



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	3
1 Removing and installing engine	3
1.1 Notes on removing	4
1.2 Fastening the engine to the assembly stand	8
1.3 Notes on installation	9
1.4 Torque settings	12
1.5 Aligning engine and gearbox mountings	12
1.6 Assembly mountings	13
1.7 Additional information and assembly work on models with an air conditioning system	14
13 - Crankshaft group	16
1 Dismantling and assembling engine	16
1.1 Assembly overview	16
1.2 Removing and installing poly V-belt	21
2 Sealing flanges and flywheel	24
2.1 Assembly overview	24
2.2 Renewing crankshaft oil seal - belt pulley end	25
2.3 Removing and installing sealing flange -belt pulley end-	26
3 Crankshaft	29
3.1 Assembly overview	29
3.2 Driving needle bearing in and out of crankshaft - Vehicles with direct shift gearboxes	31
3.3 Crankshaft dimensions	32
4 Piston and conrod	33
4.1 Assembly overview	33
4.2 Checking piston projection at TDC	36
4.3 Piston and cylinder dimensions	37
15 - Cylinder head, valve gear	38
1 Cylinder head	38
1.1 Assembly overview	38
1.2 Removing and installing cylinder head cover	41
1.3 Removing and installing toothed belt	43
1.4 Removing and installing cylinder head	55
1.5 Check compression pressures	63
2 Valve gear	66
2.1 Assembly overview	66
2.2 Removing and installing camshaft oil seal	69
2.3 Removing and installing camshaft	70
2.4 Renewing valve stem seals	74
2.5 Checking valve guides	76
17 - Lubrication	78
1 Parts of the lubrication system	78
1.1 Engine oil	78
1.2 Assembly overview	79
1.3 Removing and installing oil pan	87
1.4 Removing and installing oil pump	89



1.5	Checking oil pressure and oil pressure switch	90
19 - Cooling system	93
1	Parts of cooling system	93
1.1	Parts of cooling system - body side - Assembly overview	93
1.2	Parts of cooling system - engine side - Assembly overview	95
1.3	Coolant hose schematic diagram	100
1.4	Draining and filling coolant	104
1.5	Removing and installing radiator	107
1.6	Removing and installing coolant pump	109
1.7	Removing and installing thermostat	111
1.8	Checking glow pin plugs	112
20 - Fuel supply system	114
1	Parts of fuel supply system	114
1.1	Safety precautions when working on fuel supply system	115
1.2	Rules for cleanliness	115
1.3	Fuel tank with attachments - Assembly overview	116
1.4	Fuel filter - Assembly overview	118
1.5	Fuel cooler - Assembly overview	119
1.6	Emptying fuel tank	119
1.7	Removing and installing fuel delivery unit	122
1.8	Removing and installing fuel gauge sender	123
1.9	Check fuel gauge sender	124
1.10	Removing and installing fuel tank	125
1.11	Checking fuel pump	127
1.12	Check tandem pump	132
1.13	Removing and installing tandem pump	134
2	Electronic power control (EPC)	137
2.1	Function of EPC system	137
2.2	Accelerator pedal module - Assembly overview	137
21 - Charging	139
1	Charge air system with turbocharger	139
1.1	Safety precautions	140
1.2	Rules for cleanliness	140
1.3	Turbocharger with attachments - Assembly overview	140
1.4	Parts of charge air cooling - Assembly overview	146
1.5	Vacuum hoses for connection diagram	148
1.6	Removing and installing charge air cooler	152
23 - Mixture preparation, Injection	154
1	Diesel direct injection system	154
1.1	Safety precautions	154
1.2	Rules for cleanliness	155
1.3	Fitting locations overview	155
1.4	Intake manifold flap - Assembly overview	158
1.5	Servicing unit injector - Assembly overview	163
1.6	Installing and removing unit injector	164
1.7	Removing and installing O-rings for injector unit	168
1.8	Air filter - Assembly overview	169
2	Engine control unit	171
2.1	Reading and erasing engine control unit fault memory	171
2.2	Removing and installing engine control unit	172
26 - Exhaust system	174



1	Parts of exhaust system	174
1.1	Front exhaust pipe and catalyst with attachments - Assembly overview	174
1.2	Silencer with mountings - Assembly overview	177
2	Exhaust gas recirculation system	179
2.1	Parts of exhaust gas recirculation - Assembly overview	179
2.2	Check exhaust gas recirculation valve - engine codes ATD, AXR, BSW	183
2.3	Bypass flap and exhaust gas recirculation radiator - engine codes AXR, BEW, BSW	183
2.4	Removing and installing exhaust gas recirculation valve N18 - engine code BEW	185
28 - Glow plug system	187	
1	Glow plug system	187
1.1	Removing and installing glow plugs, checking	187