



Contents

00 - Technical data	1
1 Engine number	1
2 Engine data	2
10 - Removing and installing engine	3
1 Removing and installing engine	3
1.1 Removing engine	5
1.2 Securing engine on engine and gearbox support VAS 6095	15
1.3 Installing engine	16
1.4 Specified torques	18
2 Assembly mountings	19
2.1 Assembly overview - assembly mountings	19
2.2 Supporting engine in installation position	20
2.3 Removing and installing engine carrier	22
2.4 Removing and installing left engine mounting	24
2.5 Removing and installing right engine mounting	25
2.6 Removing and installing left engine support	26
2.7 Removing and installing right engine support	26
13 - Crankshaft group	28
1 Assembly overview - dismantling and assembling engine	28
1.1 Removing and installing poly V-belt	30
2 Removing and installing sealing flange and drive plate	32
2.1 Renewing crankshaft oil seal, vibration damper end	34
2.2 Removing and installing drive plate	35
2.3 Renewing crankshaft oil seal - drive plate side	37
15 - Cylinder head, valve gear	39
1 Cylinder heads	39
1.1 Assembly overview - cylinder bank 1	40
1.2 Assembly overview - cylinder bank 2	43
1.3 Removing and installing cylinder head cover (cylinder banks 1 and 2)	45
1.4 Removing and installing cylinder head (cylinder banks 1 and 2)	47
1.5 Checking compression	54
2 Chain drive	57
2.1 Parts of chain drive system - engine codes BAN and BAP	57
2.2 Parts of chain drive system - engine codes BRN, BRP and BTT	61
2.3 Adjusting valve timing - engine codes BAN and BAP	63
2.4 Adjusting valve timing, engine codes BRN, BRP and BTT	72
3 Valve gear	82
3.1 Valve gear (cylinder bank 1 and 2) - assembly overview	82
3.2 Reworking valve seats	87
3.3 Removing and installing camshaft control valves	88
3.4 Removing and installing camshafts	90
3.5 Checking valve guides	99
3.6 Renewing valve stem seals	99
17 - Lubrication	102
1 Parts of lubrication system	102
1.1 Engine oil	102
1.2 Oil capacities	103
1.3 Checking engine oil level	103



1.4	Assembly overview - sump (vehicles with engine codes BAN and BAP)	104
1.5	Assembly overview - sump (vehicles with engine codes BRN, BRP and BTT)	107
1.6	Removing and installing lower part of sump	108
1.7	Removing and installing upper part of sump	110
1.8	Assembly overview - oil pump	114
1.9	Removing and installing oil pump	116
1.10	Assembly overview - oil filter housing (vehicles with engine codes BAN and BAP)	118
1.11	Assembly overview - oil filter housing (vehicles with engine codes BRN, BRP and BTT)	119
1.12	Checking oil pressure and oil pressure switch	121
19 - Cooling	123
1	Parts of cooling system	123
1.1	Assembly overview - radiator	124
1.2	Assembly overview - fans	126
1.3	Assembly overview - parts of cooling system, body side	126
1.4	Assembly overview - cooling system, engine side, top	127
1.5	Assembly overview - cooling system, engine side, rear and side	128
1.6	Parts of cooling system engine side, front	130
1.7	Coolant hose schematic diagram	131
1.8	Draining and filling coolant	133
1.9	Removing and installing radiator	137
1.10	Removing and installing coolant pump	139
1.11	Checking cooling system for leaks	141
20 - Fuel supply system	143
1	Parts of fuel supply system	143
1.1	Safety precautions when working on fuel supply system	143
1.2	Rules for cleanliness	144
1.3	Assembly overview - fuel tank with fuel filter	144
1.4	Assembly overview - right side fuel delivery unit, fuel gauge sender and suction-jet pump	146
1.5	Assembly overview - left side fuel delivery unit, fuel gauge sender and suction-jet pump	148
1.6	Schematic diagram of fuel lines and components in fuel tank	150
1.7	Emptying fuel tank	152
1.8	Removing and installing fuel delivery unit, fuel gauge sender and suction-jet pump, right side	154
1.9	Removing and installing fuel delivery unit, fuel gauge sender and suction-jet pump, left side	158
1.10	Removing and installing fuel tank with attachments and fuel filter	162
1.11	Checking fuel pumps	165
2	Electronic power control (EPC)	174
2.1	Function of EPC system	174
2.2	Assembly overview - accelerator mechanism	174
3	Activated charcoal filter system (vehicles with engine code BAN and BRN)	176
3.1	Function of activated charcoal filter system	176
3.2	Assembly overview - activated charcoal filter system	176
3.3	Checking activated charcoal filter system for leaks	178
4	Activated charcoal filter system (vehicles with engine code BAP and BRP)	181
4.1	Function of activated charcoal filter system	181
4.2	Assembly overview - activated charcoal filter system	182
24 - Mixture preparation - injection	184
1	Injection system	184
1.1	General notes on injection	184
1.2	Safety precautions	185



1.3	Rules for cleanliness	185
1.4	Assembly overview - intake manifold (vehicles with engine codes BAN and BAP)	186
1.5	Assembly overview - upper part of intake manifold (vehicles with engine codes BRN, BRP and BTT)	188
1.6	Assembly overview - lower part of intake manifold (vehicles with engine codes BRN, BRP and BTT)	190
1.7	Assembly overview - fuel rail with injectors	190
1.8	Assembly overview - air filter	192
1.9	Technical data	193
2	194
2.1	Removing and installing Lambda probe G39 and Lambda probe 2 G108	194
2.2	Removing and installing Lambda probe 3 G285 and Lambda probe 4 G286	197
2.3	Removing and installing Lambda probe after catalytic converter G130	198
2.4	Removing and installing Lambda probe 2 after catalytic converter G131	199
2.5	Removing and installing Lambda probe 3 after catalytic converter G287 and Lambda probe 4 after catalytic converter G288	201
3	Checking components	204
3.1	Checking injectors	204
3.2	Checking fuel pressure regulator and holding pressure	206
4	Engine control units	211
4.1	Removing and installing engine control units	211
26 - Exhaust system	212
1	Parts of the exhaust system	212
1.1	Assembly overview - cylinder bank 1 exhaust manifold with starter catalytic converters and attachments	214
1.2	Removing and installing starter catalytic converter for exhaust bank 1 of cylinders 1 ... 3	216
1.3	Removing and installing starter catalytic converter for exhaust bank 2 of cylinders 4 ... 6	216
1.4	Removing and installing exhaust manifold for exhaust bank 1 of cylinders 1 ... 3	217
1.5	Removing and installing exhaust manifold for exhaust bank 2 of cylinders 4 ... 6	217
1.6	Assembly overview - cylinder bank 2 exhaust manifold with starter catalytic converters and attachments	218
1.7	Removing and installing starter catalytic converter for exhaust bank 3 of cylinders 7 ... 9	221
1.8	Removing and installing starter catalytic converter for exhaust bank 4 of cylinders 10 ... 12	221
1.9	Removing and installing exhaust manifold for exhaust bank 3 of cylinders 7 ... 9	222
1.10	Removing and installing exhaust manifold for exhaust bank 4 of cylinders 10 ... 12	222
1.11	Aligning starter catalytic converter with exhaust pipes	223
1.12	Assembly overview - silencers with mountings	224
2	Secondary air system	227
2.1	Function of the secondary air system	227
2.2	Assembly overview - secondary air system on body side	228
2.3	Assembly overview - secondary air system on engine side	229
2.4	Checking combination valves (vehicles with engine codes BAN and BAP)	230
28 - Ignition system	232
1	Repairing ignition system	232
1.1	Assembly overview - ignition system	232
1.2	Safety precautions	234
1.3	Test data, spark plugs	234
1.4	Removing and installing ignition coils with final output stages, engine codes BAN and BAP	235
1.5	Removing and installing ignition coils with final output stages, engine codes BRN, BRP and BTT	238

