



## Contents

<b>00 - Technical data</b> .....	<b>1</b>
<b>1 Gearbox identification</b> .....	<b>1</b>
1.1 Location on gearbox .....	1
1.2 Identification code, assembly allocation, ratios, capacities .....	1
<b>2 Overview - power transmission</b> .....	<b>5</b>
<b>3 Calculating overall gear ratio "i"</b> .....	<b>7</b>
<b>4 General repair notes</b> .....	<b>8</b>
4.1 Components .....	8
<b>30 - Clutch</b> .....	<b>11</b>
<b>1 Repairing clutch mechanism</b> .....	<b>11</b>
1.1 Assembly overview .....	11
1.2 Removing and installing slave cylinder .....	12
1.3 Adjusting clutch play .....	14
<b>2 Repairing clutch release mechanism</b> .....	<b>15</b>
<b>3 Repairing clutch</b> .....	<b>19</b>
<b>34 - Controls, housing</b> .....	<b>23</b>
<b>1 Electrical and electronic components and their locations</b> .....	<b>23</b>
1.1 Electrical and electronic components in vehicle .....	23
1.2 Electrical/electronic components on gearbox .....	25
1.3 Electrical and electronic components on hydraulic control unit .....	26
1.4 Location of electronic manual gearbox control unit J514 .....	27
1.5 Removing and installing control unit .....	27
1.6 Connect vehicle diagnosis, testing and information system VAS 5051 .....	27
<b>2 Repairing selector mechanism</b> .....	<b>29</b>
2.1 Allocation of selector mechanism .....	29
2.2 Checking selector mechanism .....	29
2.3 Checking function of ignition key removal lock - selector mechanism with Stop position forward .....	30
2.4 Checking function of ignition key removal lock - selector mechanism with Stop position forward left .....	31
2.5 Removing and installing selector mechanism .....	32
2.6 Dismantling and assembling selector mechanism .....	34
2.7 Removing and installing gear knob and cover .....	35
2.8 Repairing selector lever and selector housing - selector mechanism with "STOP position forward" .....	36
2.9 Assembly procedure, dismantling and assembling selector mechanism - selector mechanism with "STOP position forward" .....	38
2.10 Repairing selector lever and selector housing - selector mechanism with "STOP position forward left" .....	42
2.11 Assembly procedure, dismantling and assembling selector mechanism - selector mechanism with "STOP position forward left" .....	43
2.12 Repairing selector lever .....	48
2.13 Removing and installing selector lever lock solenoid N110 - selector mechanism with "STOP position forward" .....	49
2.14 Removing and installing locking cable .....	51
2.15 Adjusting selector mechanism with "STOP position forward" .....	53
2.16 Adjusting selector mechanism with "STOP position forward left" .....	54
<b>3 Removing and installing gear actuator</b> .....	<b>56</b>
3.1 Removing and installing gear actuator - vehicles with battery in engine compartment .....	56
3.2 Removing and installing gear actuator - vehicles with battery in luggage compartment .....	61
3.3 Repairing gear actuator .....	65



3.4	Checking and adjusting gear actuator	73
<b>4</b>	<b>Removing and installing hydraulic control unit</b>	<b>76</b>
4.1	Removing and installing hydraulic control unit - vehicles with battery in engine compartment	76
4.2	Removing and installing hydraulic control unit - vehicles with battery in luggage compartment	78
4.3	Repairing hydraulic control unit	79
<b>5</b>	<b>Removing and installing pipe/hose lines</b>	<b>82</b>
<b>6</b>	<b>Checking and topping up fluid level in reservoir for clutch mechanism and selector mechanism</b>	<b>85</b>
6.1	Check fluid level	85
6.2	Topping up fluid	86
<b>7</b>	<b>Removing and installing gearbox</b>	<b>89</b>
7.1	Removing and installing gearbox - Lupo 3 L	89
7.2	Removing and installing gearbox - Lupo FSI	97
<b>8</b>	<b>Checking gear oil</b>	<b>108</b>
<b>9</b>	<b>Dismantling and assembling gearbox</b>	<b>109</b>
9.1	Dismantling and assembling procedure	112
<b>10</b>	<b>Repairing clutch housing</b>	<b>127</b>
<b>11</b>	<b>Adjusting selector finger and selector sleeve</b>	<b>135</b>
<b>35 - Gears, shafts</b>		<b>138</b>
<b>1</b>	<b>Input shaft</b>	<b>138</b>
1.1	Dismantling and assembling input shaft	138
1.2	Adjusting input shaft	144
<b>2</b>	<b>Output shaft</b>	<b>149</b>
2.1	Dismantling and assembling output shaft	149
2.2	Adjusting output shaft	158
<b>39 - Final drive - differential</b>		<b>161</b>
<b>1</b>	<b>Renewing flange shaft oil seals with gearbox installed</b>	<b>161</b>
1.1	Renewing seals for flange shafts - Lupo 3 L	161
1.2	Renewing seals for flange shafts - Lupo FSI	163
<b>2</b>	<b>Renewing selector shaft oil seal with gearbox installed</b>	<b>166</b>
2.1	Removing	166
2.2	Installing	166
<b>3</b>	<b>Adjustment overview</b>	<b>168</b>
<b>4</b>	<b>Differential</b>	<b>169</b>
4.1	Dismantling and assembling differential	169
4.2	Removing and installing final drive gear	174
4.3	Adjusting differential	175