



Contents

| | |
|--|------------|
| 00 - Technical data | 1 |
| 1 Identification | 1 |
| 1.1 Gearbox identification | 1 |
| 2 Identification code, assembly allocation, capacities | 2 |
| 2.1 Identification codes, assembly allocation, gear ratios and capacities, Golf 2004 ▶ | 2 |
| 2.2 Identification codes, assembly allocation, gear ratios and capacities, Golf 2009 ▶ | 4 |
| 2.3 Identification codes, assembly allocation, ratios and capacities, Golf Plus 2005 ▶ | 6 |
| 2.4 Identification codes, assembly allocation, ratios and capacities, Golf Plus 2009 ▶ | 6 |
| 2.5 Identification codes, assembly allocation and capacities, Passat 2006 ▶ | 7 |
| 2.6 Calculating overall gear ratio "i" | 8 |
| 3 Overview - power transmission | 9 |
| 4 General repair instructions | 11 |
| 5 Safety precautions | 14 |
| 5.1 Safety precautions for vehicles with a start-stop system | 14 |
| 30 - Clutch | 15 |
| 1 Clutch operation | 15 |
| 1.1 Overview - clutch actuation | 15 |
| 1.2 Assembly overview - pedal cluster | 17 |
| 1.3 Removing and installing over-centre spring | 19 |
| 1.4 Removing and installing clutch pedal | 38 |
| 1.5 Removing and installing mounting bracket | 41 |
| 1.6 Removing and installing master cylinder | 65 |
| 1.7 Removing and installing clutch position sender G476 | 67 |
| 1.8 Assembly overview - hydraulics (LHD) | 70 |
| 1.9 Assembly overview - hydraulics (RHD) | 73 |
| 1.10 Removing and installing slave cylinder | 74 |
| 1.11 Bleeding clutch system | 76 |
| 2 Clutch release mechanism | 79 |
| 2.1 Assembly overview - clutch release mechanism | 79 |
| 2.2 Repairing clutch release mechanism | 80 |
| 3 Clutch | 81 |
| 3.1 Clutch in connection with dual mass flywheel | 81 |
| 3.2 Clutch in connection with simple flywheel | 89 |
| 34 - Controls, housing | 93 |
| 1 Selector mechanism | 93 |
| 1.1 Installation position of selector mechanism | 93 |
| 1.2 Overview - selector mechanism | 94 |
| 1.3 Assembly overview - gear knob and cover | 94 |
| 1.4 Removing and installing gear knob with gaiter and noise insulation | 96 |
| 1.5 Assembly overview - Gear lever and selector housing | 101 |
| 1.6 Dismantling and assembling selector mechanism (from 11.06) | 104 |
| 1.7 Assembly overview - Selector cables | 109 |
| 1.8 Removing and installing selector mechanism | 116 |
| 1.9 Adjusting selector mechanism | 121 |
| 2 Removing and installing gearbox | 125 |
| 2.1 Removing and installing gearbox, Golf 2004 ▶ | 125 |
| 2.2 Removing and installing gearbox, Golf 2009 ▶ with turbo diesel engine | 138 |
| 2.3 Removing and installing gearbox, Golf 2009 ▶ with petrol engine | 153 |
| 2.4 Removing and installing gearbox, Golf Plus | 170 |
| 2.5 Removing and installing gearbox, Passat | 188 |



| | | |
|--|--|------------|
| 3 | Transporting gearbox | 202 |
| 4 | Assembly overview - assembly mountings | 203 |
| 5 | Gear oil | 205 |
| 5.1 | Checking and topping up gear oil | 205 |
| 6 | Dismantling and assembling gearbox | 208 |
| 6.1 | Overview - gearbox | 208 |
| 6.2 | Assembly overview - dismantling and assembling gearbox | 209 |
| 6.3 | Assembly overview - removing and installing cover for gearbox housing and 5th gear | 210 |
| 6.4 | Assembly overview - removing and installing gearbox housing and selector mechanism | 211 |
| 6.5 | Assembly overview - removing and installing input shaft, output shaft, differential and selector forks | 213 |
| 6.6 | Assembly sequence - removing and installing cover for gearbox housing and 5th gear | 214 |
| 6.7 | Assembly sequence - Dismantling and assembling gearbox completely | 220 |
| 7 | Gearbox housing and clutch housing | 235 |
| 7.1 | Assembly overview - gearbox housing and clutch housing | 235 |
| 7.2 | Repairing gearbox housing and clutch housing | 237 |
| 8 | Selector unit | 242 |
| 8.1 | Assembly overview - selector unit | 242 |
| 8.2 | Repairing selector unit | 244 |
| 9 | Selector forks | 246 |
| 9.1 | Assembly overview - selector forks | 246 |
| 9.2 | Repairing selector forks | 247 |
| 35 - Gears, shafts | | 251 |
| 1 | Input shaft | 251 |
| 1.1 | Assembly overview - input shaft | 251 |
| 1.2 | Dismantling and assembling input shaft | 253 |
| 1.3 | Adjusting input shaft | 258 |
| 1.4 | Renewing input shaft seal | 263 |
| 2 | Output shaft | 265 |
| 2.1 | Assembly overview - output shaft | 265 |
| 2.2 | Dismantling and assembling output shaft | 268 |
| 2.3 | Adjusting output shaft | 278 |
| 3 | Reverse shaft | 281 |
| 3.1 | Assembly overview - reverse shaft | 281 |
| 3.2 | Dismantling and assembling reverse shaft | 282 |
| 39 - Final drive - differential | | 285 |
| 1 | Oil seals | 285 |
| 1.1 | Renewing left flange shaft oil seal with gearbox installed | 285 |
| 1.2 | Distinguishing seals for right flange shaft | 287 |
| 1.3 | Renewing right seal with manual gearbox installed (two-part seal for flange shaft and sleeve) | 287 |
| 1.4 | Renewing right seal and sleeve together with manual gearbox installed (one-piece seal and sleeve for flange shaft) | 290 |
| 2 | Adjustment overview | 294 |
| 3 | Differential | 295 |
| 3.1 | Assembly overview - differential | 295 |
| 3.2 | Dismantling and assembling differential | 297 |
| 3.3 | Adjusting differential | 302 |