



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Gearbox identification</b>	<b>1</b>
1.1 Location of code letters on gearbox	1
<b>2 Notes on 5-speed automatic gearbox 01V</b>	<b>2</b>
2.1 Torque converter	2
2.2 Gearbox	2
<b>3 Code letters, engine allocations</b>	<b>3</b>
<b>4 Capacities</b>	<b>4</b>
4.1 Planetary gear	4
4.2 Front final drive	4
<b>5 General repair instructions</b>	<b>5</b>
5.1 Special tools	5
5.2 Gearbox	5
5.3 ATF lines	5
5.4 Seals and sealing rings	6
5.5 Bolts and nuts	6
5.6 Locking devices	7
5.7 Bearings	7
5.8 Shims	7
5.9 Valve chest	7
5.10 Guided fault finding, vehicle self-diagnosis and testing	7
5.11 "Vorsprung durch Technik"	8
<b>32 - Torque converter</b>	<b>9</b>
<b>1 Torque converter</b>	<b>9</b>
1.1 Identification of torque converter	9
1.2 Checking torque converter	10
1.3 Removing and installing torque converter oil seal	10
1.4 Draining torque converter	11
1.5 Installing torque converter	12
<b>37 - Controls, housing</b>	<b>13</b>
<b>1 Connecting VAS 5051 and selecting functions</b>	<b>13</b>
1.1 Connecting VAS 5051	13
<b>2 Electrical and electronic components and their locations</b>	<b>15</b>
<b>3 Repairing shift mechanism</b>	<b>20</b>
3.1 Removing and installing selector lever handle	20
3.2 Removing and installing shift mechanism	21
3.3 Dismantling and assembling shift mechanism	25
3.4 Releasing selector lever without electrical current	27
3.5 Checking and adjusting selector lever cable	28
3.6 Removing and installing selector lever cable	30
<b>4 Removing and installing gearbox</b>	<b>33</b>
4.1 Removing gearbox	33
4.2 Installing gearbox	40
4.3 Torque settings	44
4.4 Transporting automatic gearbox	44
4.5 Securing gearbox to assembly stand	45
4.6 Removing and installing gearbox support with damper weight and gearbox mounting	47
<b>5 Checking ATF level and topping up</b>	<b>52</b>
5.1 Checking ATF level	52
5.2 Topping up ATF	54



5.3	Renewing ATF	54
<b>6</b>	<b>Overview - power transmission, front-wheel drive</b>	<b>57</b>
6.1	Position of selector elements	57
<b>7</b>	<b>ATF lines and ATF cooler</b>	<b>59</b>
7.1	Removing and installing ATF lines and ATF cooler	59
7.2	Removing	59
7.3	Installing	61
7.4	Installation position of ATF lines	61
7.5	Torque settings	61
7.6	Cleaning ATF pipes and ATF cooler	62
<b>38 - Gears, control</b>		<b>63</b>
<b>1</b>	<b>Overview - valve chest</b>	<b>63</b>
<b>2</b>	<b>Removing and installing oil pan</b>	<b>67</b>
2.1	Removing	67
2.2	Installing	68
<b>3</b>	<b>Removing and installing ATF strainer</b>	<b>69</b>
3.1	Removing	69
3.2	Installing	69
<b>4</b>	<b>Removing and installing valve chest</b>	<b>70</b>
4.1	Removing	70
4.2	Installing	72
<b>5</b>	<b>Removing and installing internal oil pipe</b>	<b>75</b>
5.1	Removing	75
5.2	Installing	75
<b>6</b>	<b>Renewing gearbox speed sender G38 or gearbox output speed sender G195</b>	<b>77</b>
6.1	Removing	77
6.2	Installing	77
<b>7</b>	<b>Removing and installing gearbox input speed sender G182</b>	<b>79</b>
7.1	Removing	79
7.2	Installing	79
<b>8</b>	<b>Removing and installing wiring harness in gearbox</b>	<b>80</b>
8.1	Removing	80
8.2	Installing	80
<b>9</b>	<b>Renewing gearbox oil temperature sender (ATF) G93</b>	<b>81</b>
<b>10</b>	<b>Renewing multifunction switch F125</b>	<b>82</b>
10.1	Removing	82
10.2	Installing	82
<b>11</b>	<b>Renewing oil seal for selector shaft</b>	<b>83</b>
11.1	Removing	83
11.2	Installing	84
<b>39 - Final drive - differential</b>		<b>85</b>
<b>1</b>	<b>Checking oil in front final drive</b>	<b>85</b>
<b>2</b>	<b>Repairing front final drive</b>	<b>87</b>
2.1	Assembly overview	87
<b>3</b>	<b>Renewing oil seal for right flanged shaft</b>	<b>89</b>
3.1	Removing	89
3.2	Installing	90
<b>4</b>	<b>Renewing oil seal for left flanged shaft</b>	<b>92</b>
4.1	Removing left flanged shaft	93
4.2	Removing oil seal	94
4.3	Removing deep groove ball bearing	95



4.4	Installing deep groove ball bearing	95
4.5	Installing oil seal	95
4.6	Installing left flange shaft	96
<b>5</b>	<b>Renewing front final drive/gearbox housing seal</b>	<b>98</b>
5.1	Removing	98
5.2	Installing	99
<b>6</b>	<b>Renewing O-ring on cover for front final drive</b>	<b>102</b>
6.1	Removing	102
6.2	Installing	103
<b>7</b>	<b>Renewing gasket for front final drive</b>	<b>104</b>
7.1	Removing	104
7.2	Installing	105
<b>8</b>	<b>Definitions</b>	<b>106</b>

