



Contents

00 - General, Technical Data	1
1 Technical Data	1
1.1 Engine Number	1
1.2 Engine Data	1
10 - Engine - Assembly	4
1 Engine, Removing and Installing	4
1.1 Engine, Removing	5
1.2 Engine, Securing to Assembly Stand	10
1.3 Engine, Installing	11
1.4 Tightening Specifications	13
1.5 Engine and Transmission Mounts, Aligning	14
1.6 Assembly Mounts, Tightening Specifications	15
1.7 Air Conditioning, General Information and Assembly Work	15
13 - Engine - Crankshaft, Cylinder Block	17
1 Engine, Disassembling and Assembling	17
1.1 Assembly Overview	17
1.2 Ribbed Belt, Removing and Installing	20
2 Sealing Flanges and Flywheel/Drive Plate	22
2.1 Assembly Overview	22
2.2 Crankshaft Oil Seal, Belt Pulley End, Replacing	24
2.3 Sealing Flange, Belt Pulley End, Removing and Installing	26
2.4 Drive Plate, Removing and Installing	28
3 Crankshaft, Servicing	30
3.1 Crankshaft, Assembly Overview	30
3.2 Crankshaft Dimensions	32
4 Piston and Connecting Rod, Servicing	33
4.1 Piston and Connecting Rod, Assembly Overview	33
4.2 Piston and Cylinder Dimensions	40
15 - Engine - Cylinder head, Valvetrain	41
1 Cylinder Head, Servicing	41
1.1 Cylinder Head, Assembly Overview	42
1.2 Toothed Belt, Removing, Installing and Tensioning	46
1.3 Cylinder Head, Removing and Installing	51
1.4 Compression, Checking	57
2 Valve Gear, Servicing	61
2.1 Valve Gear, Assembly Overview	61
2.2 Camshaft Oil Seal, Replacing	65
2.3 Hydraulic Lifters, Checking	70
2.4 Camshafts, Removing and Installing	70
2.5 Valve Stem Seals, Replacing	75
2.6 Valve Guides, Checking	78
2.7 Valve Seats, Reworking	78
17 - Engine - Lubrication	81
1 Lubrication System, Servicing	81
1.1 Engine Oil	81
1.2 Lubrication System, Assembly Overview	83
1.3 Oil Pan, Removing and Installing	90
1.4 Oil Pressure and Oil Pressure Switch, Checking	93



19 - Engine - Cooling system	96
1 Cooling System, Servicing	96
1.1 Cooling System Components on Body, Assembly Overview	97
1.2 Cooling System Components on Engine, Assembly Overview	99
1.3 Coolant Hose Connection Diagram	103
1.4 Cooling System, Draining and Filling	105
1.5 Radiator, Removing and Installing	109
1.6 Coolant Pump, Removing and Installing	111
1.7 Thermostat, Removing and Installing	112
1.8 After-Run Coolant Pump, Checking	113
1.9 Coolant Fan, Checking	115
20 - Fuel supply	116
1 Fuel Supply System Components	116
1.1 Fuel Supply System, Safety Precautions	116
1.2 Clean Working Conditions	117
1.3 Fuel Tank with Attachments and Fuel Filter, Assembly Overview	118
1.4 Fuel Delivery Unit, Removing and Installing	121
1.5 Fuel Level Sensor, Removing and Installing	123
1.6 Fuel Tank, Removing and Installing	123
1.7 Crash Fuel Shut-Off	125
1.8 Fuel Pump, Checking	126
2 Electronic Power Control, Servicing	133
2.1 Electronic Power Control System, Function	133
2.2 Electronic Power Control System, Assembly Overview	134
3 EVAP System, Servicing	135
3.1 Functional Description	135
3.2 EVAP System Components, Engine Codes APH, AWP, AWV, BKF and BNU, Assembly Overview	136
3.3 EVAP System, Connection Diagram	137
3.4 Fuel Tank Breather Line, Engine Codes APH, AWP, AWV, BKF and BNU, Checking	138
21 - Turbocharger, G-Charger	139
1 Charge Air System with Turbocharger, Servicing	139
1.1 Safety Precautions	139
1.2 Clean Working Conditions	140
1.3 Turbocharger with Attachments, Assembly Overview	141
1.4 Charge Air Cooler System Components, Assembly Overview	145
1.5 Charge Pressure Control and Vacuum Control, Overview	146
2 Charge Air System Components, Checking	149
2.1 Charge Pressure Control, Checking	149
2.2 Charge Pressure Control Valve Pressure Unit, Checking	150
2.3 Charge Pressure Bypass Valve, Checking	151
24 - Multiport Fuel Injection (MFI)	153
1 Injection System, Servicing	153
1.1 Injection, General Information	153
1.2 Safety Precautions	154
1.3 Clean Working Conditions	155
1.4 Component Locations, Overview	155
1.5 Exhaust Gas Recirculation, Assembly Overview	159
1.6 Air Filter Assembly, Overview	167
1.7 Fuel Rail with Injectors, Assembly Overview	168
1.8 Technical Data	168
2 Components, Checking	170



2.1	Injectors, Checking Injection Quantity and for Leaks	170
2.2	Fuel Pressure Regulator and Residual Pressure	173
3	Engine Control Module	176
3.1	Engine Control Module, Replacing	176
3.2	Adapting Functions and Components	177
3.3	Engine Control Module DTC Memory, Checking and Erasing	179
26 -	Exhaust system, Emission controls	181
1	Exhaust System Components, Servicing	181
1.1	Exhaust Manifold/Front Exhaust Pipe with Catalytic Converter and Attachments, Assembly Overview	182
1.2	Muffler with Mounts, Assembly Overview	184
2	Secondary Air Injection System	186
2.1	Functional Description	186
2.2	Secondary Air System Components, Assembly Overview	187
2.3	Secondary Air System, Connection Diagram	188
2.4	Combination Valve, Checking	189
2.5	Combination Valve, Removing and Installing	190
28 -	Ignition/Glow plug System	192
1	Ignition System, Servicing	192
1.1	Ignition System, General Information	192
1.2	Safety Precautions	192
1.3	Ignition System Components, Assembly Overview	194
1.4	Ignition Coils with Final Output Stage, Removing and Installing	195
1.5	Spark Plug Test Data	197