



Contents

00 - Technical data	1
1 Technical data	1
1.1 Engine number	1
1.2 Engine data	1
10 - Removing and installing engine	2
1 Removing and installing engine	2
1.1 Notes on removing	3
1.2 Securing engine to assembly stand	4
1.3 Notes on installing	5
1.4 Torque settings	6
1.5 Assembly mountings	6
1.6 Additional notes and assembly work for vehicles with air conditioner	7
13 - Crankshaft group	8
1 Dismantling and assembling engine	8
1.1 Assembly overview	8
1.2 Removing and installing poly V-belt	14
2 Removing and installing sealing flange and flywheel	16
2.1 Renewing crankshaft oil seal - pulley end	17
2.2 Removing and installing sealing flange - pulley end	18
3 Removing and installing balancer shaft and retaining frame	21
3.1 Removing and installing balancer shaft	22
4 Removing and installing crankshaft	27
4.1 Crankshaft dimensions	28
5 Dismantling and assembling pistons and conrods	29
5.1 Checking piston projection at TDC	32
5.2 Piston and cylinder dimensions	33
15 - Cylinder head, valve gear	34
1 Removing and installing cylinder head	34
1.1 Removing, installing and tensioning toothed belts	37
1.2 Removing and installing cylinder head	44
1.3 Checking compression	47
2 Repairing valve gear	50
2.1 Reworking valve seats	53
2.2 Checking valve guides	54
2.3 Renewing valve stem seals	55
2.4 Removing and installing camshaft	56
2.5 Removing and installing camshaft oil seal	60
17 - Lubrication	63
1 Removing and installing parts of lubrication system	63
1.1 Engine oil	63
1.2 I Assembly overview - parts of lubrication system	63
1.3 Part II Assembly overview - oil filter and oil cooler	66
1.4 Part III Assembly overview - oil supply line	67
1.5 Removing and installing sump	69
1.6 Checking oil pressure and oil pressure switch	70
19 - Cooling	73
1 Removing and installing parts of cooling system	73



1.1	Parts of cooling system, body side	73
1.2	Parts of cooling system - engine side	75
1.3	Coolant hose schematic diagram	76
1.4	Draining and filling coolant	77
1.5	Removing and installing radiator	80
1.6	Removing and installing coolant pump	81
1.7	Removing and installing thermostat	82
20	- Fuel supply system	85
1	Removing and installing parts of fuel supply system	85
1.1	Removing and installing fuel tank with attachments	85
1.2	Repairing fuel filter	87
1.3	Safety precautions when working on fuel supply system	88
1.4	Removing and installing fuel cooler	88
1.5	Removing and installing fuel tank	89
1.6	Repairing accelerator mechanism	90
1.7	Checking accelerator position sender G79	93
1.8	Adjusting accelerator position sender G79	97
1.9	Checking tandem pump	98
1.10	Removing and installing tandem pump	100
21	- Turbocharging/supercharging	103
1	Charge air system with turbocharger	103
1.1	Safety precautions	103
1.2	Rules for cleanliness	103
1.3	Removing and installing turbocharger with attachments	103
1.4	Removing and installing parts of charge air cooling	107
1.5	Charge pressure control hose routing diagram	108
2	Checking charge pressure system	109
2.1	Checking charge pressure control valve vacuum unit	109
2.2	Removing and installing vacuum unit for charge pressure control valve	109
3	Checking charge pressure control	111
3.1	Checking charge pressure control solenoid valve N75	114
23	- Mixture preparation - injection	116
1	Repairing diesel direct injection system	116
1.1	Safety precautions	116
1.2	Rules for cleanliness	117
1.3	Fitting locations overview	117
1.4	Repairing intake manifold flap	118
1.5	Servicing unit injector	120
1.6	Removing and installing O-rings for unit injector	120
1.7	Removing and installing unit injector	122
2	Checking components and functions	128
2.1	Checking voltage supply for diesel direct injection system	128
2.2	Checking engine speed sender G28	128
2.3	Checking intake manifold pressure sender G71 and altitude sender F96	129
2.4	Checking coolant temperature sender G62	131
2.5	Checking brake light switch F and brake pedal switch F47	133
2.6	Checking clutch pedal switch F36	134
2.7	Checking intake manifold temperature sender G72	135
2.8	Checking fuel temperature sender G81	137
2.9	Checking air mass meter G70	139
2.10	Checking intake manifold flap change-over	141
2.11	Checking intake manifold flap motor V157	142



2.12	Checking unit injector valves	144
2.13	Checking camshaft position Hall sender G40	146
3	Checking additional signals	148
3.1	Checking speed signal	148
3.2	Checking signal from/to air conditioning system	149
3.3	Checking speed signal	152
3.4	Checking cruise control system (CCS)	152
3.5	Checking data bus	154
4	Renewing, coding and matching engine control unit	160
4.1	Renewing engine control unit	160
4.2	Coding engine control unit	160
4.3	Adapting engine control unit to electronic immobilizer	161
26	- Exhaust system	163
1	Removing and installing parts of exhaust system	163
1.1	Front exhaust pipe with catalytic converter and attachments	163
1.2	Silencer with mountings	164
2	Exhaust gas recirculation system	165
2.1	Removing and installing parts of exhaust gas recirculation system	165
2.2	Schematic diagram for vacuum hoses	166
2.3	Checking exhaust gas recirculation valve	166
2.4	Checking exhaust gas recirculation	167
28	- Glow plug system	171
1	Checking glow plug system	171
1.1	Checking glow plugs	172