



Contents

00 - Technical data	1
1 Vehicle identification data	1
1.1 Vehicle identification number	1
1.2 Identification plate	1
1.3 Vehicle data sticker	1
2 Body dimensions	2
2.1 Body - front	2
2.2 Body - centre	5
2.3 Body - rear	12
2.4 Floor group - front	14
2.5 Floor group - rear	16
3 Moulded foam elements	18
4 Galvanized body parts	19
5 Strengthened steel body panels	20
6 Laser welding	21
7 Body panel gaps/shut lines	22
7.1 Body - front	22
7.2 Body - rear	24
8 Alignment jig	26
8.1 Overview	26
50 - Body - front	37
1 Renewing engine console (right)	37
1.1 Tools	37
1.2 Removing	38
1.3 Installing	39
2 Renewing wing connecting plate	40
2.1 Tools	40
2.2 Removing	41
2.3 Installing	42
3 Renewing upper wheel housing longitudinal member ►02.2005	43
3.1 Tools	43
3.2 Removing	43
3.3 Installing	45
4 Renewing upper wheel housing longitudinal member 03.2005 ►	46
4.1 Tools	46
4.2 Removing	47
4.3 Installing	49
5 Renewing front wheel housing	51
5.1 Tools	51
5.2 Removing	51
5.3 Installing	52
6 Renewing front wheel housing - part section	54
6.1 Tools	54
6.2 Removing	54
6.3 Installing	56
7 Renewing front longitudinal member	57
7.1 Tools	58
7.2 Removing	58
7.3 Installing	59



8	Renewing front longitudinal member - part section	63
8.1	Tools	63
8.2	Removing	63
8.3	Installing	64
9	Renewing front section of longitudinal member	66
9.1	Removing	66
9.2	Installing	67
51 - Body - centre		69
1	Renewing roof	69
1.1	Tools	69
1.2	Installing	71
2	Renewing roof with roof railing	83
2.1	Tools	83
2.2	Installing	86
3	Renewing front roof cross member	103
3.1	Tools	103
3.2	Removing	103
3.3	Installing	104
4	Renewing roof reinforcement	106
4.1	Removing	106
4.2	Installing	107
5	Renewing rear roof cross member	108
5.1	Removing	108
5.2	Installing	109
6	Renewing A-pillar	110
6.1	Tools	110
6.2	Removing	111
6.3	Installing	113
7	Renewing inner A-pillar	116
7.1	Tools	116
7.2	Removing	116
7.3	Installing	119
8	Renewing B-pillar (4-door)	121
8.1	Tools	121
8.2	Removing	122
8.3	Installing	122
9	Renewing inner B-pillar (2-door)	126
9.1	Tools	126
9.2	Removing	126
9.3	Installing	128
10	Renewing inner B-pillar (4-door)	130
10.1	Removing	130
10.2	Installing	132
11	Renewing outer side member (2-door)	134
11.1	Tools	134
11.2	Removing	134
11.3	Installing	135
12	Renewing outer side member (4-door)	138
12.1	Tools	138
12.2	Removing	138
12.3	Installing	139
13	Renewing side member reinforcement	143



13.1	Tools	143
13.2	Removing	143
13.3	Installing	145
14	Renewing floor panel - part section	147
14.1	Tools	147
14.2	Removing	148
14.3	Installing	149
53 - Body - rear		152
1	Renewing rear cross panel	152
1.1	Tools	152
1.2	Removing	152
1.3	Installing	154
2	Renewing inner lock carrier	155
2.1	Tools	155
2.2	Removing	155
2.3	Installing	156
3	Renewing tail light mounting	157
3.1	Tools	157
3.2	Removing	158
3.3	Installing	159
4	Renewing towing eye	160
4.1	Removing	160
4.2	Installing	161
5	Renewing rear longitudinal member - part section	162
5.1	Removing	162
5.2	Installing	163
6	Renewing side panel - part section (2-door)	165
6.1	Tools	165
6.2	Removing	166
6.3	Installing	168
7	Renewing side panel - part section (4-door)	171
7.1	Tools	171
7.2	Removing	172
7.3	Installing	174
8	Renewing outer wheel housing liner - part section	177
8.1	Tools	177
8.2	Removing	177
8.3	Installing	178
9	Renewing spare wheel well	180
9.1	Removing	180
9.2	Installing	181
10	Renewing spare wheel well - part section	182
10.1	Removing	182
10.2	Installing	183