



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	2
1 Removing and installing engine	2
1.1 Removing engine	2
1.2 Securing engine to assembly stand	6
1.3 Installing engine	8
1.4 Assembly mountings	10
13 - Crankshaft group	11
1 Dismantling and assembling engine	11
1.1 Assembly overview	11
1.2 Removing and installing poly V-belt	15
2 Sealing flange and flywheel	17
2.1 Renewing crankshaft oil seal - pulley end	18
2.2 Removing and installing sealing flange - pulley end	20
2.3 Removing and installing flywheel	23
2.4 Removing and installing crankshaft sealing flange - flywheel end	24
3 Crankshaft	26
3.1 Assembly overview - crankshaft	26
3.2 Crankshaft dimensions	27
4 Pistons and conrods	29
4.1 Assembly overview - pistons and conrods	29
4.2 Checking pistons, piston rings and cylinder bores	30
4.3 Piston and cylinder dimensions	32
15 - Cylinder head, valve gear	33
1 Cylinder head	33
1.1 Assembly overview - cylinder head	33
1.2 Removing, installing and tensioning toothed belts	35
1.3 Removing and installing cylinder head	40
1.4 Checking compression	44
2	47
2.1 Assembly overview - valve gear	48
2.2 Valve dimensions	50
2.3 Reworking valve seats	50
2.4 Renewing camshaft oil seals	52
2.5 Checking hydraulic bucket tappets	56
2.6 Removing and installing camshafts	56
2.7 Checking valve guides	61
2.8 Renewing valve stem seals	61
17 - Lubrication	64
1 Parts of lubrication system	64
1.1 Engine oil	64
1.2 Assembly overview - parts of lubrication system	64
1.3 Assembly overview - oil filter bracket	66
1.4 Removing and installing sump	67
1.5 Checking oil pressure and oil pressure switch	70



19 - Cooling	73
1 Parts of cooling system	73
1.1 Parts of cooling system, body side	73
1.2 Parts of cooling system - engine side	74
1.3 Coolant hose schematic diagram	76
1.4 Draining and filling coolant	77
1.5 Removing and installing radiator	80
1.6 Removing and installing coolant pump	82
1.7 Removing and installing thermostat	83
20 - Fuel supply system	86
1 Fuel tank	86
1.1 Safety precautions when working on fuel supply system	86
1.2 Rules for cleanliness	86
1.3 Assembly overview - fuel tank with attachments	87
1.4 Removing and installing fuel tank	89
2 Repairing fuel supply system	92
2.1 Safety precautions when working on fuel supply system	92
2.2 Rules for cleanliness	92
2.3 Assembly overview - fuel delivery unit	93
2.4 Removing and installing fuel delivery unit	93
2.5 Removing and installing fuel gauge sender G	95
2.6 Checking fuel pump	95
3 Electronic power control (EPC)	103
3.1 Assembly overview	103
4 Activated charcoal filter system	105
4.1 Function	105
4.2 Assembly overview - parts of activated charcoal filter system	105
4.3 Schematic diagram of activated charcoal filter system	107
4.4 Checking fuel tank breather	107
21 - Turbocharging/supercharging	109
1 Turbocharger	109
1.1 Rules for cleanliness	109
1.2 Assembly overview part 1 - turbocharger	110
1.3 Assembly overview part 2 - turbocharger	112
1.4 Removing and installing turbocharger	112
2 Charge air system	118
2.1 Assembly overview - charge air cooler	118
2.2 Schematic diagram of turbocharging system	119
2.3 Checking charge pressure regulating valve vacuum unit	119
2.4 Checking overrun shut-off valve	120
2.5 Checking charge air system for leaks	121
24 - Mixture preparation - injection	123
1 Injection system	123
1.1 General notes on injection	123
1.2 Safety precautions	123
1.3 Rules for cleanliness	124
1.4 Technical data	124
1.5 Assembly overview - intake manifold	125
1.6 Assembly overview - fuel rail with injectors	126
1.7 Assembly overview - air filter	127
1.8 Removing and installing intake manifold	127



2	Checking components	129
2.1	Checking injectors	129
2.2	Checking fuel pressure regulator and holding pressure	131
3	Engine control unit	135
3.1	Removing and installing engine control unit	135
3.2	Removing and installing anti-theft engine control unit	135
26	- Exhaust system	138
1	Parts of exhaust system	138
1.1	Assembly overview - exhaust system	138
1.2	Separating centre and rear silencers	140
1.3	Removing and installing front exhaust pipe with catalytic converter	141
2	Secondary air system	143
2.1	Function	143
2.2	Assembly overview - secondary air system	143
2.3	Removing and installing secondary air pump motor V101	144
2.4	Checking combination valve	144
28	- Ignition system	146
1	Repairing ignition system	146
1.1	General notes on ignition system	146
1.2	Safety precautions	146
1.3	Assembly overview - parts of ignition system	146
1.4	Removing and installing ignition coils with output stage	148
1.5	Spark plug test data	149