



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	4
1 Removing and installing engine	4
1.1 Notes on removing	5
1.2 Securing the engine to the assembly stand	10
1.3 Notes on installation	11
1.4 Specified torques	13
1.5 Aligning engine and gearbox mountings	14
1.6 Assembly mountings	15
1.7 Additional notes and assembly work for vehicles with air conditioner	15
13 - Crankshaft group	17
1 Dismantling and assembling engine	17
1.1 Assembly overview	17
1.2 Removing and installing poly V-belt	20
2 Sealing flange and flywheel/drive plate	22
2.1 Assembly overview	22
2.2 Renewing crankshaft oil seal -belt pulley end-	24
2.3 Removing and installing sealing flange -belt pulley end-	26
2.4 Removing and installing drive plate	28
3 Crankshaft	31
3.1 Assembly overview	31
3.2 Crankshaft dimensions	33
4 Pistons and conrods	34
4.1 Assembly overview	34
4.2 Piston and cylinder dimensions	41
15 - Cylinder head, valve gear	42
1 Cylinder head	42
1.1 Assembly overview	42
1.2 Removing, installing and tensioning toothed belt	46
1.3 Removing and installing cylinder head	50
1.4 Checking compression pressure	56
2 Repairing valve gear	60
2.1 Assembly overview	60
2.2 Renewing camshaft oil seals	64
2.3 Checking hydraulic bucket tappets	69
2.4 Removing and installing camshafts	70
2.5 Renewing valve stem seals	75
2.6 Checking valve guides	78
2.7 Reworking valve seats	78
17 - Lubrication	81
1 Parts of lubrication system	81
1.1 Engine oil	81
1.2 Assembly overview	82
1.3 Removing and installing oil sump	89
1.4 Checking oil pressure and oil pressure switch	92



19 - Cooling system	95
1 Parts of cooling system	95
1.1 Assembly overview - parts of cooling system, body side	95
1.2 Assembly overview - parts of cooling system, engine side	97
1.3 Coolant hose schematic diagram	101
1.4 Draining and filling coolant	104
1.5 Removing and installing radiator	108
1.6 Removing and installing coolant pump	110
1.7 Removing and installing thermostat	111
1.8 Checking continued coolant circulation pump	113
1.9 Checking radiator fan	114
20 - Fuel supply system	116
1 Parts of fuel system	116
1.1 Safety precautions when working on fuel supply system	116
1.2 Rules for cleanliness	117
1.3 Assembly overview - fuel tank with attachments and fuel filter	117
1.4 Removing and installing fuel delivery unit	124
1.5 Removing and installing fuel gauge sender	126
1.6 Removing and installing fuel tank	127
1.7 Crash fuel shut-off	129
1.8 Checking fuel pump	129
2 Electronic power control (EPC)	138
2.1 Function of EPC system	138
2.2 Assembly overview	138
3 Activated charcoal filter system	140
3.1 Functional description	140
3.2 Parts of the activated charcoal filter system - Assembly overview	141
3.3 Overview of activated charcoal filter system, engine codes APH, AWP, AWV, BKF, BNU only	143
3.4 Checking fuel tank breather	144
21 - Charging	148
1 Charge air system with turbocharger	148
1.1 Safety precautions	148
1.2 Rules for cleanliness	148
1.3 General repair instructions	149
1.4 Hose connections with connector couplings	150
1.5 Assembly overview - turbocharger with attachments	151
1.6 Removing and installing turbocharger	156
1.7 Assembly overview - parts of charge air cooling	164
1.8 Overview of charge pressure control and vacuum control	165
2 Checking parts of charge air system	169
2.1 Checking charge pressure control	169
2.2 Checking charge pressure control valve pressure unit	170
2.3 Checking fuel cut-off valve	171
24 - Mixture preparation, injection	173
1 Repairing injection system	173
1.1 General notes on injection	173
1.2 Safety precautions	174
1.3 Rules for cleanliness	174
1.4 Component location overview	175
1.5 Parts of exhaust gas recirculation - Assembly overview	178
1.6 Assembly overview - air filter	186



1.7	Assembly overview - fuel rail with injectors	187
1.8	Technical data	187
2	Checking components	189
2.1	Checking injectors for leaks and quantity injected	189
2.2	Checking fuel pressure regulator and holding pressure	191
3	Engine control unit	195
3.1	Replacing engine control unit	195
3.2	Adapting functions and components	196
3.3	Reading and erasing engine control unit fault memory	198
26 - Exhaust system		200
1	Parts of exhaust system	200
1.1	Exhaust manifold, front exhaust pipe with catalytic converter and attachments - Assembly overview	200
1.2	Assembly overview - silencers with mountings	203
2	Secondary air system	205
2.1	Functional description	205
2.2	Parts of the secondary air system - Assembly overview	205
2.3	Overview of the secondary air system	207
2.4	Checking combination valve	208
2.5	Removing and installing combi-valve	209
28 - Ignition system		211
1	Servicing ignition system	211
1.1	General notes on ignition system	211
1.2	Safety precautions	211
1.3	Parts of the ignition system - Assembly overview	212
1.4	Removing and installing ignition coils with final output stage	214
1.5	Spark plug test data	216