



Contents

00 - Technical data	1
1 Brake allocation via PR No.	1
1.1 Front brakes	1
1.2 Rear brakes	2
2 Technical data for brakes	3
2.1 Brake master cylinder and brake servo	3
2.2 Front brakes	3
2.3 Rear brakes	5
3 Brake test	7
3.1 General	7
3.2 Test for vehicles with front-wheel drive	7
45 - Anti-lock brake system	8
1 General notes for anti-lock brake system (ABS)	8
1.1 Bosch 8.2	8
2 Notes for repair work on anti-lock brake system	10
3 Connecting VAS 5051 and selecting functions	11
4 Electrical/electronic components and locations	13
4.1 Bosch 8.2 ABS	13
4.2 Bosch 8.2i ABS/EDL/TCS/ESP	14
5 Fault display via warning lamps	17
6 Assembly overview - hydraulic unit, brake servo/brake master cylinder	20
6.1 Bosch 8.2 ABS, left-hand drive	20
6.2 Bosch 8.2 ABS, right-hand drive	30
6.3 Bosch 8.2i ABS/EDS/ASR/ESP, left-hand drive	40
6.4 Bosch 8.2i ABS/EDS/ASR/ESP, right-hand drive	50
7 Removing and installing parts of ABS system on front and rear axle	61
7.1 Removing and installing parts of ABS system on front axle	61
7.2 Removing and installing parts of anti-lock brake system on rear axle (drum brakes)	62
7.3 Removing and installing parts of anti-lock brake system on rear axle (disc brakes)	64
8 Removing and installing parts of ESP system	67
8.1 Removing and installing yaw rate sender G202 and lateral acceleration sender G200	67
8.2 Removing and installing steering angle sender G85	67
46 - Brakes - mechanism	68
1 Repairing front brakes	68
1.1 Repairing front brakes, FS III brake caliper	68
1.2 Removing and installing brake pads, brake caliper FS III	70
1.3 Removing and installing brake caliper FS III	72
1.4 Repairing front brakes, FN 3 brake caliper	75
1.5 Removing and installing brake pads, brake caliper FN 3	77
1.6 Removing and installing brake caliper FN 3	80
2 Rear wheel brake until chassis number AAVZZZ6RZLU012824 (One shot (wedge) system)	82
2.1 Rear wheel brake (One shot (wedge) system) - assembly overview	82
2.2 Brake drum (One shot (wedge) system) - position	84
2.3 Brake shoes (One shot - wedge - system) - remove and install	84
3 Rear wheel brake as of chassis number AAVZZZ6RZLU012827 (Micrometer System)	89
3.1 Assembly overview – rear brake, disc brake	89
3.2 Assembly overview - rear wheel brake (Micrometric system)	91
3.3 Removing and installing brake pads or linings	93



3.4	Removing and installing brake caliper	96
3.5	Remove and install brake shoes (Micrometric system)	98
4	Handbrake	110
4.1	Handbrake - assembly overview	110
4.2	Handbrake cable (drum brake) - remove and install	111
4.3	Handbrake (One shot (wedge) system) - adjust	115
4.4	Handbrake (Micrometer system) - adjust	117
5	Assembly overview - brake pedal	119
5.1	Assembly overview - brake pedal, left-hand drive	119
5.2	Assembly overview - brake pedal, right-hand drive	122
47	Brakes - hydraulics	127
1	Repairing front brake calipers	127
1.1	Repairing FS III brake calipers	127
1.2	Removing and installing brake caliper FS III	127
1.3	Repairing FN 3 brake calipers	130
1.4	Removing and installing brake caliper piston FN 3	130
2	Repairing rear brake calipers	135
2.1	Removing and installing rear brake caliper piston	136
3	Pressurised leak test	140
3.1	Test prerequisites:	140
4	Bleeding brake system	141
4.1	Bleeding brake system with brake filling and bleeding equipment VAS 5234	141
4.2	Changing brake fluid	143
5	Assembly overview - brake servo/brake master cylinder	144
5.1	Assembly overview - brake servo/brake master cylinder (left-hand drive vehicle)	144
5.2	Assembly overview - brake servo/brake master cylinder (right-hand drive vehicle)	146
5.3	Vacuum pump for brake servo (vehicles with diesel engine)	148
5.4	Checking brake servo vacuum system	149
5.5	Checking non-return valve	154
5.6	Vacuum pump for brakes V192	154
5.7	Removing and installing brake servo pressure sensor G294	156
5.8	Removing and installing brake light switch F, left-hand drive	157
5.9	Removing and installing brake light switch F, right-hand drive	158
6	Removing and installing brake master cylinder	160
6.1	Removing and installing brake master cylinder, left-hand drive	160
6.2	Removing and installing brake master cylinder, right-hand drive vehicle	161
7	Removing and installing brake servo	166
7.1	Removing and installing brake servo, left-hand drive	166
7.2	Removing and installing brake servo, right-hand drive vehicle	169
8	Repairing brake lines	177
8.1	Assembly overview - flanging tool	178
8.2	Work instructions	179