



## Contents

<b>00 - Technical data</b> . . . . .	<b>1</b>
<b>1 Gearbox identification</b> . . . . .	<b>1</b>
1.1 Gearbox identification . . . . .	1
1.2 Code letters, gearbox allocation, ratios, capacities . . . . .	2
<b>2 Transmission layout</b> . . . . .	<b>3</b>
2.1 Transmission layout . . . . .	3
<b>3 Calculating overall ratio "i"</b> . . . . .	<b>5</b>
3.1 Calculating overall ratio "i" . . . . .	5
<b>4 General repair instructions</b> . . . . .	<b>5</b>
4.1 General repair instructions . . . . .	5
<b>30 - Clutch</b> . . . . .	<b>8</b>
<b>1 Servicing clutch control</b> . . . . .	<b>8</b>
1.1 Servicing clutch control . . . . .	8
1.2 Assembly overview - Pedal cluster . . . . .	9
1.3 Removing and installing over-centre spring . . . . .	13
1.4 Removing and installing clutch pedal . . . . .	14
1.5 Removing and installing mounting bracket . . . . .	17
1.6 Assembly overview - Hydraulic system . . . . .	21
1.7 Removing and installing master cylinder . . . . .	25
1.8 Removing and installing slave cylinder . . . . .	29
1.9 Removing and installing pipe/hose assembly . . . . .	31
1.10 Bleeding clutch system . . . . .	33
<b>2 Servicing clutch release mechanism</b> . . . . .	<b>34</b>
2.1 Servicing clutch release mechanism . . . . .	34
<b>3 Servicing clutch</b> . . . . .	<b>37</b>
3.1 Servicing clutch . . . . .	37
<b>34 - Controls, Housing</b> . . . . .	<b>42</b>
<b>1 Servicing gear selector mechanism</b> . . . . .	<b>42</b>
1.1 Servicing gear selector mechanism . . . . .	42
1.2 Installation position of gear selector mechanism . . . . .	42
1.3 Removing and installing selector lever knob and gaiter . . . . .	45
1.4 Servicing gear stick and gear stick housing . . . . .	47
1.5 Assembly overview - removing and installing selector cables . . . . .	51
1.6 Removing and installing gear selector mechanism . . . . .	54
1.7 Adjusting gear selector mechanism . . . . .	57
<b>2 Removing and installing gearbox</b> . . . . .	<b>61</b>
2.1 Removing and installing gearbox . . . . .	61
<b>3 Checking gear oil</b> . . . . .	<b>74</b>
3.1 Checking gear oil . . . . .	74
<b>4 Dismantling and assembling gearbox</b> . . . . .	<b>76</b>
4.1 Dismantling and assembling gearbox . . . . .	76
4.2 Overview . . . . .	76
4.3 Removing and installing cover for gearbox housing and 5th gear . . . . .	79
4.4 Dismantling and assembling clutch housing . . . . .	81
4.5 Removing and installing input shaft, output shaft (pinion shaft), differential, selector mechanism and selector forks . . . . .	82
4.6 Assembly sequence . . . . .	86
<b>5 Servicing gearbox housing and clutch housing</b> . . . . .	<b>96</b>
5.1 Servicing gearbox housing and clutch housing . . . . .	96
<b>6 Dismantling and assembling gearbox selector mechanism</b> . . . . .	<b>104</b>



6.1	Dismantling and assembling gearbox selector mechanism . . . . .	104
<b>7</b>	<b>Dismantling and assembling selector forks . . . . .</b>	<b>107</b>
7.1	Dismantling and assembling selector forks . . . . .	107
<b>35 - Gears, Shafts . . . . .</b>		<b>115</b>
<b>1</b>	<b>Dismantling and assembling input shaft . . . . .</b>	<b>115</b>
1.1	Dismantling and assembling input shaft . . . . .	115
<b>2</b>	<b>Dismantling and assembling output shaft . . . . .</b>	<b>131</b>
2.1	Dismantling and assembling output shaft . . . . .	131
<b>39 - Final drive, Differential rear . . . . .</b>		<b>146</b>
<b>1</b>	<b>Renewing oil seals for flanged shafts . . . . .</b>	<b>146</b>
1.1	Renewing oil seals for flanged shafts . . . . .	146
1.2	Renewing oil seal for left flanged shaft . . . . .	146
1.3	Renewing oil seal for right flanged shaft . . . . .	149
<b>2</b>	<b>Dismantling and assembling differential . . . . .</b>	<b>151</b>
2.1	Dismantling and assembling differential . . . . .	151
<b>3</b>	<b>Adjusting differential . . . . .</b>	<b>162</b>
3.1	Adjusting differential . . . . .	162