



Contents

00 - Technical data	1
1 Gearbox identification	1
1.1 Location on gearbox	1
1.2 Identification code, assembly allocation, capacities	1
2 Overview - power transmission	3
3 Calculating overall gear ratio "i"	5
4 General repair notes	6
4.1 Components	6
30 - Clutch	9
1 Repairing clutch mechanism	9
1.1 Assembly overview - pedal cluster	10
1.2 Distinguishing between clutch pedal switches F36	11
1.3 Removing and installing clutch pedal switch with rectangular housing	11
1.4 Removing and installing clutch pedal switch with round housing	12
1.5 Removing and installing over-centre spring (left hand drive)	13
1.6 Removing and installing over-centre spring (right hand drive)	13
1.7 Removing and installing clutch pedal	15
1.8 Removing and installing mounting bracket	17
1.9 Assembly overview - hydraulic system	19
1.10 Removing and installing master cylinder	21
1.11 Removing and installing slave cylinder	24
1.12 Removing and installing pipe/hose line	25
1.13 Bleeding clutch system	27
2 Repairing clutch release mechanism	29
3 Repairing clutch	31
34 - Controls, housing	34
1 Repairing selector mechanism	34
1.1 Installation position of selector mechanism	34
1.2 Removing and installing selector lever knob and cover	36
1.3 Repairing selector lever and selector lever housing	38
1.4 Assembly overview - removing and installing selector cables	39
1.5 Removing and installing selector mechanism	41
1.6 Adjusting selector mechanism	44
2 Removing and installing gearbox	47
2.1 Removing gearbox	48
2.2 Transporting gearbox	52
2.3 Installing gearbox	52
3 Checking gear oil	57
4 Dismantling and assembling gearbox	58
4.1 Overview - gearbox	58
4.2 Removing and installing cover for gearbox housing and 5th and 6th gear	60
4.3 Removing and installing clutch housing	62
4.4 Removing and installing input shaft, output shaft (drive pinion), differential, selector mechanism and selector forks	63
4.5 Dismantling and assembling procedure	64
5 Repairing gearbox housing and clutch housing	76
6 Repairing gearbox housing cover	81
7 Repairing selector unit	84
8 Dismantling and assembling selector forks	86



35 - Gears, shafts	92
1 Input shaft	92
1.1 Dismantling and assembling input shaft	92
2 Output shaft	102
2.1 Dismantling and assembling output shaft	102
39 - Final drive - differential	110
1 Renewing oil seals for flange shafts	110
1.1 Renewing oil seal for left flange shaft	110
1.2 Renewing seal for right flange shaft	112
2 Differential	114
2.1 Dismantling and assembling differential	114
2.2 Adjusting differential	123