



Contents

00 - Technical data	1
1 Checklist for evaluating running gear of accident vehicles	1
2 General information	3
40 - Front suspension	4
1 Evaluating accident vehicles	4
2 Repairing front wheel suspension	5
2.1 Overview - front axle	5
2.2 Raising wheel suspension to unladen position	6
3 Subframe, anti-roll bar, suspension links	9
3.1 Assembly overview: subframe, anti-roll bar, suspension links	9
3.2 Repairing thread in longitudinal member	11
3.3 Fixing position of subframe (all vehicles except for R WRC)	11
3.4 Fixing position of subframe (R WRC)	14
3.5 Removing and installing subframe	16
3.6 Checking swivel joint	18
3.7 Removing and installing swivel joint	18
3.8 Installation position of swivel joints	21
3.9 Removing and installing suspension link	22
3.10 Renewing front bonded rubber bush for suspension link	27
3.11 Renewing rear bonded rubber bush for suspension link	30
3.12 Removing and installing anti-roll bar	32
3.13 Removing and installing rubber bush for anti-roll bar	34
4 Assembly overview: wheel bearing	37
4.1 Pulling out and pulling in wheel hub with wheel bearing	38
4.2 Removing and installing wheel bearing housing	43
5 Assembly overview: suspension strut	47
5.1 Removing and installing suspension strut	48
5.2 Repairing front suspension strut	53
6 Removing and installing drive shafts	57
6.1 Removing and installing drive shaft with constant velocity joint	57
6.2 Removing and installing drive shaft with triple roller joint AAR 2000 (bolted-on)	59
7 Repairing drive shafts - overview of drive shafts	61
7.1 Heat shields for drive shafts	62
8 Assembly overview: drive shaft with VL90 or VL100 constant velocity joint	63
8.1 Dismantling and assembling drive shaft with VL90 or VL100 constant velocity joint	65
8.2 Checking outer constant velocity joint	70
8.3 Checking inner constant velocity joint	71
9 Assembly overview: drive shaft with VL107 constant velocity joint	73
9.1 Dismantling and assembling drive shaft with VL107 constant velocity joint	75
10 Assembly overview: drive shaft with triple roller joint AAR 2000/108	80
10.1 Dismantling and assembling drive shaft with triple roller joint AAR 2000/108	82
42 - Rear suspension	90
1 Evaluating accident vehicles	90
2 Repairing rear axle	91
2.1 Overview - rear axle	91
2.2 Rear axle in unladen position	93
3 Assembly overview: axle beam, drum brake	95
3.1 Removing and installing rear axle	97
3.2 Removing and installing bonded rubber bush	101



3.3	Removing and installing coil spring, vehicles with small rear silencer	107
3.4	Removing and installing coil spring, vehicles with large rear silencer	108
4	Assembly overview: axle body, disc brake	111
5	Assembly overview: shock absorber	113
5.1	Removing and installing shock absorbers	114
6	Assembly overview: wheel bearings, drum brake	116
6.1	Removing and installing wheel hub with wheel bearing, vehicles with drum brakes	117
7	Assembly overview: wheel bearings, disc brake	120
7.1	Removing and installing wheel hub with wheel bearing, vehicles with disc brakes	121
43	Self-levelling suspension	123
1	Assembly overview: rear left vehicle level sender G76 , front-wheel drive	123
1.1	Removing and installing rear left vehicle level sender G76	123
44	Wheels, tyres, vehicle geometry	125
1	Evaluating accident vehicles	125
2	Specified torques for wheel bolts	126
3	Removing and fitting tyres with run-flat properties to wheel rims	127
3.1	Notes on safety and prerequisites	127
3.2	Fittings instructions	127
3.3	Pressing tyre off wheel rim	128
3.4	Removing tyre from wheel	129
3.5	Fitting tyre to wheel rim	130
4	Tyre pressure monitor display	133
5	Vehicle alignment check	135
5.1	General information	135
5.2	Conditions for testing	137
5.3	Test preparations	137
5.4	Wheel alignment specifications	138
5.5	Transverse vehicle inclination "zero position"	140
5.6	Overview - wheel alignment procedure	140
5.7	Correcting front axle camber	141
5.8	Check rear axle camber	142
5.9	Check rear axle toe	142
5.10	Adjusting front axle toe	143
5.11	Checking left and right-hand wheel lock	143
5.12	Vehicle data sticker	144
6	Wheels, tyres	145
6.1	Models with breakdown set	145
6.2	Tyre sealant	145
6.3	Removing a tyre	145
6.4	Fitting a new tyre	146
6.5	Tyre sealant disposal	146
7	Instructions for changing or fitting wheels	147
7.1	Fitting wheels	148
8	Protecting wheel centring seat against corrosion	149
9	Wheel change, installation requirements	150
10	Vibration due to wheels/tyres - causes and rectification	152
10.1	Causes of rough running	152
10.2	Balancing wheels	152
10.3	Conducting a road test before balancing wheels	153
10.4	Balancing wheels on stationary wheel balancing machine	153
10.5	Vibration control system VAS 6230 A	156



10.6	Finish balancer	156
10.7	Radial and lateral runout of wheels and tyres	157
10.8	Checking radial and lateral runout on wheels and tyres with tyre gauge V.A.G 1435	157
10.9	Checking radial and lateral run-out on wheel rim	158
10.10	Matching	159
10.11	Flat spots caused by storage or handling	160
48	- Steering	162
1	Evaluating accident vehicles	162
2	General repair instructions	163
2.1	Steering rack	163
2.2	Gaskets and seals	163
2.3	Nuts and bolts	163
2.4	Electrical components	164
2.5	Guided fault finding, vehicle self-diagnosis and test instruments	164
3	Steering column	165
3.1	Removing and installing steering wheel	165
3.2	Assembly overview: steering column, left-hand drive	168
3.3	Removing and installing steering column, left-hand drive vehicle	168
3.4	Assembly overview: steering column, right-hand drive	173
3.5	Removing and installing steering column, right-hand drive vehicle	174
3.6	Handling and transporting steering column	179
4	Electro-hydraulic power steering	181
4.1	Assembly overview for electrohydraulic power steering, left-hand drive vehicle	181
4.2	Removing and installing power-assisted steering rack, left-hand drive vehicle	182
4.3	Removing and installing power steering sensor G250 , left-hand drive vehicle	188
4.4	Assembly overview for electrohydraulic power steering, right-hand drive vehicle	188
4.5	Removing and installing power steering rack, right-hand drive vehicle	190
4.6	Removing and installing power steering sensor G250 , right-hand drive vehicle	195
5	Repairing power steering rack	197
5.1	Assembly overview: power steering rack, left-hand drive vehicle	197
5.2	Assembly overview: power steering rack, right-hand drive vehicle	199
5.3	Removing and installing track rod	201
5.4	Checking play, security and boots of track rod ends	202
5.5	Checking and adjusting left track rod length	202
5.6	Allocation of track rod ball joints	203
5.7	Allocation of track rod ball joints for GTI and R WRC	203
5.8	Determining centre position of steering rack	204
5.9	Adjusting steering rack	204
6	Motor/pump unit	205
6.1	Assembly overview: engine pump unit	205
6.2	Removing and installing motor/pump unit	206
6.3	Renewing reservoir for motor/pump unit	209
6.4	Checking delivery pressure of motor/pump unit	211
7	Bleeding steering system, checking for leaks and checking fluid level	215
7.1	Bleeding steering system	215
7.2	Check steering system for leaks	215
7.3	Checking hydraulic fluid level of power steering	216