



Contents

00 - Technical data	1
1 Safety information	1
1.1 Safety regulations for working on fuel supply	1
1.2 Safety measures when working on vehicles with a start/stop system	1
1.3 Safety precautions when using testers and measuring instruments during a road test	2
1.4 Safety precautions when working on the cooling system	2
1.5 Safety precautions when working on ignition system	2
2 Identification	3
2.1 Engine number/engine data	3
3 Repair instructions	4
3.1 Rules for cleanliness	4
3.2 General information	4
3.3 General repair instructions	4
3.4 Foreign objects in engine	5
3.5 Contact corrosion	5
3.6 Routing and attachment of lines	5
3.7 Fitting radiator and condensers	5
3.8 Checking vacuum system	5
10 - Removing and installing engine	7
1 Removing and installing engine	7
1.1 Removing engine	7
1.2 Separating engine and gearbox	24
1.3 Securing engine on engine and gearbox support	25
1.4 Installing engine	27
2 Assembly mountings	32
2.1 Assembly overview - assembly mountings	32
2.2 Removing and installing engine mounting	36
2.3 Removing and installing gearbox mounting	39
2.4 Removing and installing pendulum support	43
2.5 Supporting engine in installation position	45
2.6 Adjusting assembly mountings	49
2.7 Checking adjustment of assembly mountings (engine and gearbox mountings)	50
13 - Crankshaft group	51
1 Cylinder block (pulley end)	51
1.1 Assembly overview - poly V-belt drive	51
1.2 Assembly overview - cylinder block (pulley end)	55
1.3 Removing and installing poly-V belt	57
1.4 Removing and installing tensioner for poly V-belt	62
1.5 Removing and installing engine support	65
1.6 Renewing crankshaft oil seal - belt pulley end	67
2 Cylinder block, gearbox end	70
2.1 Assembly overview - cylinder block, gearbox end	70
2.2 Removing and installing flywheel	71
2.3 Removing and installing sealing flange on gearbox side	72
3 Crankshaft	80
3.1 Crankshaft dimensions	80
4 Pistons and conrods	81
4.1 Assembly overview - pistons and conrods	81
4.2 Checking pistons and cylinder bores	82
4.3 Separating new conrod	84



4.4	Removing and installing oil spray jets	85
4.5	Setting piston to TDC position	86
15	Cylinder head, valve gear	88
1	Cylinder head	88
1.1	Assembly overview - cylinder head	88
1.2	Removing and installing cylinder head	91
1.3	Removing and installing camshaft housing	97
1.4	Checking compression	100
2	Toothed belt drive	104
2.1	Assembly overview - toothed belt cover	104
2.2	Assembly overview - toothed belt	105
2.3	Removing and installing toothed belt guard	106
2.4	Removing and installing toothed belt	107
2.5	Preassembling and installing valve timing tool	114
2.6	Checking valve timing	121
2.7	Adjusting valve timing	124
2.8	Removing toothed belt from camshaft	133
3	Valve gear	138
3.1	Assembly overview - valve gear	138
3.2	Measuring axial play of camshaft	139
3.3	Removing and installing camshaft oil seal	140
3.4	Removing and installing camshaft adjuster	144
3.5	Removing and installing toothed belt pulley	149
3.6	Removing and installing valve stem seals	152
4	Inlet and exhaust valves	160
4.1	Checking valve guides	160
17	Lubrication	161
1	Sump, oil pump	161
1.1	Assembly overview - sump/oil pump	161
1.2	Engine oil:	164
1.3	Removing and installing sump	165
1.4	Removing and installing oil pump	168
1.5	Removing and installing oil level and oil temperature sender G266	170
2	Crankcase ventilation	171
2.1	Assembly overview - crankcase breather system	171
2.2	Removing and installing oil separator	172
3	Oil filter, oil pressure switch	175
3.1	Removing and installing oil pressure switch F1	175
3.2	Checking oil pressure and oil pressure switch	176
3.3	Removing and installing oil filter housing	177
19	Cooling	179
1	Cooling system/coolant	179
1.1	Connection diagram - coolant hoses	179
1.2	Checking cooling system for leaks	180
1.3	Draining and adding coolant	183
2	Coolant pump, regulation of cooling system	197
2.1	Assembly overview - coolant pump	197
2.2	Assembly overview - thermostat	199
2.3	Removing and installing coolant pump	201
2.4	Removing and installing thermostat	205
2.5	Removing and installing toothed belt for coolant pump	211
2.6	Removing and installing toothed belt pulley for coolant pump	214



2.7	Removing and installing coolant temperature sender G62	215
3	Coolant pipes	217
3.1	Assembly overview - coolant pipes	217
3.2	Removing and installing coolant pipes	218
4	Radiator, radiator fan	220
4.1	Assembly overview - radiator/radiator fan	220
4.2	Assembly overview - radiator cowl and radiator fan	223
4.3	Removing and installing radiator	225
4.4	Removing and installing radiator cowl with radiator fan	233
4.5	Removing and installing radiator fan V7	235
24	Mixture preparation - injection	237
1	Injection system	237
1.1	Overview of fitting locations - injection system	237
1.2	Assembly overview - fuel system	244
2	Injectors	246
2.1	Assembly overview - fuel rail with injectors	246
2.2	Removing and installing injectors	246
2.3	Checking injectors	248
2.4	Cleaning injectors	253
3	Air filter	255
3.1	Assembly overview - air filter housing	255
3.2	Removing and installing air filter housing	258
4	Intake manifold	260
4.1	Assembly overview - intake manifold	260
4.2	Removing and installing intake manifold	261
4.3	Removing and installing throttle valve module GX3	263
4.4	Cleaning throttle valve module GX3	265
5	Senders and sensors	266
5.1	Removing and installing intake manifold sender GX9	266
6	Engine control unit	268
6.1	Assembly overview - engine control unit	268
6.2	Removing and installing engine (motor) control unit J623	269
6.3	Removing and installing engine (motor) control unit J623 with protective housing	271
7	Lambda probe	276
7.1	Assembly overview - Lambda probe	276
7.2	Removing and installing Lambda probe	277
26	Exhaust system	284
1	Exhaust pipes and silencers	284
1.1	Assembly overview - silencers	284
1.2	Separating exhaust pipes from silencers	287
1.3	Removing and installing silencer	288
1.4	Aligning exhaust system free of stress	291
1.5	Checking exhaust system for leaks	291
1.6	Installation position of clamp	292
2	Emission control	294
2.1	Assembly overview - emission control	294
2.2	Removing and installing catalytic converter	297
28	Ignition system	303
1	Ignition system	303
1.1	Assembly overview - ignition system	303
1.2	Removing and installing ignition coils with output stage	305



1.3	Removing and installing knock sensor 1 G61	307
1.4	Removing and installing Hall sender G40	308
1.5	Removing and installing engine speed sender G28	309