



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Safety information</b>	<b>1</b>
1.1 Safety regulations for working on fuel supply	1
1.2 Safety precautions when using testers and measuring instruments during a road test	2
1.3 Safety precautions when working on the cooling system	2
1.4 Safety precautions when working on ignition system	3
<b>2 Identification</b>	<b>5</b>
2.1 Engine number/engine data	5
<b>3 Repair instructions</b>	<b>7</b>
3.1 Rules for cleanliness	7
3.2 Foreign objects in engine	7
<b>10 - Removing and installing engine</b>	<b>8</b>
<b>1 Removing and installing engine</b>	<b>8</b>
1.1 Removing engine	8
1.2 Separating engine and gearbox	37
1.3 Securing engine on engine and gearbox support	38
1.4 Installing engine	40
<b>2 Assembly mountings</b>	<b>42</b>
2.1 Assembly overview - assembly mountings	42
2.2 Supporting engine in installation position	46
2.3 Checking adjustment of assembly mountings	54
2.4 Adjusting assembly mountings	54
<b>3 Engine cover panel</b>	<b>58</b>
3.1 Removing and installing engine cover	58
<b>13 - Crankshaft group</b>	<b>59</b>
<b>1 Cylinder block (pulley end)</b>	<b>59</b>
1.1 Assembly overview - poly V-belt drive	59
1.2 Removing and installing poly-V belt	62
1.3 Removing and installing tensioner for poly V-belt	63
1.4 Removing and installing bracket for ancillaries	66
1.5 Removing and installing vibration damper	68
1.6 Renewing oil seal for vibration damper	76
<b>2 Cylinder block, gearbox end</b>	<b>79</b>
2.1 Assembly overview - cylinder block, gearbox end	79
2.2 Removing and installing flywheel	80
2.3 Removing and installing sealing flange on gearbox side	82
<b>3 Crankshaft</b>	<b>91</b>
3.1 Assembly overview - crankshaft	91
3.2 Renewing needle bearing in crankshaft	93
3.3 Crankshaft dimensions	95
3.4 Measuring axial clearance of crankshaft	96
3.5 Measuring radial clearance of crankshaft	97
3.6 Allocation of main bearing shells	97
3.7 Removing and installing sender wheel	98
<b>4 Balancer shaft</b>	<b>100</b>
4.1 Assembly overview - balance shaft	100
4.2 Removing and installing balance shaft for inlet camshaft	103
4.3 Removing and installing balance shaft for exhaust camshaft	107
<b>5 Pistons and conrods</b>	<b>111</b>
5.1 Assembly overview - pistons and conrods	111



5.2	Removing and installing pistons	115
5.3	Checking pistons and cylinder bores	117
5.4	Separating new conrod	120
5.5	Checking radial clearance of conrods	120
<b>15</b>	<b>Cylinder head, valve gear</b>	<b>122</b>
<b>1</b>	<b>Cylinder head</b>	<b>122</b>
1.1	Assembly overview - cylinder head	122
1.2	Renewing oil non-return valve in cylinder head	126
1.3	Removing and installing cylinder head	127
1.4	Checking compression	168
1.5	Removing and installing vacuum pump	170
<b>2</b>	<b>Cover for timing chain</b>	<b>172</b>
2.1	Assembly overview - cover for timing chain	172
2.2	Removing and installing upper timing chain cover	175
2.3	Removing and installing timing chain cover (bottom)	177
<b>3</b>	<b>Chain drive</b>	<b>185</b>
3.1	Assembly overview - camshaft timing chains	185
3.2	Removing and installing camshaft timing chain	187
3.3	Removing and installing drive chain for balance shaft	204
3.4	Checking valve timing	204
<b>4</b>	<b>Valve gear</b>	<b>207</b>
4.1	Assembly overview - valve gear	207
4.2	Removing and installing camshaft	210
4.3	Removing and installing camshaft control valve 1 N205	230
4.4	Measuring axial play of camshaft	231
4.5	Removing and installing valve stem seals	232
<b>5</b>	<b>Inlet and exhaust valves</b>	<b>238</b>
5.1	Checking valve guides	238
<b>17</b>	<b>Lubrication</b>	<b>240</b>
<b>1</b>	<b>Sump, oil pump</b>	<b>240</b>
1.1	Assembly overview - sump/oil pump	240
1.2	Removing and installing lower part of sump	243
1.3	Removing and installing upper part of sump	246
1.4	Removing and installing oil pump	251
1.5	Engine oil:	254
<b>2</b>	<b>Engine oil cooler</b>	<b>256</b>
2.1	Removing and installing engine oil cooler	256
<b>3</b>	<b>Crankcase ventilation</b>	<b>258</b>
3.1	Removing and installing oil separator	258
<b>4</b>	<b>Oil filter, oil pressure switch</b>	<b>259</b>
4.1	Assembly overview - oil filter/oil pressure switch	259
4.2	Removing and installing oil pressure switch	263
4.3	Checking oil pressure and oil pressure switch	264
4.4	Removing and installing oil pressure control valve, engine codes CCZA, CCZB, CDAA, CDAB	269
<b>19</b>	<b>Cooling</b>	<b>271</b>
<b>1</b>	<b>Cooling system/coolant</b>	<b>271</b>
1.1	Connection diagram - coolant hoses	271
1.2	Draining and adding coolant	272
1.3	Checking cooling system for leaks	279
<b>2</b>	<b>Coolant pump, regulation of cooling system</b>	<b>283</b>
2.1	Assembly overview - coolant pump, thermostat	283



2.2	Assembly overview - electric coolant pump	286
2.3	Removing and installing continued coolant circulation pump V51	287
2.4	Removing and installing coolant pump with thermostat housing	289
2.5	Removing and installing coolant pump on thermostat housing	291
2.6	Removing and installing toothed belt for coolant pump	294
2.7	Renewing oil seal for coolant pump drive	297
2.8	Removing and installing thermostat	298
2.9	Removing and installing coolant temperature sender G62	301
<b>3</b>	<b>Coolant pipes</b>	<b>304</b>
3.1	Assembly overview - coolant pipes	304
3.2	Removing and installing front coolant pipes	304
3.3	Removing and installing small coolant pipe	307
<b>4</b>	<b>Radiator, radiator fan</b>	<b>310</b>
4.1	Assembly overview - radiator/radiator fan	310
4.2	Removing and installing radiator	312
4.3	Removing and installing radiator cowl	316
4.4	Removing and installing radiator fan V7 and radiator fan 2 V177	318
<b>21</b>	<b>Turbocharging/supercharging</b>	<b>319</b>
<b>1</b>	<b>Turbocharger</b>	<b>319</b>
1.1	Overview - turbocharger	319
1.2	Assembly overview - turbocharger, part I for engine codes CDAA, CDAB	320
1.3	Assembly overview - turbocharger, part I for engine codes CBFA, CCTA, CCZA, CCZB	322
1.4	Assembly overview - turbocharger, part II	323
1.5	Assembly overview - turbocharger, part III	324
1.6	Assembly overview - turbocharger, part IV	326
1.7	Removing and installing turbocharger	327
1.8	Checking vacuum unit for turbocharger	336
1.9	Adjusting vacuum unit for turbocharger	337
1.10	Renewing vacuum unit for turbocharger	342
<b>2</b>	<b>Charge air system</b>	<b>344</b>
2.1	Assembly overview - charge-air hose connections	344
2.2	Assembly overview - charge air system	346
2.3	Schematic overview - charge air system	346
2.4	Removing and installing charge air cooler	347
2.5	Checking charge air system for leaks	352
<b>24</b>	<b>Mixture preparation - injection</b>	<b>356</b>
<b>1</b>	<b>Injection system</b>	<b>356</b>
1.1	Overview of fitting locations - injection system	356
<b>2</b>	<b>Injectors</b>	<b>363</b>
2.1	Assembly overview - fuel rail with injectors	363
2.2	Removing and installing injectors	365
2.3	Renewing seals on injectors	369
2.4	Cleaning injectors	371
<b>3</b>	<b>High-pressure pump</b>	<b>374</b>
3.1	Assembly overview - high-pressure pump	374
3.2	Removing and installing high-pressure pump	376
<b>4</b>	<b>Senders and sensors</b>	<b>379</b>
4.1	Assembly overview - actuator for structure-borne sound and control unit for structure-borne sound, Golf Cabriolet	379
4.2	Removing and installing air mass meter G70	379
4.3	Removing and installing fuel pressure sender G247	380
4.4	Checking fuel pressure sender G247	382
<b>5</b>	<b>Intake manifold</b>	<b>386</b>



5.1	Assembly overview – intake manifold	386
5.2	Removing and installing intake manifold with fuel rail	388
5.3	Removing and installing throttle valve module J338	396
5.4	Cleaning throttle valve module J338	397
5.5	Checking intake manifold change-over	399
<b>6</b>	<b>Air filter</b>	<b>401</b>
6.1	Assembly overview - air filter housing	401
6.2	Removing and installing air filter housing	403
<b>7</b>	<b>Engine control unit</b>	<b>404</b>
7.1	Removing and installing engine control unit	404
7.2	Removing and installing engine control unit with protective housing	407
<b>26</b>	<b>- Exhaust system</b>	<b>413</b>
<b>1</b>	<b>Exhaust pipes and silencers</b>	<b>413</b>
1.1	Assembly overview – silencers	413
1.2	Separating exhaust pipes from silencers	419
1.3	Aligning exhaust system free of stress	425
1.4	Installation position of clamp	428
1.5	Checking exhaust system for leaks	429
<b>2</b>	<b>Emission control</b>	<b>431</b>
2.1	Assembly overview – emission control	431
2.2	Removing and installing catalytic converter	435
<b>3</b>	<b>Exhaust manifold</b>	<b>441</b>
<b>4</b>	<b>Secondary air system - engine code CBFA</b>	<b>442</b>
4.1	Assembly overview - secondary air system	442
4.2	Removing and installing secondary air pump motor V101	442
4.3	Removing and installing secondary air inlet valve N112	443
<b>28</b>	<b>- Ignition system</b>	<b>445</b>
<b>1</b>	<b>Ignition system</b>	<b>445</b>
1.1	Assembly overview - ignition system	445
1.2	Removing and installing ignition coils with output stage	446
1.3	Removing and installing knock sensor I G61	447
1.4	Removing and installing engine speed sender G28	448
1.5	Test data, spark plugs	449