



Contents

00 - Technical data	1
1 Gearbox identification	1
1.1 Gearbox identification	1
1.2 Code letters, assembly allocation, ratios, capacities	2
2 Transmission layout	4
2.1 Transmission layout	4
3 Calculating overall ratio "i"	6
3.1 Calculating overall ratio "i"	6
4 General repair instructions	6
4.1 General repair instructions	6
30 - Clutch	9
1 Servicing clutch control	9
1.1 Servicing clutch control	9
1.2 Assembly overview - Pedal cluster	10
1.3 Removing and installing over-centre spring	13
1.4 Removing and installing clutch pedal	14
1.5 Removing and installing mounting bracket	16
1.6 Assembly overview - Hydraulic system	20
1.7 Removing and installing master cylinder	23
1.8 Bleeding clutch system	25
2 Servicing clutch	26
2.1 Servicing clutch	26
2.2 Removing and installing clutch	29
34 - Controls, Housing	32
1 Servicing gear selector mechanism	32
1.1 Servicing gear selector mechanism	32
1.2 Installation position of gear selector mechanism	32
1.3 Removing and installing selector lever knob and gaiter	35
1.4 Assembly overview - Gearstick housing/gearstick	36
1.5 Assembly overview - gear selector relay points at gearbox	41
1.6 Removing and installing gear stick lever/selector rod	45
1.7 Adjusting gear selector mechanism	47
2 Removing and installing gearbox	50
2.1 Removing and installing gearbox	50
3 Checking gear oil	64
3.1 Checking gear oil	64
4 Dismantling and assembling gearbox	65
4.1 Dismantling and assembling gearbox	65
4.2 Overview	66
4.3 Assembly overview	67
4.4 Removing and installing gearbox housing cover and 5th gear	68
4.5 Removing and installing gearbox housing and selector mechanism	70
4.6 Removing and installing input shaft, output shaft (pinion shaft), differential and selector forks	74
4.7 Dismantling and assembling sequence	80
5 Servicing gearbox housing and selector shaft	100
5.1 Servicing gearbox housing and selector shaft	100
6 Servicing clutch housing	107
6.1 Servicing clutch housing	107
7 Servicing gearbox housing cover	115



7.1	Servicing gearbox housing cover	115
35	- Gears, Shafts	120
1	Dismantling and assembling input shaft	120
1.1	Dismantling and assembling input shaft	120
2	Dismantling and assembling output shaft	132
2.1	Dismantling and assembling output shaft	132
3	Adjusting output shaft	143
3.1	Adjusting output shaft	143
39	- Final drive, Differential	147
1	Renewing flanged shaft oil seals (gearbox installed)	147
1.1	Renewing flanged shaft oil seals (gearbox installed)	147
2	Dismantling and assembling differential	150
2.1	Dismantling and assembling differential	150
3	Adjustment overview	161
3.1	Adjustment overview	161
4	Adjusting differential	162
4.1	Adjusting differential	162