



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Technical data</b> .....	<b>1</b>
1.1 Technical data .....	1
1.2 Engine number .....	1
1.3 Engine data .....	1
<b>10 - Removing and installing engine</b> .....	<b>3</b>
<b>1 Removing and installing engine</b> .....	<b>3</b>
1.1 Removing and installing engine .....	3
1.2 Notes on removing .....	4
1.3 Securing engine to assembly stand .....	6
1.4 Notes on installing .....	6
1.5 Tightening torques .....	8
1.6 Assembly mounting .....	8
1.7 Replacing engine carrier rubber mounting .....	10
1.8 Additional information and removal instructions for vehicles with air conditioner .....	11
<b>13 - Crankshaft group</b> .....	<b>13</b>
<b>1 Dismantling and assembling engine</b> .....	<b>13</b>
1.1 Dismantling and assembling engine .....	13
1.2 Removing and installing ribbed belt .....	21
1.3 Checking valve timing .....	23
1.4 Removing and installing toothed belt .....	24
1.5 Checking semi-automatic toothed belt tensioning roller .....	26
<b>2 Removing and installing cylinder block, sealing flange and flywheel</b> .....	<b>27</b>
2.1 Removing and installing cylinder block, sealing flange and flywheel .....	27
2.2 Aluminium cylinder block .....	28
2.3 Renewing crankshaft oil seal -belt pulley end .....	31
2.4 Renewing crankshaft sealing flange -flywheel end- .....	33
2.5 Crankshaft dimensions .....	42
<b>3 Dismantling and assembling pistons and conrods</b> .....	<b>43</b>
3.1 Dismantling and assembling pistons and conrods .....	43
3.2 Piston and cylinder dimensions .....	48
<b>15 - Cylinder head, Valve gear</b> .....	<b>50</b>
<b>1 Removing and installing cylinder head</b> .....	<b>50</b>
1.1 Removing and installing cylinder head .....	50
1.2 Removing and installing cylinder head .....	55
1.3 Checking compression pressures .....	59
<b>2 Servicing valve gear</b> .....	<b>61</b>
2.1 Servicing valve gear .....	61
2.2 Reworking valve seats .....	67
2.3 Replacing camshaft oil seal .....	70
2.4 Removing and installing cylinder head cover and camshaft .....	72
2.5 Checking valve guides .....	75
2.6 Renewing valve stem seals .....	76
<b>17 - Lubrication</b> .....	<b>79</b>
<b>1 Removing and installing parts of the lubrication system</b> .....	<b>79</b>
1.1 Removing and installing parts of the lubrication system .....	79
1.2 Removing and installing oil sump .....	85
1.3 Removing and installing oil pump .....	87
1.4 Checking oil pressure and oil pressure switch .....	90



<b>19 - Cooling system</b>	<b>93</b>
<b>1 Removing and installing parts of cooling system</b>	<b>93</b>
1.1 Removing and installing parts of cooling system	93
1.2 Parts of cooling system body side	94
1.3 Parts of cooling system engine side	97
1.4 Coolant hose connection diagram	102
1.5 Draining and filling cooling system	103
1.6 Removing and installing radiator	105
1.7 Removing and installing coolant pump	107
<b>20 - Fuel supply system</b>	<b>109</b>
<b>1 Removing and installing parts of fuel supply system</b>	<b>109</b>
1.1 Removing and installing parts of fuel supply system	109
1.2 Removing and installing fuel tank with its attachments, Polo Classic, Polo Estate	110
1.3 Removing and installing fuel tank with its attachments, Caddy	115
1.4 Safety precautions when working on the fuel supply system	120
1.5 Rules for cleanliness	120
1.6 Crash fuel shut-off	121
1.7 Removing and installing fuel delivery unit	121
1.8 Removing and installing fuel gauge sender	122
1.9 Removing and installing fuel tank	123
1.10 Checking fuel pump	125
<b>2 Electronic power control (EPC)</b>	<b>131</b>
2.1 Electronic power control (EPC)	131
2.2 Function of EPC system	131
2.3 Servicing parts of electronic power control (EPC)	132
2.4 Checking EPC warning lamp	135
2.5 Checking accelerator pedal position sender	138
2.6 Adjusting pedal position sender	142
<b>3 Activated charcoal filter system</b>	<b>143</b>
3.1 Activated charcoal filter system	143
3.2 Function	143
3.3 Servicing parts of the activated charcoal filter system	144
3.4 Checking activated charcoal filter solenoid valve 1	146
3.5 Checking fuel tank breather	148
<b>26 - Exhaust system</b>	<b>151</b>
<b>1 Removing and installing parts of exhaust system</b>	<b>151</b>
1.1 Removing and installing parts of exhaust system	151
1.2 Exhaust manifold, front exhaust pipe and catalyst with attachments	152
1.3 Silencer with mountings	156
1.4 Checking catalyst	162