



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Technical data</b> .....	<b>1</b>
1.1 Technical data .....	1
1.2 Engine number .....	1
1.3 Engine data .....	1
<b>10 - Removing and installing engine</b> .....	<b>3</b>
<b>1 Removing and installing engine</b> .....	<b>3</b>
1.1 Removing and installing engine .....	3
1.2 Notes on removing .....	4
1.3 Securing engine to assembly stand .....	8
1.4 Notes on installing .....	8
1.5 Tightening torques .....	9
1.6 Assembly mountings .....	10
1.7 Additional information and removal instructions for vehicles with air conditioner .....	11
<b>13 - Crankshaft group</b> .....	<b>12</b>
<b>1 Dismantling and assembling engine</b> .....	<b>12</b>
1.1 Dismantling and assembling engine .....	12
1.2 Removing and installing ribbed belt .....	19
1.3 Checking semi-automatic toothed belt tensioning roller .....	21
<b>2 Removing and installing sealing flange and flywheel</b> .....	<b>22</b>
2.1 Removing and installing sealing flange and flywheel .....	22
2.2 Renewing crankshaft oil seal -pulley end .....	26
2.3 Removing and installing sealing flange, pulley end .....	29
<b>3 Removing and installing crankshaft</b> .....	<b>32</b>
3.1 Removing and installing crankshaft .....	32
3.2 Crankshaft dimensions .....	35
<b>4 Dismantling and assembling pistons and conrods</b> .....	<b>36</b>
4.1 Dismantling and assembling pistons and conrods .....	36
4.2 Checking piston projection at TDC .....	42
4.3 Piston and cylinder dimensions .....	43
<b>15 - Cylinder head, Valve gear</b> .....	<b>44</b>
<b>1 Removing and installing cylinder head</b> .....	<b>44</b>
1.1 Removing and installing cylinder head .....	44
1.2 Removing, installing and tensioning toothed belt .....	48
1.3 Removing and installing cylinder head .....	54
1.4 Checking compression pressures .....	60
<b>2 Servicing valve gear</b> .....	<b>62</b>
2.1 Servicing valve gear .....	62
2.2 Reworking valve seats .....	68
2.3 Checking valve guides .....	70
2.4 Renewing valve stem seals .....	71
2.5 Removing and installing camshaft .....	73
2.6 Checking hydraulic bucket tappets .....	76
<b>17 - Lubrication</b> .....	<b>78</b>
<b>1 Removing and installing parts of the lubrication system</b> .....	<b>78</b>
1.1 Removing and installing parts of the lubrication system .....	78
1.2 Removing and installing sump .....	86
1.3 Checking oil pressure and oil pressure switch .....	89



<b>19 - Cooling system</b> . . . . .	<b>92</b>
<b>1 Removing and installing parts of cooling system</b> . . . . .	<b>92</b>
1.1 Removing and installing parts of cooling system . . . . .	92
1.2 Parts of cooling system body side . . . . .	93
1.3 Parts of cooling system engine side . . . . .	97
1.4 Coolant hose connection diagram . . . . .	100
1.5 Draining and filling cooling system . . . . .	102
1.6 Removing and installing coolant pump . . . . .	105
1.7 Removing and installing radiator . . . . .	107
1.8 Removing and installing thermostat . . . . .	109
<b>20 - Fuel supply system</b> . . . . .	<b>111</b>
<b>1 Removing and installing parts of fuel supply system</b> . . . . .	<b>111</b>
1.1 Removing and installing parts of fuel supply system . . . . .	111
1.2 Removing and installing fuel tank with its attachments . . . . .	112
1.3 Servicing fuel filter . . . . .	117
1.4 Safety precautions when working on the fuel supply system . . . . .	120
1.5 Rules for cleanliness . . . . .	120
1.6 Removing and installing fuel tank . . . . .	121
1.7 Removing and installing fuel delivery unit . . . . .	123
1.8 Removing and installing fuel gauge sender . . . . .	125
1.9 Servicing accelerator mechanism . . . . .	126
<b>23 - Mixture preparation, Injection</b> . . . . .	<b>127</b>
<b>1 Servicing Diesel direct injection system</b> . . . . .	<b>127</b>
1.1 Servicing Diesel direct injection system . . . . .	127
1.2 Safety precautions . . . . .	127
1.3 Rules for cleanliness . . . . .	127
1.4 Servicing injection pump . . . . .	128
1.5 Dismantling and assembling intake manifold . . . . .	133
1.6 Removing and installing injection pump . . . . .	135
1.7 Removing and installing injectors . . . . .	140
1.8 Checking injectors . . . . .	141
1.9 Renewing injection timing device cover O-ring . . . . .	142
<b>2 Engine control unit</b> . . . . .	<b>143</b>
2.1 Engine control unit . . . . .	143
2.2 Removing and installing engine control unit . . . . .	143
2.3 Interrogating and erasing engine control unit fault memory . . . . .	143
2.4 Adapting functions and components . . . . .	144
<b>26 - Exhaust system</b> . . . . .	<b>146</b>
<b>1 Removing and installing parts of exhaust system</b> . . . . .	<b>146</b>
1.1 Removing and installing parts of exhaust system . . . . .	146
1.2 Dismantling and assembling exhaust system . . . . .	146
<b>2 Exhaust gas recirculation system</b> . . . . .	<b>150</b>
2.1 Exhaust gas recirculation system . . . . .	150
2.2 Removing and installing parts of exhaust gas recirculation system . . . . .	151
2.3 Connection diagram for vacuum hoses . . . . .	152
2.4 Checking exhaust gas recirculation valve (mechanical) . . . . .	153
<b>28 - Glow plug system</b> . . . . .	<b>154</b>
<b>1 Checking glow plug system</b> . . . . .	<b>154</b>
1.1 Checking glow plug system . . . . .	154
1.2 Checking glow plugs . . . . .	155