



Contents

00 - Technical data	1
1 Gearbox identification	1
1.1 Gearbox identification	1
1.2 Code letters, assembly allocation, ratios, capacities	2
2 Transmission layout	4
2.1 Transmission layout	4
3 Calculating overall ratio "i"	6
3.1 Calculating overall ratio "i"	6
4 General repair instructions	6
4.1 General repair instructions	6
30 - Clutch	9
1 Servicing clutch control	9
1.1 Servicing clutch control	9
1.2 Checking clutch cable function	12
1.3 Removing and installing clutch cable	13
1.4 Removing and installing clutch pedal	17
2 Servicing clutch release mechanism	20
2.1 Servicing clutch release mechanism	20
3 Servicing clutch	24
3.1 Servicing clutch	24
34 - Controls, Housing	29
1 Servicing gear selector mechanism	29
1.1 Servicing gear selector mechanism	29
1.2 I - Servicing gear stick housing, selector rod and relay	30
1.3 Installing gear stick gaiter to gear stick knob	38
1.4 II - Servicing gear stick and cable	39
1.5 Removing and installing selector mechanism	43
1.6 Adjusting gear selector mechanism	47
2 Removing and installing gearbox	51
2.1 Removing and installing gearbox	51
3 Checking gear oil	64
3.1 Checking gear oil	64
4 Dismantling and assembling gearbox	65
4.1 Dismantling and assembling gearbox	65
4.2 Assembly overview	65
4.3 Removing and installing gearbox housing cover and 5th gear	66
4.4 Dismantling and assembling input shaft, output shaft (pinion shaft), differential and selector forks	69
4.5 Dismantling and assembling sequence	72
5 Servicing gearbox housing	79
5.1 Servicing gearbox housing	79
6 Servicing clutch housing	84
6.1 Servicing clutch housing	84
7 Dismantling and assembling selector rods with selector forks	94
7.1 Dismantling and assembling selector rods with selector forks	94
35 - Gears, Shafts	96
1 Dismantling and assembling input shaft	96
1.1 Dismantling and assembling input shaft	96



2	Dismantling and assembling output shaft	102
2.1	Dismantling and assembling output shaft	102
39	Final drive, Differential	113
1	Renewing flange shaft oil seal (gearbox installed)	113
1.1	Renewing flange shaft oil seal (gearbox installed)	113
2	Dismantling and assembling differential	116
2.1	Dismantling and assembling differential	116
3	Adjusting differential	127
3.1	Adjusting differential	127