



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Identification</b> .....	<b>1</b>
1.1 Gearbox identification .....	1
<b>2 Technical data</b> .....	<b>2</b>
2.1 Allocation gearbox - engine .....	2
2.2 Capacities .....	2
2.3 Calculation of gear ratios .....	2
<b>3 Overview - power transmission</b> .....	<b>3</b>
<b>4 Safety information</b> .....	<b>5</b>
4.1 Safety precautions when working on vehicles with a start/stop system .....	5
<b>5 Electrical components</b> .....	<b>6</b>
5.1 Overview of fitting locations - electrical components .....	6
<b>6 Repair notes</b> .....	<b>8</b>
6.1 General repair instructions .....	8
<b>30 - Clutch</b> .....	<b>11</b>
<b>1 Clutch operation</b> .....	<b>11</b>
1.1 Overview of fitting locations – clutch mechanism .....	11
1.2 Assembly overview - pedal cluster .....	13
1.3 Assembly overview - clutch hydraulics .....	15
1.4 Assembly overview - clutch release mechanism .....	19
1.5 Checking clutch master cylinder and clutch slave cylinder .....	19
1.6 Removing and installing clutch position sender G476 .....	19
1.7 Removing and installing over-centre spring .....	20
1.8 Removing and installing extension spring .....	20
1.9 Removing and installing clutch pedal .....	21
1.10 Removing and installing mounting bracket .....	27
1.11 Removing and installing clutch master cylinder .....	31
1.12 Removing and installing bleeder .....	33
1.13 Removing and installing lines for clutch mechanism .....	34
1.14 Removing and installing clutch slave cylinder together with release bearing .....	36
1.15 Bleeding clutch mechanism .....	37
1.16 Removing and installing clutch pedal switch F36 .....	39
1.17 Repairing clutch release mechanism .....	40
<b>2 Clutch</b> .....	<b>42</b>
2.1 Assembly overview - clutch .....	42
2.2 Removing and installing clutch .....	45
<b>34 - Controls, housing</b> .....	<b>58</b>
<b>1 Selector mechanism</b> .....	<b>58</b>
1.1 Installation position - selector mechanism .....	58
1.2 Overview - selector mechanism .....	60
1.3 Assembly overview - gear knob and cover .....	61
1.4 Assembly overview - Gear lever and selector housing .....	62
1.5 Assembly overview - Selector cables .....	63
1.6 Removing and installing gear knob .....	66
1.7 Removing and installing selector mechanism .....	67
1.8 Renewing oil seal for selector shaft .....	70
1.9 Adjusting selector mechanism .....	72
1.10 Checking selector mechanism .....	74
<b>2 Removing and installing gearbox</b> .....	<b>75</b>
2.1 Removing gearbox .....	75



2.2	Installing gearbox	85
2.3	Specified torques for gearbox	91
<b>3</b>	<b>Assembly mountings</b>	<b>92</b>
3.1	Assembly overview - assembly mountings	92
<b>4</b>	<b>Transporting gearbox</b>	<b>93</b>
<b>5</b>	<b>Gear oil</b>	<b>94</b>
5.1	Distinguishing between different manual gearbox types when filling oil	94
5.2	Checking gear oil level	94
<b>6</b>	<b>Installing to engine and gearbox support</b>	<b>98</b>
<b>7</b>	<b>Dismantling and assembling gearbox</b>	<b>99</b>
7.1	Schematic overview - gearbox	99
7.2	Overview - gearbox	100
7.3	Assembly overview - gearbox housing and selector mechanism	101
7.4	Assembly overview - selector unit	103
7.5	Assembly overview - input shaft, output shafts, differential and selector rods	104
7.6	Assembly overview - selector forks	106
7.7	Dismantling and assembling gearbox	106
<b>8</b>	<b>Gearbox housing, clutch housing</b>	<b>120</b>
8.1	Assembly overview - gearbox housing	120
8.2	Assembly overview - clutch housing	122
8.3	Repairing gearbox housing	123
8.4	Repairing clutch housing	131
<b>35 - Gears, shafts</b>		<b>134</b>
<b>1</b>	<b>Input shaft</b>	<b>134</b>
1.1	Assembly overview - input shaft	134
1.2	Dismantling and assembling input shaft	135
1.3	Renewing input shaft seal	139
<b>2</b>	<b>Output shaft</b>	<b>141</b>
2.1	Assembly overview - output shaft	141
2.2	Dismantling and assembling output shaft	146
2.3	Adjusting output shaft	167
<b>39 - Final drive - differential</b>		<b>178</b>
<b>1</b>	<b>Oil seals</b>	<b>178</b>
1.1	Overview of fitting locations - oil seals	178
1.2	Renewing left oil seal	179
1.3	Renewing right oil seal	182
<b>2</b>	<b>Differential</b>	<b>185</b>
2.1	Assembly overview - differential	185
2.2	Dismantling and assembling differential	187
2.3	Adjusting differential	191
<b>3</b>	<b>Adjustment overview</b>	<b>195</b>