



Contents

00 - Technical data	1
1 Technical data	1
1.1 Technical data	1
1.2 Engine number	1
1.3 Engine data	1
10 - Removing and installing engine	3
1 Removing and installing engine	3
1.1 Removing and installing engine	3
1.2 Notes on removing	4
1.3 Securing engine to assembly stand	8
1.4 Notes on installing	8
1.5 Tightening torques	10
1.6 Assembly mounting	10
1.7 Additional information and removal instructions for vehicles with air conditioner	12
13 - Crankshaft group	13
1 Dismantling and assembling engine	13
1.1 Dismantling and assembling engine	13
1.2 Removing and installing ribbed belt	20
1.3 Checking semi-automatic toothed belt tensioning roller	23
2 Removing and installing cylinder block, sealing flange and flywheel/drive plate	25
2.1 Removing and installing cylinder block, sealing flange and flywheel/drive plate	25
2.2 Aluminium cylinder block	26
2.3 Renewing crankshaft oil seal -belt pulley end	29
2.4 Removing and installing drive plate	31
2.5 Renewing crankshaft sealing flange -flywheel end-	34
2.6 Crankshaft dimensions	43
3 Dismantling and assembling pistons and conrods	44
3.1 Dismantling and assembling pistons and conrods	44
3.2 Piston and cylinder dimensions	49
15 - Cylinder head, Valve gear	51
1 Removing and installing cylinder head	51
1.1 Removing and installing cylinder head	51
1.2 Removing, installing and tensioning toothed belts	56
1.3 Removing and installing cylinder head	59
1.4 Checking compression pressures	63
2 Servicing valve gear	65
2.1 Servicing valve gear	65
2.2 Reworking valve seats	71
2.3 Replacing camshaft oil seal	73
2.4 Removing and installing cylinder head cover and camshaft	75
2.5 Checking valve guides	78
2.6 Renewing valve stem seals	80
17 - Lubrication	83
1 Removing and installing parts of the lubrication system	83
1.1 Removing and installing parts of the lubrication system	83
1.2 Removing and installing oil sump	88
1.3 Removing and installing oil pump	90
1.4 Checking oil pressure and oil pressure switch	93
19 - Cooling system	96



1	Removing and installing parts of cooling system	96
1.1	Removing and installing parts of cooling system	96
1.2	Parts of cooling system body side	97
1.3	Parts of cooling system engine side	100
1.4	Coolant hose connection diagram	104
1.5	Draining and filling cooling system	105
1.6	Removing and installing radiator	107
20	Fuel supply system	109
1	Removing and installing parts of fuel supply system	109
1.1	Removing and installing parts of fuel supply system	109
1.2	Removing and installing fuel tank with its attachments and fuel filter	110
1.3	Safety precautions when working on the fuel supply system	115
1.4	Rules for cleanliness	116
1.5	Crash fuel shut-off	116
1.6	Removing and installing fuel delivery unit	116
1.7	Removing and installing fuel gauge sender	117
1.8	Removing and installing fuel tank	118
1.9	Checking fuel pump	119
2	Electronic power control (EPC)	125
2.1	Electronic power control (EPC)	125
2.2	Function of EPC system	125
2.3	Servicing parts of electronic power control (EPC)	127
2.4	Checking electronic accelerator warning lamp	128
2.5	Checking accelerator pedal position sender	130
3	Activated charcoal filter system	133
3.1	Activated charcoal filter system	133
3.2	Function	133
3.3	Servicing parts of the activated charcoal filter system	134
3.4	Checking tank venting valve	135
3.5	Checking fuel tank breather	137
26	Exhaust system	140
1	Removing and installing parts of exhaust system	140
1.1	Removing and installing parts of exhaust system	140
1.2	Exhaust manifold, front exhaust pipe and catalyst with attachments	141
1.3	Silencer with mountings	145
1.4	Checking catalyst	147
2	Exhaust gas recirculation system	150
2.1	Exhaust gas recirculation system	150
2.2	Servicing parts of exhaust gas recirculation system	151
2.3	Checking potentiometer for exhaust gas recirculation (G212)	153