



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Engine technical data</b> .....	<b>1</b>
1.1 Engine technical data .....	1
1.2 Engine number .....	1
1.3 Engine data .....	1
<b>10 - Removing and installing engine</b> .....	<b>3</b>
<b>1 Removing and installing engine</b> .....	<b>3</b>
1.1 Removing and installing engine .....	3
1.2 Notes on removing .....	4
1.3 Securing engine to assembly stand .....	8
1.4 Notes on installing .....	9
1.5 Tightening torques .....	11
1.6 Aligning engine and gearbox mountings .....	11
1.7 Assembly mountings .....	13
1.8 Additional information and removal instructions for vehicles with air conditioner .....	14
<b>13 - Crankshaft group</b> .....	<b>15</b>
<b>1 Dismantling and assembling engine</b> .....	<b>15</b>
1.1 Dismantling and assembling engine .....	15
1.2 Characteristics of the New Beetle RSi .....	15
1.3 Dismantling and assembling engine .....	17
1.4 Removing and installing ribbed belt .....	33
<b>2 Removing and installing sealing flanges and two-part flywheel</b> .....	<b>35</b>
2.1 Removing and installing sealing flanges and two-part flywheel .....	35
2.2 Removing and installing drive plate .....	39
2.3 Renewing crankshaft oil seal -vibration damper end- .....	41
<b>3 Removing and installing crankshaft</b> .....	<b>44</b>
3.1 Removing and installing crankshaft .....	44
<b>4 Dismantling and assembling piston and conrod</b> .....	<b>48</b>
4.1 Dismantling and assembling piston and conrod .....	48
4.2 Characteristics of the New Beetle RSi .....	48
4.3 Dismantling and assembling pistons and conrods .....	49
4.4 Piston and cylinder dimensions .....	55
<b>15 - Cylinder head, Valve gear</b> .....	<b>56</b>
<b>1 Removing and installing cylinder head</b> .....	<b>56</b>
1.1 Removing and installing cylinder head .....	56
1.2 Characteristics of the New Beetle RSi .....	56
1.3 Removing and installing cylinder head for engine codes AQP and AUE .....	57
1.4 Removing and installing cylinder head .....	66
1.5 Checking valve timing .....	73
1.6 Adjusting valve timing .....	75
1.7 Removing and installing cylinder head cover .....	81
1.8 Checking compression pressures .....	86
<b>2 Servicing valve gear</b> .....	<b>88</b>
2.1 Servicing valve gear .....	88
2.2 Characteristics of the New Beetle RSi .....	88
2.3 Servicing valve gear for engine codes AQP and AUE .....	90
2.4 Removing and installing camshafts .....	98
2.5 Checking camshaft adjustment .....	107
2.6 Renewing valve stem seals .....	110
2.7 Checking valve guides .....	114



2.8	Reworking valve seats	115
<b>17</b>	<b>- Lubrication</b>	<b>118</b>
<b>1</b>	<b>Removing and installing parts of the lubrication system</b>	<b>118</b>
1.1	Removing and installing parts of the lubrication system	118
1.2	Characteristics of the New Beetle RSi	118
1.3	Dismantling and assembling oil filter housing	125
1.4	Checking oil pressure sender (G10)	128
1.5	Dismantling and assembling oil pump	129
1.6	Removing and installing oil sump	132
1.7	Checking oil pressure and oil pressure switch	134
<b>19</b>	<b>- Cooling system</b>	<b>138</b>
<b>1</b>	<b>Removing and installing parts of cooling system</b>	<b>138</b>
1.1	Removing and installing parts of cooling system	138
1.2	Characteristics of the New Beetle RSi	138
1.3	Parts of coolant system, body side	139
1.4	Parts of coolant system, engine side	141
1.5	Supplementary radiator	147
1.6	Removing and installing supplementary radiator	148
1.7	Coolant hose connection diagram	150
1.8	Checking continued coolant circulation pump	151
1.9	Checking radiator fan	154
1.10	Removing and installing coolant pump	155
1.11	Dismantling and assembling coolant thermostat housing	158
1.12	Draining and filling cooling system	161
1.13	Removing and installing radiator	164
<b>20</b>	<b>- Fuel supply system</b>	<b>166</b>
<b>1</b>	<b>Removing and installing parts of fuel supply system</b>	<b>166</b>
1.1	Removing and installing parts of fuel supply system	166
1.2	Removing and installing fuel tank with its attachments and fuel filter	167
1.3	Removing and installing fuel tank with its attachments and fuel filter	174
1.4	Safety precautions when working on the fuel supply system	179
1.5	Rules for cleanliness	179
1.6	Removing and installing suction jet pump	179
1.7	Removing and installing fuel delivery unit	182
1.8	Removing and installing fuel gauge sender	184
1.9	Removing and installing fuel tank	185
1.10	Crash fuel shut-off	187
1.11	Checking fuel pump	187
<b>2</b>	<b>Electronic power control (EPC)</b>	<b>194</b>
2.1	Electronic power control (EPC)	194
2.2	Function of EPC system	194
2.3	Servicing parts of electronic power control (EPC)	195
2.4	Checking accelerator pedal position sender	197
<b>3</b>	<b>Activated charcoal filter system</b>	<b>201</b>
3.1	Activated charcoal filter system	201
3.2	Function	201
3.3	Servicing parts of the activated charcoal canister system	202
3.4	Checking activated charcoal filter system solenoid valve 1	205
3.5	Checking fuel tank breather	206
<b>26</b>	<b>- Exhaust system</b>	<b>212</b>
<b>1</b>	<b>Removing and installing parts of exhaust system</b>	<b>212</b>
1.1	Removing and installing parts of exhaust system	212
1.2	Silencer with mountings	212



1.3	Exhaust gas flap . . . . .	.215
1.4	Checking vacuum actuating element for exhaust flap . . . . .	.218
1.5	Removing and installing parts of exhaust system . . . . .	.219
1.6	Exhaust manifold, front exhaust pipe with double catalyst and attachments . . . . .	.220
1.7	Silencer with mountings . . . . .	.225
<b>2</b>	<b>Secondary air system . . . . .</b>	<b>.228</b>
2.1	Secondary air system . . . . .	.228
2.2	Function . . . . .	.228
2.3	Removing and installing parts of the secondary air system . . . . .	.229
2.4	Checking combi-valve . . . . .	.233