



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 3 different final drives</b> .....	<b>1</b>
1.1 Code letters, engine allocations .....	2
<b>2 Capacities</b> .....	<b>3</b>
2.1 Rear final drive .....	3
<b>3 General repair notes</b> .....	<b>4</b>
3.1 Special tools .....	4
3.2 Seals and sealing rings .....	4
3.3 Locking devices .....	4
3.4 Nuts and bolts .....	5
<b>39 - Final drive - rear differential</b> .....	<b>6</b>
<b>1 Propshaft and rear final drive 0AR</b> .....	<b>6</b>
1.1 Assembly overview - propshaft .....	6
1.2 Removing and installing propshaft .....	7
1.3 Adjusting propshaft .....	12
1.4 Assembly overview - rear final drive .....	12
1.5 Removing and installing rear final drive .....	14
1.6 Checking gear oil in rear final drive .....	19
1.7 Renewing oil seals for flange shafts .....	19
1.8 Renewing propshaft flange seal .....	21
1.9 Measuring and marking radial run-out on propshaft flange .....	26
<b>2 Propshaft and rear final drive 01R</b> .....	<b>28</b>
2.1 Assembly overview - propshaft .....	28
2.2 Removing and installing propshaft .....	28
2.3 Adjusting propshaft .....	34
2.4 Assembly overview - rear final drive .....	34
2.5 Removing and installing rear final drive .....	36
2.6 Checking gear oil in rear final drive .....	39
2.7 Renewing oil seals for flange shafts .....	40
2.8 Renewing propshaft flange seal .....	42
2.9 Measuring and marking radial run-out on propshaft flange .....	48
2.10 Dismantling and assembling differential .....	51
2.11 Removing and installing differential .....	60
2.12 Removing and installing, dismantling and assembling pinion shaft .....	64
2.13 Adjusting pinion shaft and crown wheel .....	75
2.14 Recommended sequence for new adjustment of final drive gear set .....	78
2.15 Adjusting pinion shaft .....	78
2.16 Adjusting crown wheel .....	82
<b>3 Propshaft and rear final drive 08Y</b> .....	<b>88</b>
3.1 Assembly overview - propshaft .....	88
3.2 Removing and installing propshaft .....	88
3.3 Adjusting propshaft .....	92
3.4 Removing and installing rear final drive .....	93
3.5 Checking gear oil in rear final drive .....	97
3.6 Renewing oil seal for left flange shaft .....	98
3.7 Renewing seal for right flange shaft .....	100
3.8 Renewing propshaft flange seal .....	102
3.9 Measuring and marking radial run-out on propshaft flange .....	105

