



## Contents

<b>00 - Technical data</b>	<b>1</b>
<b>1 Technical data for brakes</b>	<b>1</b>
1.1 Brake allocation via PR No.	1
1.2 Technical data for brakes	2
<b>45 - Anti-lock brake system</b>	<b>5</b>
<b>1 Connecting VAS 5051 and selecting functions</b>	<b>5</b>
<b>2 Anti-lock brake system (ABS) Mark 20 IE, vehicles up to 09.2000</b>	<b>7</b>
2.1 General notes on ABS Mark 20 IE	7
2.2 Distinguishing features of ABS Mark 20 IE	8
2.3 Notes on repairing the ABS Mark 20 IE	8
<b>3 Electrical and electronic components and fitting locations ABS, ABS/EDL and ABS/EDL/TCS Mark 20 IE, vehicles up to 09.2000</b>	<b>10</b>
<b>4 Faults displayed by the warning lamps K47 and K118 for the ABS Mark 20, vehicles up to 09.2000</b>	<b>12</b>
<b>5 Electrical and electronic components and fitting locations, ABS/EDL/TCS/ESP Mark 20 IE, vehicles up to 09.2000</b>	<b>14</b>
<b>6 Faults displayed by the warning lamps K47 , K118 and K155 for the ABS/EDL/TCS/ESP Mark 20 IE, vehicles up to 09.2000</b>	<b>16</b>
<b>7 Assembly overview - hydraulic unit, brake servo/brake master cylinder Mark 20 IE, vehicles up to 09.2000</b>	<b>19</b>
7.1 Removing and installing control unit and hydraulic unit	21
<b>8 Anti-lock brake system (ABS) Mark 60, vehicles from 10.2000</b>	<b>25</b>
8.1 General notes on ABS Mark 60	25
8.2 Notes for repairs on ABS, ABS/EDL	26
<b>9 Electrical and electronic components and fitting locations, ABS Mark 60, vehicles from 10.2000 up to and including model year 2005</b>	<b>27</b>
<b>10 Faults displayed by the warning lamps K47 , K118 and K155 , ABS/EDL/TCS/ESP Mark 60, vehicles from 10.2000 up to and including model year 2005</b>	<b>29</b>
<b>11 Electrical and electronic components and fitting locations, ABS Mark 60, vehicles from model year 2006</b>	<b>32</b>
<b>12 Faults displayed by the warning lamps K47 , K118 and K155 , ABS/EDL/TCS/ESP Mark 60, vehicles from model year 2006</b>	<b>34</b>
<b>13 Assembly overview - hydraulic unit, brake servo/brake master cylinder Mark 60, vehicles from 10.2000</b>	<b>37</b>
13.1 Removing and installing control unit and hydraulic unit	39
<b>14 Removing and installing parts of ABS system on front and rear axles</b>	<b>43</b>
14.1 Parts of ABS system on front axle	43
14.2 Parts of ABS system on rear axle	47
<b>15 Removing and installing parts of ESP system</b>	<b>51</b>
15.1 Removing and installing yaw rate sender G202 and lateral acceleration sender G200 , vehicles up to 11.2001	51
15.2 Removing and installing ESP sensor unit G419 , vehicles from 12.2001	54
15.3 Removing and installing steering angle sender G85	55
<b>46 - Brakes - mechanism</b>	<b>57</b>
<b>1 Repairing front brakes, FS III brake caliper housing</b>	<b>57</b>
1.1 Assembly overview - FS III brake caliper housing	57
1.2 Removing and installing brake pads/linings	59
1.3 Removing and installing brake caliper housing	61
<b>2 Repairing front brakes, FN3 brake caliper housing</b>	<b>65</b>
2.1 Assembly overview - FN3 brake caliper housing	65



2.2	Removing and installing brake pads/linings	67
2.3	Removing and installing brake caliper housing	70
<b>3</b>	<b>Repairing rear brakes (disc brakes)</b>	<b>74</b>
3.1	Assembly overview	74
3.2	Removing and installing brake pads/linings	76
3.3	Removing and installing brake caliper housing	78
3.4	Adjusting handbrake	81
<b>4</b>	<b>Removing and installing handbrake cable (disc brakes)</b>	<b>82</b>
4.1	Removing handbrake cable	82
4.2	Installing handbrake cable	83
<b>5</b>	<b>Assembly overview - handbrake lever</b>	<b>84</b>
<b>6</b>	<b>Brake pedal</b>	<b>85</b>
6.1	Assembly overview - brake pedal	85
6.2	Separating brake pedal from, and clipping to, brake servo	86
6.3	Removing and installing brake pedal	87
6.4	Removing, installing, adjusting and locking brake light switch up to week 45 of 2006	88
6.5	Removing, installing, adjusting and locking brake light switch from week 45 of 2006	90
6.6	Adjusting brake light switch , vehicles up to 02.2000	90
6.7	Adjusting brake light switch , vehicles from 03.2000	91
<b>47 - Brakes - hydraulics</b>		<b>92</b>
<b>1</b>	<b>Repairing front brake calipers, FS III brake caliper housing</b>	<b>92</b>
1.1	Removing and installing front brake caliper housing piston	92
<b>2</b>	<b>Repairing front brake calipers, FN3 brake caliper housing</b>	<b>95</b>
2.1	Removing and installing front brake caliper housing piston	95
<b>3</b>	<b>Repairing rear brake caliper</b>	<b>98</b>
3.1	Removing and installing rear brake caliper piston	99
3.2	Pressurised leak test	101
<b>4</b>	<b>Brake pressure regulator</b>	<b>102</b>
4.1	Assembly overview - brake pressure regulator	102
4.2	Checking and adjusting brake pressure regulator	102
<b>5</b>	<b>Bleeding brake system, vehicles with and without ABS Mark 20 IE up to 09.2000</b>	<b>105</b>
5.1	Bleeding brake system with brake filling and bleeding equipment V.A.G 1869 or brake filling and bleeding equipment VAS 5234 , vehicles up to 09.2000	106
5.2	Bleeding brake system without brake filling and bleeding equipment	107
<b>6</b>	<b>Bleeding brake system, vehicles with ABS Mark 60 from 10.2000</b>	<b>108</b>
6.1	Bleeding brake system with brake filling and bleeding equipment V.A.G 1869 or brake filling and bleeding equipment VAS 5234 , vehicles from 10.2000	109
6.2	Bleeding brake system without brake filling and bleeding equipment	110
<b>7</b>	<b>Assembly overview - brake servo/brake master cylinder</b>	<b>111</b>
7.1	Removing and installing vacuum pump for brake servo (diesel vehicles)	112
<b>8</b>	<b>Assembly overview - brake servo /brake master cylinder for vehicles with ABS/EDL/TCS/ESP Mark 20 up to 09.2000</b>	<b>114</b>
8.1	Removing and installing brake pressure sender 1 G201 and brake pressure sender 2 G214 to brake master cylinder	115
<b>9</b>	<b>Assembly overview - vacuum pump</b>	<b>117</b>
9.1	Brake servo vacuum pump (5-cyl. petrol engine)	117
9.2	Brake servo vacuum pump (4-cyl. petrol engine)	117
<b>10</b>	<b>Assembly overview - brake servo /brake master cylinder for vehicles with ABS/EDL/TCS/ESP Mark 60 from 10.2000</b>	<b>118</b>
10.1	Functional check of brake assist system in brake servo, from 12.2001	119
10.2	Removing and installing vacuum pump for brakes V192	119
10.3	Checking vacuum pump for brakes V192	120
10.4	Electrical check of vacuum pump for brakes V192 , vehicles up to 05.2002	121



10.5	Electrical check of vacuum pump for brakes V192 , vehicles from 06.2002	123
10.6	Removing and installing brake servo pressure sensor G294	125
<b>11</b>	<b>Brake master cylinder, left-hand drive vehicle</b>	<b>126</b>
11.1	Removing and installing brake master cylinder	126
<b>12</b>	<b>Brake master cylinder, right-hand drive vehicle</b>	<b>128</b>
12.1	Removing and installing brake master cylinder	128
<b>13</b>	<b>Brake servo, left-hand drive vehicle</b>	<b>130</b>
13.1	Removing and installing brake servo	130
<b>14</b>	<b>Brake servo, right-hand drive vehicle</b>	<b>133</b>
14.1	Removing and installing brake servo	133
<b>15</b>	<b>Repairing brake lines</b>	<b>135</b>
15.1	Assembly overview - flanging tool	137
15.2	Work instructions	137