



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
01 - Self-diagnosis	2
1 Self-diagnosis	2
1.1 Features of self-diagnosis	2
1.2 Technical data of self-diagnosis	2
1.3 Connecting fault reader V.A.G 1551 and selecting engine electronics control unit	3
1.4 Connecting vehicle diagnosis, testing and information system VAS 5051B and selecting engine electronics control unit	5
2 Fault memory	7
2.1 Read fault memory	7
2.2 Erase fault memory	8
3 Fault table: Fault codes 00515...01282	10
4 Fault table: Fault codes 16485...18076	13
5 Final control diagnosis	27
5.1 Performing final control diagnosis	27
6 Measured value blocks	30
6.1 Safety precautions	30
6.2 Reading measured value block	30
6.3 Measured values at idling speed	31
6.4 Measured values at full throttle	39
10 - Removing and installing engine	44
1 Removing and installing engine	44
1.1 Notes on removing	45
1.2 Securing engine to assembly stand	46
1.3 Notes on installing	47
1.4 Assembly mountings	48
1.5 Additional notes and assembly work for vehicles with air conditioner	49
13 - Crankshaft group	50
1 Dismantling and assembling engine	50
1.1 Assembly overview	50
1.2 Removing and installing poly V-belt	55
2 Removing and installing sealing flange and flywheel	58
2.1 Assembly overview	58
2.2 Renewing crankshaft oil seal - pulley end	59
2.3 Removing and installing sealing flange - pulley end	60
3 Balancer shaft and retaining frame	63
3.1 Assembly overview	63
3.2 Removing and installing balancer shaft	64
4 Removing and installing crankshaft	69
4.1 Crankshaft dimensions	70
5 Pistons and conrods	71
5.1 Assembly overview - pistons and conrods	71
5.2 Checking piston projection at TDC	73
5.3 Piston and cylinder dimensions	75
15 - Cylinder head, valve gear	76



1	Cylinder head	76
1.1	Assembly overview - cylinder head	76
1.2	Removing, installing and tensioning toothed belts	79
1.3	Removing and installing cylinder head	84
1.4	Checking compression	87
2	Valve gear	90
2.1	Assembly overview - valve gear	90
2.2	Reworking valve seats	92
2.3	Checking valve guides	94
2.4	Renewing valve guides	94
2.5	Renewing valve stem seals	95
2.6	Removing and installing camshaft	97
2.7	Removing and installing camshaft oil seal	101
17 - Lubrication		104
1	Parts of lubrication system	104
1.1	Engine oil	104
1.2	Assembly overview - parts of lubrication system	104
1.3	Removing and installing sump	109
1.4	Checking oil pressure and oil pressure switch	110
19 - Cooling		113
1	Parts of cooling system	113
1.1	Assembly overview - parts of cooling system, body side	113
1.2	Assembly overview - parts of cooling system, engine side	115
1.3	Coolant hose schematic diagram	116
1.4	Draining and filling coolant	117
1.5	Removing and installing radiator	120
1.6	Removing and installing coolant pump	121
1.7	Removing and installing thermostat	122
20 - Fuel supply system		124
1	Parts of fuel supply system	124
1.1	Assembly overview - fuel tank with attachments	124
1.2	Assembly overview - fuel filter	126
1.3	Safety precautions when working on fuel supply system	128
1.4	Rules for cleanliness	128
1.5	Removing and installing fuel cooler	128
1.6	Removing and installing fuel tank	129
1.7	Accelerator mechanism	130
1.8	Checking accelerator position sender G79	133
1.9	Adjusting accelerator position sender G79	136
1.10	Checking tandem pump	137
1.11	Removing and installing tandem pump	139
21 - Turbocharging/supercharging		142
1	Charge air system with turbocharger	142
1.1	Safety precautions	142
1.2	Rules for cleanliness	142
1.3	Removing and installing turbocharger with attachments	142
1.4	Removing and installing parts of charge air cooling	145
1.5	Charge pressure control hose routing diagram	147
2	Checking charge pressure system	148
2.1	Checking charge pressure control	148
2.2	Checking charge pressure control valve vacuum unit	152
2.3	Removing and installing vacuum unit for charge pressure control valve	153



23 - Mixture preparation - injection	154
1 Repairing diesel direct injection system	154
1.1 Safety precautions	154
1.2 Rules for cleanliness	154
1.3 Fitting locations overview	155
1.4 Repairing intake manifold flap	156
1.5 Servicing unit injector	156
1.6 Removing and installing O-rings for unit injector	157
1.7 Removing and installing unit injector	159
2 Checking components and functions	164
2.1 Checking voltage supply for diesel direct injection system	164
2.2 Checking engine speed sender G28	164
2.3 Checking intake manifold pressure sender G71 and altitude sender F96	165
2.4 Checking coolant temperature sender G62	168
2.5 Checking brake light switch F and brake pedal switch F47	169
2.6 Checking clutch pedal switch F36	170
2.7 Checking intake manifold temperature sender G72	172
2.8 Checking fuel temperature sender G81	173
2.9 Checking air mass meter G70	175
2.10 Checking intake manifold flap change-over	177
2.11 Checking unit injector valves	178
2.12 Checking camshaft position Hall sender G40	181
3 Checking additional signals	183
3.1 Checking speed signal	183
3.2 Checking signal from/to air conditioning system	184
3.3 Checking speed signal	187
3.4 Checking cruise control system (CCS)	187
3.5 Checking data bus	189
4 Renewing, coding and adapting engine control unit	191
4.1 Renewing diesel direct injection system control unit J248	191
4.2 Coding diesel direct injection system control unit J248	191
4.3 Adapting diesel direct injection system control unit J248 to the electronic immobilizer	192
26 - Exhaust system	194
1 Parts of exhaust system	194
1.1 Assembly overview - front exhaust pipe with catalytic converter and attachments	194
1.2 Assembly overview - Silencer with mountings	195
2 Exhaust gas recirculation system	196
2.1 Assembly overview - parts of exhaust gas recirculation	196
2.2 Schematic diagram for vacuum hoses	197
2.3 Checking exhaust gas recirculation valve	197
2.4 Checking exhaust gas recirculation	198
28 - Glow plug system	202
1 Glow plug system	202
1.1 Checking glow plug system	202
1.2 Checking glow plugs	203