



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Technical data</b>	<b>1</b>
1.1 Engine number/engine data	1
<b>2 Safety information</b>	<b>2</b>
2.1 Safety measures when working on fuel supply	2
2.2 Safety measures when working on vehicles with a start/stop system	3
2.3 Safety precautions when using testers and measuring instruments during a road test	3
2.4 Safety precautions when working on the cooling system	3
2.5 Safety precautions when working on the SCR system	3
2.6 Safety precautions when working on exhaust system	4
<b>3 General repair notes</b>	<b>6</b>
3.1 Rules for cleanliness	6
<b>10 - Removing and installing engine</b>	<b>7</b>
<b>1 Removing and installing engine</b>	<b>7</b>
1.1 Removing engine	7
1.2 Securing engine on engine and gearbox support	15
1.3 Installing engine	17
<b>2 Assembly mountings</b>	<b>20</b>
2.1 Assembly overview - assembly mountings	20
2.2 Supporting engine in installation position	22
<b>3 Engine cover panel</b>	<b>24</b>
<b>13 - Crankshaft group</b>	<b>25</b>
<b>1 Cylinder block (pulley end)</b>	<b>25</b>
1.1 Assembly overview - poly V-belt drive (vehicles without air conditioner compressor)	25
1.2 Assembly overview - poly V-belt drive (vehicles with idler roller and air conditioner compressor)	27
1.3 Assembly overview - poly V-belt drive (vehicles with tensioning element and air conditioner compressor)	28
1.4 Removing and installing poly V-belt (vehicles without air conditioner compressor)	28
1.5 Removing and installing poly V-belt (vehicles with idler roller)	29
1.6 Removing and installing poly V-belt (vehicles with tensioning element)	30
1.7 Removing and installing tensioner for poly V-belt	32
1.8 Removing and installing vibration damper	33
1.9 Ancillary bracket	34
1.10 Removing and installing sealing flange on pulley end	36
<b>2 Cylinder block, gearbox end</b>	<b>40</b>
2.1 Assembly overview - cylinder block, gearbox end	40
2.2 Removing and installing flywheel	41
2.3 Removing and installing sealing flange on gearbox side	42
<b>3 Crankshaft</b>	<b>51</b>
3.1 Assembly overview - crankshaft	51
3.2 Crankshaft dimensions	52
3.3 Measuring axial clearance of crankshaft	52
3.4 Measuring radial clearance of crankshaft	53
<b>4 Pistons and conrods</b>	<b>54</b>
4.1 Assembly overview - pistons and conrods	54
4.2 Removing and installing pistons	56
4.3 Measuring piston projection at "TDC"	57
4.4 Checking pistons and cylinder bores	58
4.5 Separating new conrods	60



4.6	Measuring radial clearance of conrods	60
<b>15</b>	<b>- Cylinder head, valve gear</b>	<b>62</b>
<b>1</b>	<b>Cylinder head</b>	<b>62</b>
1.1	Assembly overview - cylinder head cover	62
1.2	Removing and installing cylinder head cover	63
1.3	Assembly overview - cylinder head	66
1.4	Removing and installing cylinder head	68
1.5	Removing and installing vacuum pump	80
1.6	Checking compression	81
<b>2</b>	<b>Toothed belt drive</b>	<b>83</b>
2.1	Assembly overview - toothed belt drive	83
2.2	Removing, installing and tensioning toothed belts	88
<b>3</b>	<b>Valve gear</b>	<b>97</b>
3.1	Assembly overview - valve gear	97
3.2	Measuring axial clearance of camshaft	98
3.3	Measuring radial clearance of camshafts	99
3.4	Inlet and exhaust valves	100
3.5	Removing and installing camshafts	109
3.6	Checking hydraulic compensation elements	115
3.7	Removing and installing camshaft oil seal	116
<b>17</b>	<b>- Lubrication</b>	<b>118</b>
<b>1</b>	<b>Sump</b>	<b>118</b>
1.1	Assembly overview - sump	118
1.2	Removing and installing oil level and oil temperature sender G266	120
1.3	Removing and installing sump	121
1.4	Engine oil:	125
<b>2</b>	<b>Engine oil cooler</b>	<b>126</b>
2.1	Removing and installing engine oil cooler	126
2.2	Checking engine oil cooler for leaks	128
<b>3</b>	<b>Oil filter, oil pressure switch</b>	<b>131</b>
3.1	Assembly overview - oil filter bracket and engine oil cooler	131
3.2	Removing and installing oil filter bracket with engine oil cooler	132
3.3	Checking oil pressure and oil pressure switch	135
3.4	Removing and installing oil pressure switch F1	137
<b>4</b>	<b>Oil circuit</b>	<b>138</b>
4.1	Removing and installing oil supply line and oil return (turbocharger support)	138
4.2	Oil spray jet	141
<b>5</b>	<b>Balancer shaft module</b>	<b>142</b>
5.1	Assembly overview - balancer shaft module	142
5.2	Removing and installing balance shaft module	143
<b>19</b>	<b>- Cooling</b>	<b>146</b>
<b>1</b>	<b>Cooling system/coolant</b>	<b>146</b>
1.1	Coolant hose connection diagram	146
1.2	Checking cooling system for leaks	147
1.3	Draining and adding coolant	149
1.4	Cooling system - fitting locations	153
<b>2</b>	<b>Coolant pump, regulation of cooling system</b>	<b>157</b>
2.1	Assembly overview - coolant pump and 4/2-way valve with thermostat	157
2.2	Removing and installing 4/2-way valve with thermostat	158
2.3	Removing and installing coolant pump	162
<b>3</b>	<b>Radiator, radiator fan</b>	<b>165</b>



3.1	Removing and installing radiator	165
3.2	Assembly overview - with radiator fan V7	167
3.3	Removing and installing cowling with radiator fan V7	167
<b>21</b>	<b>Turbocharging/supercharging</b>	<b>169</b>
<b>1</b>	<b>Turbocharger</b>	<b>169</b>
1.1	Assembly overview - turbocharger with attachments	169
1.2	Removing and installing turbocharger	171
<b>2</b>	<b>Charge air system</b>	<b>178</b>
2.1	Assembly overview - charge air system	178
2.2	Removing and installing charge air cooler	179
2.3	Fitting charge air system hose connections	180
2.4	Checking charge air system for leaks	182
<b>23</b>	<b>Mixture preparation - injection</b>	<b>185</b>
<b>1</b>	<b>Injection system</b>	<b>185</b>
1.1	Instructions for working on fuel system	185
1.2	Schematic overview - fuel system	186
1.3	Filling/bleeding fuel system	188
1.4	Checking for leaks in the fuel system	189
<b>2</b>	<b>Vacuum system</b>	<b>190</b>
2.1	Vacuum hose connection diagram	190
2.2	Checking vacuum system	191
<b>3</b>	<b>Injectors, fuel rail</b>	<b>193</b>
3.1	Assembly overview - injectors	193
3.2	Adapting correction values for injectors	195
3.3	Checking return flow rate of injectors with engine running	195
3.4	Removing and installing injectors	197
3.5	Removing and installing high-pressure lines	202
3.6	Assembly overview - fuel rail	206
3.7	Removing and installing fuel rail	208
<b>4</b>	<b>High-pressure pump</b>	<b>213</b>
4.1	Assembly overview - high-pressure pump	213
4.2	Removing and installing high-pressure pump	214
4.3	Checking vacuum at high-pressure fuel pump (venturi nozzle)	219
4.4	Checking vacuum between high-pressure fuel pump (venturi nozzle) and injectors	221
<b>5</b>	<b>Senders and sensors</b>	<b>224</b>
5.1	Removing and installing fuel pressure regulating valve N276	224
5.2	Checking fuel pressure regulating valve N276	226
5.3	Removing and installing fuel pressure sender G247	228
5.4	Removing and installing pressure differential sender G 505	229
<b>6</b>	<b>Lambda probe</b>	<b>232</b>
6.1	Assembly overview - lambda probe and exhaust temperature sensors	232
6.2	Removing and installing Lambda probe G39 with Lambda probe heater Z19	232
<b>7</b>	<b>Air filter</b>	<b>234</b>
7.1	Assembly overview - air filter	234
7.2	Removing and installing air filter housing	235
<b>8</b>	<b>Intake manifold</b>	<b>237</b>
8.1	Assembly overview - intake manifold with attachments	237
8.2	Removing and installing intake manifold	237
<b>9</b>	<b>Engine control unit</b>	<b>241</b>
9.1	Reading and deleting engine control unit event memory	241
9.2	Adapting functions and components	241
9.3	Removing and installing engine control unit with no ant-theft protection	242



9.4	Removing and installing anti-theft engine control unit	242
<b>26</b>	<b>- Exhaust system</b>	<b>244</b>
<b>1</b>	<b>Exhaust pipes and silencers</b>	<b>244</b>
1.1	Assembly overview - silencers	244
1.2	Separating exhaust pipes from silencers	244
1.3	Aligning exhaust system free of stress	246
1.4	Installation position of clamp	247
<b>2</b>	<b>Emission control</b>	<b>248</b>
2.1	Assembly overview - particulate filter	248
2.2	Removing and installing particulate filter	253
<b>3</b>	<b>Exhaust gas recirculation</b>	<b>266</b>
3.1	Assembly overview - exhaust gas recirculation	266
3.2	Removing and installing exhaust gas recirculation cooler	267
3.3	Checking changeover for exhaust gas recirculation cooler	270
3.4	Checking exhaust gas recirculation cooler for leaks	271
3.5	Cleaning exhaust gas recirculation system	275
<b>28</b>	<b>- Glow plug system</b>	<b>281</b>
<b>1</b>	<b>Glow plug system</b>	<b>281</b>
1.1	Checking glow plug system	281
1.2	Removing and installing ceramic glow pin plugs; carrying out resistor test	281
1.3	Removing and installing Hall sender G40	284
1.4	Removing and installing knock sensor G61	286
1.5	Removing and installing engine speed sender G28	287