4 Gearbox - specified torques table	67
4 Gearbox - transport	69
5 Transmission - fasten to support	71



6	Gear selector mechanism	73
6.1	Gear selector mechanism - assembly overview	73
6.2	Gear selector mechanism - check	75
6.3	Emergency unlock from position P	76
6.4	Gear selection mechanism - remove and install	77
6.5	Gear selector lever handle - remove and install	85
6.6	Handle lock button - put in installation position	88
6.7	Selector cable - remove and install	90
6.8	Selector cable - check and adjust	94
6.9	Multifunction switch F125 - remove and install	97
6.10	Multifunction switch F125 - adjust	101
6.11	Selector lever retainer seal - replace	102
38	- Gears, control	104
1	ATF System	104
1.1	Gearbox oil pan - remove and install	104
1.2	ATF filter (strainer) - remove and install	106
2	Valve body	108
2.1	Valve body - assembly overview	108
2.2	Valve body - remove and install	111
2.3	Installation of wires, connectors, and fasteners in the valve body	118
2.4	Wire harness of the solenoid valves and sensors - remove and install	121
2.5	Gearbox input speed sensor G182 - remove and install	122
2.6	Gearbox output speed sensor G195 - remove and install	123
39	- Final drive - differential	125
1	Retainer seals	125
1.1	Retainer seals - assembly overview	125
1.2	Left drive flange retainer seal - renew	125
1.3	Right drive flange retainer - replace	129
2	Gearbox control	133
2.1	Gearbox control unit - remove and install	133