



## Contents

<b>80 - Heating</b>		<b>1</b>
<b>1</b>	<b>Repairing heating system</b>	<b>1</b>
1.1	Passenger compartment heating	1
1.2	Removing fresh air blower V2	2
1.3	Removing and installing fresh air blower series resistor with overheating fuse N24	3
1.4	Removing and installing dust and pollen filter	4
1.5	Removing vents	4
1.6	Removing and installing controls for fresh and heated air	7
1.7	Connections on controls for heated and fresh air	8
1.8	Removing and installing flexible shafts	9
1.9	Checking ventilation	10
<b>2</b>	<b>Removing and installing heater unit</b>	<b>11</b>
<b>3</b>	<b>Dismantling and assembling heater unit</b>	<b>13</b>
3.1	Removing and installing air distribution flap actuator	14
3.2	Removing and installing temperature flap actuator	15
3.3	Removing and installing fresh air/recirculated air flap control motor V154	16
3.4	Assembly overview - heat exchanger	17
3.5	Removing and installing heat exchanger	18
3.6	Removing and installing auxiliary air heater element Z35	19
3.7	Checking auxiliary air heater element Z35	21
<b>87 - Air conditioning system</b>		<b>26</b>
<b>1</b>	<b>Notes on repair work to vehicles with air conditioning and on handling refrigerant</b>	<b>26</b>
<b>2</b>	<b>Air conditioning system with manual controls, Climatic</b>	<b>27</b>
2.1	Air conditioning and heating - passenger compartment	27
2.2	Removing and installing heating and air conditioning controls, Climatic	29
2.3	Connections on controls for heating and air conditioning, Climatic	30
2.4	Removing and installing flexible shaft	31
2.5	Removing and installing heater and air conditioning unit	32
2.6	Dismantling and assembling heater and air conditioner unit	33
2.7	Removing and installing temperature flap control motor V68	34
2.8	Climatic - engine compartment	35
2.9	Checking water drain valve	37
2.10	Checking high-pressure safety valve on air conditioner compressor	37
2.11	Removing and installing high pressure sender G65	37
<b>3</b>	<b>Climatronic air conditioning with automatic regulation</b>	<b>39</b>
3.1	Procedure for checking and adjusting components	39
3.2	Function of operating and display unit for Climatronic air conditioning system E87 with Climatronic control unit J255	40
3.3	Removing and installing air conditioning system/Climatronic operating and display unit E87 with Climatronic control unit J255	41
3.4	Connectors on Climatronic control unit J255	42
3.5	Climatronic - passenger compartment	43
3.6	Removing and installing footwell vent temperature sender G192	45
3.7	Removing and installing evaporator out-flow temperature sender G263	46
3.8	Removing and installing centre vent temperature sender G191	46
3.9	Removing and installing sunlight penetration photo sensor G107	47
3.10	Removing and installing fresh air intake duct temperature sensor G89	47
3.11	Removing and installing fresh air blower control unit J126	48
3.12	Dismantling and assembling heater and air conditioner unit	48
3.13	Making adapter cable for control motor actuation through calendar week 49/2003	50
3.14	Making an adapter cable for control motor actuation from calendar week 50/2003	51
3.15	Removing and installing air flow flap control motor V71	51



3.16	Removing and installing central flap control motor V70 .....	52
3.17	Removing and installing defroster flap control motor V107 and temperature flap control motor V68 .....	53
3.18	Climatronic - engine compartment .....	55
<b>4</b>	<b>Bracket for air conditioner compressor .....</b>	<b>57</b>
4.1	Removing and installing bracket for air conditioner compressor, engine codes: ATD, AXR, ASZ and BLT .....	57
4.2	Removing and installing bracket for air conditioner compressor, engine codes : AMF, BAY, BNM and BNV .....	59
4.3	Removing and installing bracket for air conditioner compressor, engine codes: AUA, AUB, BBY, BBZ, BKY and BUD .....	61
4.4	Removing and installing air conditioner compressor, engine codes: AWY, AZQ, BDT, BMD and BME .....	63
4.5	Removing and installing poly V-belt pulley or air conditioning system magnetic clutch N25 .....	65
<b>5</b>	<b>Repair work on refrigerant circuit which may be performed only in appropriate workshops by specially trained mechanics .....</b>	<b>67</b>
5.1	Required special tools, facilities, testing and measuring instruments and auxiliary items ..	67
5.2	Renewing refrigerant circuit components .....	69
5.3	Removing dryer cartridge .....	73
5.4	Dismantling and assembling evaporator housing .....	76
5.5	Expansion valve, function and removal .....	77
5.6	Removing and installing condenser .....	78
5.7	Quick release coupling .....	80
5.8	Notes on installing air conditioner compressor .....	82
<b>6</b>	<b>Capacities .....</b>	<b>84</b>
6.1	Refrigerant R134a .....	84
6.2	Refrigerant oil .....	84