



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	2
1 Removing and installing engine	2
1.1 Notes on removing	2
1.2 Notes on installing	3
1.3 Specified torques	4
1.4 Front engine mounting	4
1.5 Additional notes and assembly work for vehicles with air conditioner	5
13 - Crankshaft group	6
1 Dismantling and assembling engine	6
1.1 Assembly overview - toothed belt drive	7
1.2 Cylinder head with attachments	8
1.3 Assembly overview - crankcase	9
1.4 Removing and installing poly V-belt	10
1.5 Removing, installing and tensioning toothed belt	11
1.6 Checking semi-automatic toothed belt tensioning roller	20
2 Removing and installing sealing flanges and flywheel or drive plate	21
2.1 Renewing crankshaft oil seal - belt pulley end	22
2.2 Removing and installing drive plate	23
3 Removing and installing crankshaft	25
3.1 Crankshaft dimensions	26
4 Dismantling and assembling pistons and conrods	27
4.1 Separating new conrods	29
4.2 Checking piston projection at TDC	30
4.3 Piston and cylinder dimensions	31
15 - Cylinder head, valve gear	32
1 Removing and installing cylinder head	32
1.1 Installing cylinder head	34
1.2 Checking compression	35
2 Repairing valve gear	37
2.1 Reworking valve seats	39
2.2 Checking valve guides	40
2.3 Renewing valve guides	41
2.4 Renewing valve stem seals	42
2.5 Removing and installing camshaft	43
2.6 Checking hydraulic bucket tappets	45
17 - Lubrication	47
1 Engine oil	47
1.1 Oil capacities	47
1.2 Engine oil specifications:	47
1.3 Parts of lubrication system	47
1.4 Checking oil pressure and oil pressure switch	52
19 - Cooling	53
1 Removing and installing parts of cooling system	53



1.1	Parts of cooling system - body side	53
1.2	Parts of cooling system - engine side	55
1.3	Removing and installing coolant pump and compact bracket	56
1.4	Coolant hose schematic diagram	58
1.5	Draining and filling coolant	58
1.6	Removing and installing radiator	60
1.7	Removing and installing viscous fan coupling	62
20	- Fuel supply system	63
1	 Removing and installing parts of fuel supply system	63
1.1	Removing and installing fuel tank with attachments	63
1.2	Repairing fuel filter	69
1.3	Safety precautions when working on fuel supply system	70
1.4	Rules for cleanliness	70
1.5	Removing and installing fuel tank	70
1.6	Removing and installing fuel pump	71
1.7	Checking fuel pump	73
1.8	Repairing accelerator mechanism	74
1.9	Adjusting accelerator position sender G79	75
21	- Turbocharging/supercharging	77
1	 Charge air system with turbocharger	77
1.1	Safety precautions	77
1.2	Rules for cleanliness	77
1.3	Removing and installing turbocharger with attachments	77
1.4	Removing and installing parts of charge air cooling	82
1.5	Charge pressure control hose routing diagram, engine code AFN ▶ 08.97	84
1.6	Charge pressure control hose routing diagram, engine codes AFN 09.97 ▶, AHH, AVG ..	85
1.7	Charge pressure control hose routing diagram, engine code AHU ▶ 08.97	86
1.8	Charge pressure control hose routing diagram, engine code AHU 09.97 ▶	88
2	 Checking charge pressure system	89
2.1	Checking vacuum unit for charge pressure control valve	89
2.2	Removing and installing vacuum unit for charge pressure regulating valve	89
2.3	Checking turbocharger	90
23	- Mixture preparation - injection	91
1	 Repairing diesel direct injection system	91
1.1	Safety precautions	91
1.2	Rules for cleanliness	92
1.3	Fitting locations overview	92
1.4	Injection pump with one-piece injection pump pulley	94
1.5	Injection pump with two-piece injection pump pulley	96
1.6	Setting engine to TDC No. 1 cylinder, engine removed	98
1.7	Removing and installing injection pump	99
1.8	Dynamically checking and adjusting commencement of injection	109
1.9	Removing and installing injectors	112
1.10	Repairing injectors	114
1.11	Sealing injection pump	115
2	 Engine control unit	120
2.1	Reading and clearing engine control unit fault memory	120
2.2	Adapting functions and components	121
2.3	Removing and installing engine control unit	122
26	- Exhaust system	123
1	 Parts of exhaust system	123
1.1	Removing and installing parts of exhaust system	123



2	Exhaust gas recirculation system	126
2.1	Removing and installing parts of exhaust gas recirculation system	126
2.2	Vacuum hose schematic diagram	127
2.3	Checking exhaust gas recirculation valve	127
28 - Glow plug system		129
1	Checking glow plug system	129
1.1	Checking glow plugs	130

