



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Safety instructions</b>	<b>1</b>
1.1 Safety precautions when working on vehicles with a Start/Stop system	1
<b>2 Identification</b>	<b>2</b>
2.1 Gearbox identification	2
<b>3 Technical data</b>	<b>3</b>
3.1 Allocation gearbox - engine	3
3.2 Capacities	3
3.3 Calculation of gear ratios	3
<b>4 Overview - power transmission</b>	<b>4</b>
<b>5 Electrical components</b>	<b>6</b>
5.1 Overview of fitting locations – electrical components	6
<b>6 Repair instructions</b>	<b>7</b>
6.1 General repair notes	7
<b>30 - Clutch</b>	<b>10</b>
<b>1 Clutch operation</b>	<b>10</b>
1.1 Overview of fitting locations – clutch mechanism	10
1.2 Assembly overview - pedal cluster	12
1.3 Assembly overview - clutch hydraulics	14
1.4 Assembly overview - clutch release mechanism	17
1.5 Removing and installing bearing bush	18
1.6 Checking clutch master cylinder and clutch slave cylinder	18
1.7 Removing and installing clutch position sender G476	18
1.8 Removing and installing over-centre spring	20
1.9 Removing and installing extension spring	22
1.10 Removing and installing clutch pedal	22
1.11 Removing and installing mounting bracket	24
1.12 Removing and installing clutch master cylinder	27
1.13 Removing and installing clutch slave cylinder	28
1.14 Removing and installing lines for clutch mechanism	29
1.15 Bleeding clutch mechanism	32
1.16 Repairing clutch release mechanism	34
<b>2 Clutch</b>	<b>36</b>
2.1 Assembly overview - clutch	36
2.2 Removing and installing clutch	37
<b>34 - Controls, housing</b>	<b>41</b>
<b>1 Selector mechanism</b>	<b>41</b>
1.1 Installation position - selector mechanism	41
1.2 Assembly overview - gear knob and cover	43
1.3 Assembly overview - selector mechanism	44
1.4 Removing and installing gear knob	45
1.5 Removing and installing selector mechanism	47
1.6 Repairing selector mechanism	50
1.7 Adjusting selector mechanism	53
1.8 Checking selector mechanism	55
<b>2 Removing and installing gearbox</b>	<b>56</b>
2.1 Removing gearbox	56
2.2 Installing gearbox	64
2.3 Specified torques for gearbox	69
<b>3 Assembly mountings</b>	<b>70</b>



3.1	Assembly overview - assembly mountings	70
<b>4</b>	<b>Transporting gearbox</b>	<b>72</b>
<b>5</b>	<b>Gear oil</b>	<b>73</b>
5.1	Checking gear oil level	73
<b>6</b>	<b>Installing to engine and gearbox support</b>	<b>75</b>
<b>7</b>	<b>Dismantling and assembling gearbox</b>	<b>77</b>
7.1	Schematic overview - gearbox	77
7.2	Assembly overview - gearbox	78
7.3	Assembly overview - cover for gearbox housing and 5th/6th gear	79
7.4	Assembly overview - clutch housing	80
7.5	Assembly overview - shafts, differential, selector mechanism	81
7.6	Assembly overview - selector unit	82
7.7	Assembly overview - selector forks	84
7.8	Repairing selector forks	85
7.9	Repairing selector unit	88
7.10	Renewing oil seal for selector shaft	91
7.11	Dismantling and assembling gearbox	91
<b>8</b>	<b>Gearbox housing, clutch housing</b>	<b>106</b>
8.1	Assembly overview - gearbox housing and clutch housing	106
8.2	Assembly overview - gearbox housing cover	108
8.3	Repairing gearbox housing cover	109
8.4	Repairing clutch housing	110
<b>35</b>	<b>Gears, shafts</b>	<b>113</b>
<b>1</b>	<b>Input shaft</b>	<b>113</b>
1.1	Assembly overview - input shaft	113
1.2	Dismantling and assembling input shaft	116
1.3	Renewing input shaft seal	124
<b>2</b>	<b>Output shaft</b>	<b>126</b>
2.1	Assembly overview - output shaft	126
2.2	Dismantling and assembling output shaft	128
<b>39</b>	<b>Final drive - differential</b>	<b>134</b>
<b>1</b>	<b>Oil seals</b>	<b>134</b>
1.1	Overview of fitting locations - seals	134
1.2	Renewing left oil seal	135
1.3	Renewing right oil seal	137
<b>2</b>	<b>Differential</b>	<b>140</b>
2.1	Assembly overview - differential	140
2.2	Dismantling and assembling differential	141
2.3	Adjusting differential	147