



Contents

00 - Technical data	1
1 Gearbox identification	1
1.1 Gearbox identification	1
1.2 Identification code, assembly allocation, ratios, capacities	2
2 Transmission layout	6
2.1 Transmission layout	6
3 Calculating overall ratio "i"	8
3.1 Calculating overall ratio "i"	8
4 General repair instructions	8
4.1 General repair instructions	8
30 - Clutch	11
1 Servicing clutch control	11
1.1 Servicing clutch control	11
1.2 Assembly overview - Pedal cluster	12
1.3 Removing and installing over-centre spring	15
1.4 Removing and installing clutch pedal	17
1.5 Assembly overview - Hydraulic system	19
1.6 Removing and installing master cylinder	22
1.7 Bleeding clutch system	27
2 Servicing clutch release mechanism	28
2.1 Servicing clutch release mechanism	28
3 Repairing clutch	30
3.1 Repairing clutch	30
34 - Controls, Housing	36
1 Servicing selector mechanism up to 05.99	36
1.1 Servicing selector mechanism up to 05.99	36
1.2 Installation position of gear selector mechanism	36
1.3 Assembly overview - removing and installing selector cables	38
1.4 Removing and installing selector mechanism	43
1.5 Servicing gear stick housing	46
1.6 Servicing gear stick	50
1.7 Adjusting gear selector mechanism	54
2 Servicing selector mechanism as of 06.99	59
2.1 Servicing selector mechanism as of 06.99	59
2.2 Installation position of gear selector mechanism	59
2.3 Removing and installing gear stick knob and cover	62
2.4 Servicing gear stick and gear stick housing	64
2.5 Assembly overview - removing and installing selector cables	68
2.6 Removing and installing selector mechanism	71
2.7 Adjusting gear selector mechanism	75
3 Removing and installing gearbox	78
3.1 Removing and installing gearbox	78
3.2 Modifying support rails VW 457/1	80
3.3 Modifying guide 10-222 A/21 from support device 10-222 A	80
4 Checking gearbox oil	97
4.1 Checking gearbox oil	97
5 Dismantling and assembling gearbox	99
5.1 Dismantling and assembling gearbox	99
5.2 Overview	99
5.3 Assembly overview	101



5.4	Removing and installing cover for gearbox housing and 5th gear	102
5.5	Removing and installing gearbox housing and selector mechanism	105
5.6	Removing and installing input shaft, output shaft (pinion shaft), differential and selector forks	107
5.7	Assembly sequence	110
6	Repairing gearbox housing and clutch housing	128
6.1	Repairing gearbox housing and clutch housing	128
7	Dismantling and assembling selector mechanism on gearbox side, up to 05.99	140
7.1	Dismantling and assembling selector mechanism on gearbox side, up to 05.99	140
8	Dismantling and assembling selector mechanism on gearbox side from 06.99	145
8.1	Dismantling and assembling selector mechanism on gearbox side from 06.99	145
9	Dismantling and assembling selector forks	151
9.1	Dismantling and assembling selector forks	151
35 - Gears, Shafts		160
1	Dismantling and assembling input shaft	160
1.1	Dismantling and assembling input shaft	160
2	Adjusting input shaft	174
2.1	Adjusting input shaft	174
2.2	Table of adjustment shims	176
2.3	Carrying out check measurement	178
3	Dismantling and assembling output shaft	179
3.1	Dismantling and assembling output shaft	179
3.2	From gearbox manufacturing date 09.00: Revised 1st gear synchromesh	205
4	Adjusting output shaft	209
4.1	Adjusting output shaft	209
5	Dismantling and assembling reverse shaft	211
5.1	Dismantling and assembling reverse shaft	211
39 - Final drive, Differential		216
1	Renewing flanged shaft oil seals (gearbox installed)	216
1.1	Renewing flanged shaft oil seals (gearbox installed)	216
1.2	Renewing oil seal for left flanged shaft	216
1.3	Renewing oil seal for right flanged shaft	218
2	Dismantling and assembling differential	223
2.1	Dismantling and assembling differential	223
3	Adjustment overview	238
3.1	Adjustment overview	238
4	Adjusting differential	239
4.1	Adjusting differential	239