



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Vehicle identification data</b>	<b>1</b>
1.1 Vehicle identification number	1
1.2 Identification plate	1
1.3 Vehicle data sticker	1
<b>2 Safety instructions</b>	<b>2</b>
<b>3 Body foam insulation</b>	<b>3</b>
<b>4 Galvanized body parts</b>	<b>4</b>
<b>5 Strengthened steel sheet metal</b>	<b>5</b>
<b>6 Body panel gaps/shut lines</b>	<b>6</b>
6.1 Body - front	6
6.2 Body - rear	7
<b>7 Body dimensions</b>	<b>10</b>
7.1 Body - front	10
7.2 Body - centre	13
7.3 Body - rear	16
7.4 Floor group - front	18
7.5 Floor group - centre	19
7.6 Floor group - rear	20
<b>8 Alignment jig</b>	<b>21</b>
8.1 Overview	21
8.2 Portal gauge	32
<b>9 Convertible roof mounting gauge</b>	<b>34</b>
9.1 Gauge for front convertible roof mounting points	35
9.2 Gauge for rear convertible roof mounting points	37
<b>50 - Body - front</b>	<b>39</b>
<b>1 Removing and installing engine bracket</b>	<b>39</b>
1.1 Removing	39
1.2 Installing	40
<b>2 Removing and installing intermediate piece</b>	<b>41</b>
2.1 Removing	41
2.2 Installing	42
<b>3 Removing and installing wing connecting plate</b>	<b>43</b>
3.1 Removing	43
3.2 Installing	44
<b>4 Removing and installing headlight mounting</b>	<b>45</b>
4.1 Removing	45
4.2 Installing	46
<b>5 Removing and installing longitudinal member for upper wheel housing</b>	<b>47</b>
5.1 Removing	47
5.2 Installing	48
<b>6 Removing and installing front wheel housing</b>	<b>49</b>
6.1 Removing	49
6.2 Installing	50
<b>7 Removing and installing front wheel housing - part section</b>	<b>51</b>
7.1 Removing	51
7.2 Installing	52
<b>8 Removing and installing front longitudinal member</b>	<b>53</b>
8.1 Removing	53



8.2	Installing	54
<b>9</b>	<b>Removing and installing front longitudinal member - part section</b>	<b>55</b>
9.1	Removing	55
9.2	Installing	56
<b>10</b>	<b>Removing and installing front part of longitudinal member</b>	<b>57</b>
10.1	Removing	57
10.2	Installing	58
<b>51 - Body - centre</b>		<b>60</b>
<b>1</b>	<b>Removing and installing windscreen frame</b>	<b>60</b>
1.1	Removing	60
1.2	Installing	61
<b>2</b>	<b>Removing and installing convertible roof compartment</b>	<b>62</b>
2.1	Removing	62
2.2	Installing	64
<b>3</b>	<b>Removing and installing A-pillar</b>	<b>66</b>
3.1	Removing	66
3.2	Installing	68
<b>4</b>	<b>Removing and installing A-pillar reinforcement</b>	<b>71</b>
4.1	Removing	71
4.2	Installing	74
<b>5</b>	<b>Removing and installing B-pillar reinforcement</b>	<b>76</b>
5.1	Removing	76
5.2	Installing	78
<b>6</b>	<b>Removing and installing outer side member</b>	<b>80</b>
6.1	Removing	80
6.2	Installing	81
<b>7</b>	<b>Removing and installing middle side member</b>	<b>83</b>
7.1	Removing	83
7.2	Installing	84
<b>8</b>	<b>Removing and installing side member reinforcement - part section</b>	<b>86</b>
8.1	Removing	86
8.2	Installing	88
<b>9</b>	<b>Removing and installing floor panel - part section</b>	<b>90</b>
9.1	Removing	90
9.2	Installing	92
<b>53 - Body - rear</b>		<b>94</b>
<b>1</b>	<b>Removing and installing rear cross panel</b>	<b>94</b>
1.1	Removing	94
1.2	Installing	95
<b>2</b>	<b>Removing and installing corner reinforcement</b>	<b>97</b>
2.1	Removing	97
2.2	Installing	98
<b>3</b>	<b>Removing and installing cover plate</b>	<b>100</b>
3.1	Removing	100
3.2	Installing	101
<b>4</b>	<b>Removing and installing rear lock carrier</b>	<b>103</b>
4.1	Removing	103
4.2	Installing	104
<b>5</b>	<b>Removing and installing lower corner part</b>	<b>105</b>
5.1	Removing	105
5.2	Installing	106



<b>6</b>	<b>Removing and installing cover plate</b> .....	<b>108</b>
6.1	Removing .....	108
6.2	Installing .....	109
<b>7</b>	<b>Removing and installing rear longitudinal member - part section</b> .....	<b>110</b>
7.1	Removing .....	110
7.2	Installing .....	111
<b>8</b>	<b>Removing and installing side panel</b> .....	<b>113</b>
8.1	Removing .....	113
8.2	Installing .....	115
<b>9</b>	<b>Removing and installing spare wheel well</b> .....	<b>117</b>
9.1	Removing .....	117
9.2	Installing .....	118
<b>10</b>	<b>Removing and installing spare wheel well - part section</b> .....	<b>120</b>
10.1	Removing .....	120
10.2	Installing .....	121