



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	2
1 Removing and installing engine	2
1.1 Removing engine	3
1.2 Securing engine to engine stand	7
1.3 Installing engine	7
1.4 Tightening torques	8
1.5 Assembly mountings	9
1.6 Notes on repairs to air conditioning system	9
13 - Crankshaft group	11
1 Dismantling and assembling engine	11
1.1 Part I: Assembly overview - belt drive	12
1.2 Part II: Assembly overview - cylinder block	13
1.3 Removing and installing poly V-belt	15
1.4 Removing and installing valve timing housing	16
2 Removing and installing sealing flanges and flywheel/drive plate	19
2.1 Assembly overview	19
2.2 Renewing crankshaft oil seal - pulley end	21
2.3 Poly V-belt pulley securing bolt tightening procedure	22
2.4 Renewing crankshaft sealing flange - flywheel end, vehicles with manual gearbox	26
2.5 Renewing crankshaft sealing flange - flywheel end, vehicles with automatic gearbox	33
2.6 Crankshaft dimensions	39
3 Dismantling and assembling pistons and conrods	41
3.1 Assembly overview	41
3.2 Checking piston	42
3.3 Piston and cylinder dimensions	43
15 - Cylinder head, valve gear	44
1 Cylinder head	44
1.1 Assembly overview	45
1.2 Checking valve timing	47
1.3 Adjusting valve timing	49
1.4 Removing and installing camshaft housing	53
1.5 Removing and installing cylinder head	56
1.6 Checking compression	59
2 Repairing valve gear	61
2.1 Assembly overview	61
2.2 Checking camshaft axial clearance	63
2.3 Reworking valve seats	63
2.4 Checking valve guides	65
2.5 Renewing valve shaft seals	66
17 - Lubrication	68
1 Removing and installing parts of lubrication system	68
1.1 Engine oil	68
1.2 Assembly overview	69
1.3 Removing and installing sump	70
1.4 Removing and installing oil pump	72



1.5	Checking oil pressure and oil pressure switch	75
19 - Cooling	77
1	Removing and installing parts of cooling system	77
1.1	Assembly overview - parts of cooling system - body side	78
1.2	Assembly overview - parts of cooling system - engine side	79
1.3	Coolant hose schematic diagram	81
1.4	Draining and filling cooling system	82
1.5	Removing and installing radiator	84
1.6	Removing and installing coolant pump	86
20 - Fuel supply system	88
1	Fuel tank	88
1.1	Safety precautions when working on fuel supply system	88
1.2	Rules for cleanliness	88
1.3	Assembly overview - fuel tank	89
1.4	Emptying fuel tank	90
1.5	Removing and installing fuel tank	92
2	Repairing fuel supply system	95
2.1	Safety precautions when working on fuel supply system	95
2.2	Rules for cleanliness	95
2.3	Removing and installing fuel delivery unit	96
2.4	Removing and installing fuel gauge sender G	99
2.5	Checking fuel pump	99
2.6	Removing and installing high pressure pump	105
3	Repairing electronic power control (EPC)	110
3.1	Function of EPC system	110
3.2	Assembly overview	111
3.3	Removing and installing accelerator module	111
4	Activated charcoal filter system	113
4.1	Function	113
4.2	Assembly overview	114
4.3	Checking fuel tank breather system	114
24 - Mixture preparation - injection	116
1	Repairing injection system	116
1.1	Assembly overview - intake manifold	117
1.2	Assembly overview - fuel rail with injectors	119
1.3	Checking vacuum reservoir in intake manifold for leaks	120
1.4	Assembly overview - air filter	121
1.5	Removing and installing air filter	122
1.6	Cleaning throttle valve module J338	123
1.7	Removing and installing injectors	124
1.8	Safety precautions	127
1.9	Rules for cleanliness	129
1.10	Technical data	129
2	Checking components	130
2.1	Checking intake air preheating	130
3	Engine control unit	131
3.1	Removing and installing engine control unit	131
3.2	Removing and installing anti-theft engine control unit	132
26 - Exhaust system	136
1	Removing and installing parts of exhaust system	136
1.1	Assembly overview - catalytic converters and attachments	136



1.2	Assembly overview - silencer with mountings	138
2	Exhaust gas recirculation system	140
2.1	Exhaust gas recirculation system - exploded view	140
2.2	Removing and installing exhaust gas recirculation valve N18	141
28	Ignition system	143
1	Repairing ignition system	143
1.1	Assembly overview - ignition system	144
1.2	Removing and installing ignition coils with output stages	144
1.3	Safety precautions	145
1.4	Test data, spark plugs	146