



Contents

00 - Technical data	1
1 Safety precautions for vehicles with a start-stop system	1
2 Identification of gearbox	2
2.1 Location on gearbox	2
2.2 Identification code, assembly allocation, capacities	2
3 Overview - power transmission	4
4 Calculating overall gear ratio "i"	6
5 General repair instructions	7
5.1 Gearbox	7
5.2 Gaskets and seals	7
5.3 Sealant	7
5.4 Locking devices	8
5.5 Nuts and bolts	8
5.6 Mountings	8
5.7 Shims	8
5.8 Synchro-rings	9
5.9 Gear wheels	9
5.10 Synchromeshed gears	9
5.11 Clutch	9
6 Electrical components	10
6.1 Overview of fitting locations - electrical components	10
30 - Clutch	12
1 Repairing clutch mechanism	12
1.1 Overview - clutch actuation	12
1.2 Assembly overview - pedal cluster	13
1.3 Removing, installing and adjusting clutch pedal switch F36	15
1.4 Removing and installing mounting bracket with master cylinder	16
1.5 Removing and installing clutch pedal with over-centre spring, LHD	19
1.6 Removing and installing clutch pedal with extension spring, LHD	22
1.7 Removing and installing clutch pedal, RHD	25
1.8 Assembly overview - hydraulics (LHD)	28
1.9 Assembly overview - hydraulics (RHD)	30
1.10 Removing and installing master cylinder	32
1.11 Removing and installing slave cylinder	32
1.12 Bleeding clutch system	33
2 Repairing clutch release mechanism	35
3 Repairing clutch	37
4 Renewing input shaft seal	41
34 - Controls, housing	43
1 Repairing selector mechanism	43
1.1 Installation position of selector mechanism	43
1.2 Overview of selector mechanism	44
1.3 Assembly overview - gear knob and cover	45
1.4 Removing and installing gear knob and cover	45
1.5 Repairing gear lever and selector housing	47
1.6 Assembly overview - removing and installing selector cables	49
1.7 Removing and installing selector mechanism	53
1.8 Adjusting selector mechanism	56
2 Removing and installing gearbox	60



2.1	Removing gearbox	63
2.2	Installing gearbox	68
2.3	Specified torques	72
3	Checking gear oil	74
4	Dismantling and assembling gearbox	76
4.1	Overview - gearbox	76
4.2	Assembly overview	77
4.3	Assembly overview - removing and installing cover for gearbox housing and 5th and 6th gear	78
4.4	Assembly overview - removing and installing clutch housing	80
4.5	Assembly overview - removing and installing input shaft, output shaft, differential, selector mechanism and selector forks	81
4.6	Assembly sequence	82
5	Repairing gearbox housing and clutch housing	99
6	Repairing gearbox housing cover	104
7	Repairing selector unit	107
8	Dismantling and assembling selector forks	110
35	Gears, shafts	115
1	Input shaft	115
1.1	Assembly overview - input shaft	115
1.2	Dismantling and assembling input shaft	118
2	Output shaft	127
2.1	Assembly overview - output shaft	127
2.2	Dismantling and assembling output shaft	130
39	Final drive - differential	137
1	Renewing flange shaft oil seals with gearbox installed	137
1.1	Renewing oil seal for left flange shaft	137
1.2	Renewing seal for right flange shaft	139
2	Differential	143
2.1	Assembly overview - differential	143
2.2	Dismantling and assembling differential	145
2.3	Adjusting differential	151