



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Safety information</b>	<b>1</b>
1.1 Safety precautions when working on natural gas system	1
<b>2 General information</b>	<b>2</b>
2.1 Other reference material	2
<b>3 Induction training/staff qualifications</b>	<b>3</b>
3.1 Induction training/staff qualifications	3
<b>4 Receiving vehicles for repair</b>	<b>5</b>
4.1 Procedure for taking receipt of vehicles	5
<b>5 Statutory texts and instructions</b>	<b>6</b>
5.1 Rules and regulations	6
5.2 Workplace requirements	6
<b>6 Fundamentals of technical and physical properties</b>	<b>7</b>
6.1 Physical properties	7
<b>7 Repair instructions</b>	<b>8</b>
7.1 Rules for cleanliness	8
<b>8 Checking gas system</b>	<b>9</b>
8.1 Test prerequisites for gas systems	9
8.2 Checking gas system for leaks	9
8.3 Searching for leaks in gas system using gas leak detector	9
8.4 Searching for leaks in gas system using leak detector spray	11
<b>20 - Fuel supply system</b>	<b>12</b>
<b>1 Fuel</b>	<b>12</b>
1.1 Handling natural gas fuel tanks	12
1.2 Storing natural gas tanks	12
1.3 Damage assessment catalogue for natural gas fuel tanks	14
1.4 Emptying natural gas fuel tanks	17
1.5 Rendering natural gas tanks insert	29
1.6 Disposing of natural gas fuel tanks	30
1.7 Determining residual pressure in natural gas fuel tank	30
1.8 Releasing high pressure in fuel system	43
<b>2 Senders and sensors</b>	<b>46</b>
2.1 Gas rail temperature and pressure sensor GX21	46
2.2 High-pressure valve for gas mode N372	46
2.3 Gas rail sensor G401 (low-pressure side)	47
2.4 Tank pressure sensor G400	47
<b>24 - Mixture preparation - injection</b>	<b>48</b>
<b>1 Mixture preparation - injection</b>	<b>48</b>
1.1 Distinguishing between pressure sections of natural gas supply system	48
1.2 High-pressure injectors N30 - N33	51